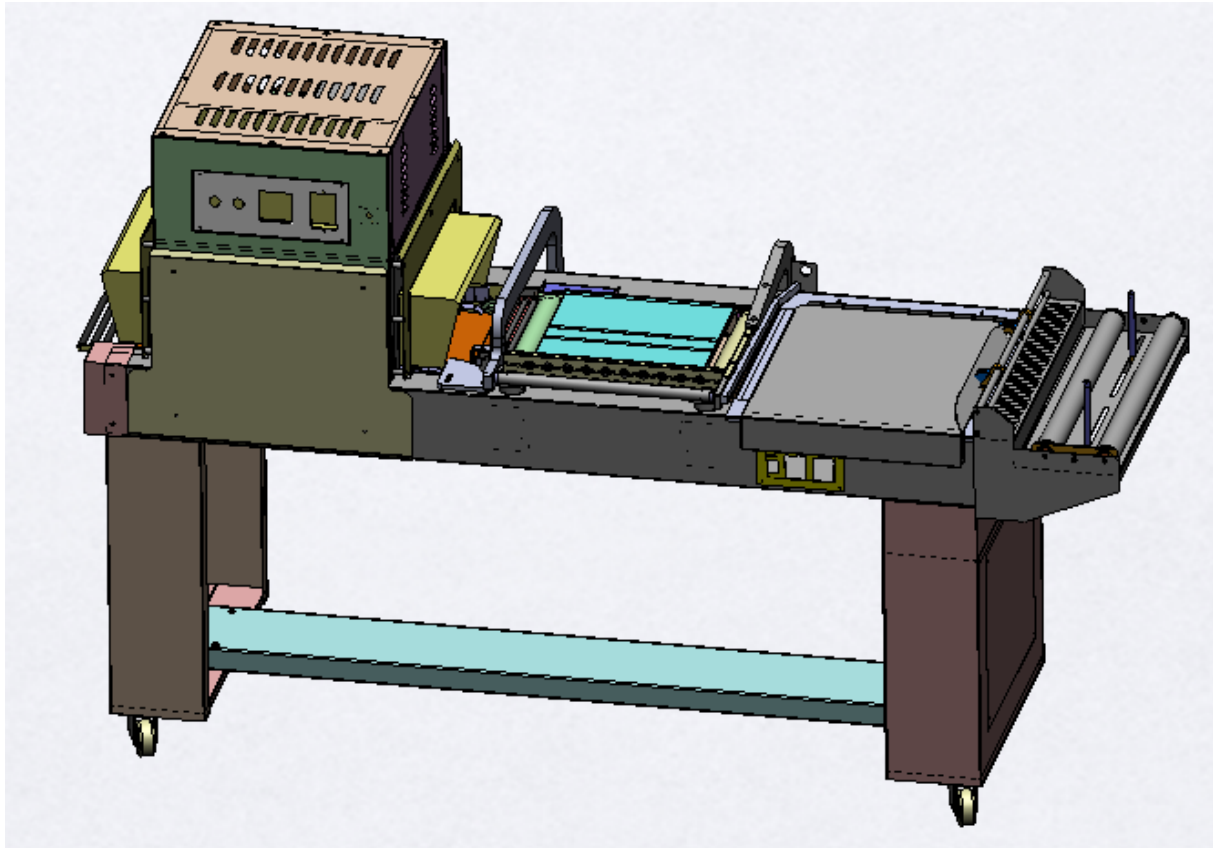


DYNASEAL-1519-MKCOMBO

Semi-Automatic Sealing and Shrink Machine Parts Instruction

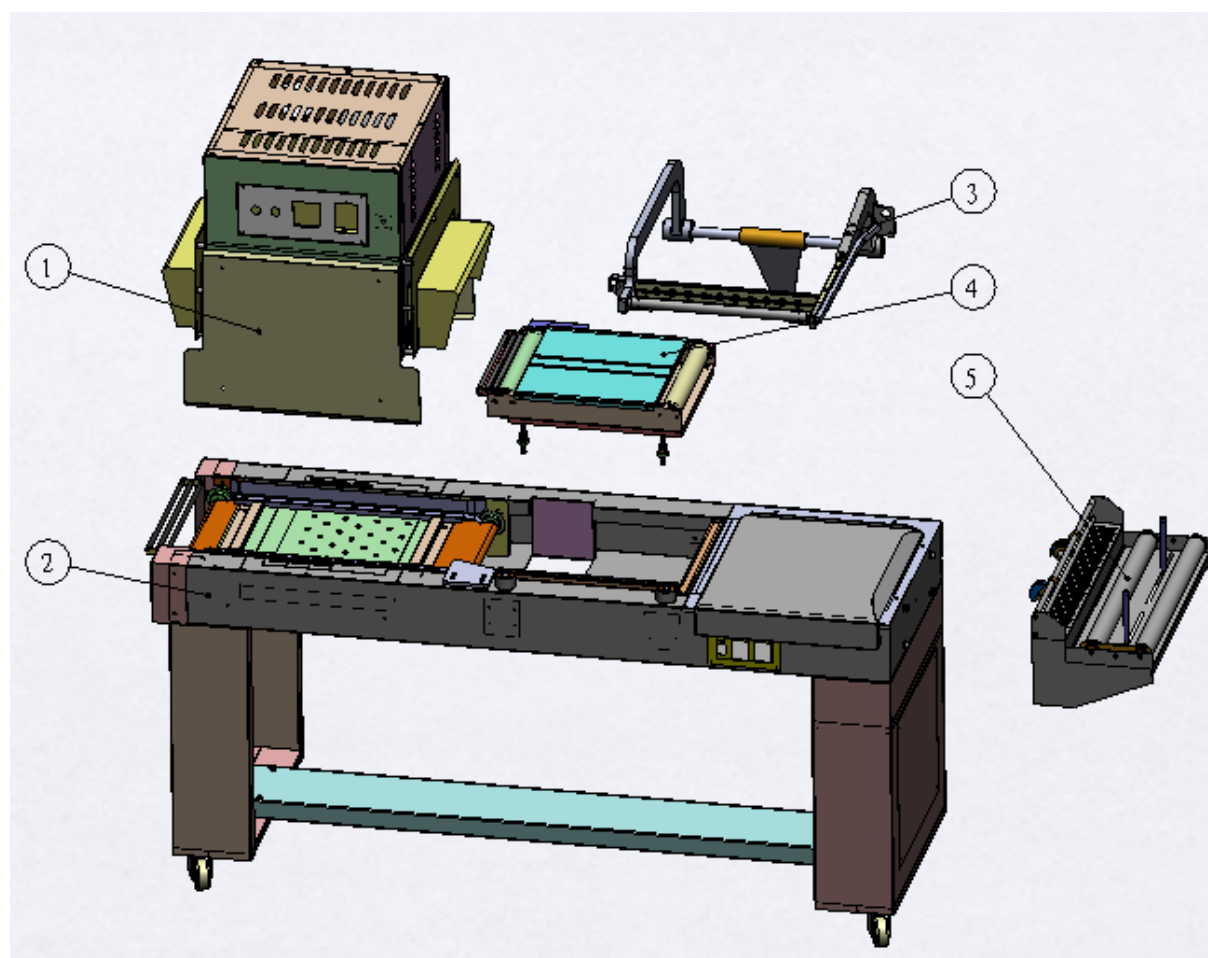


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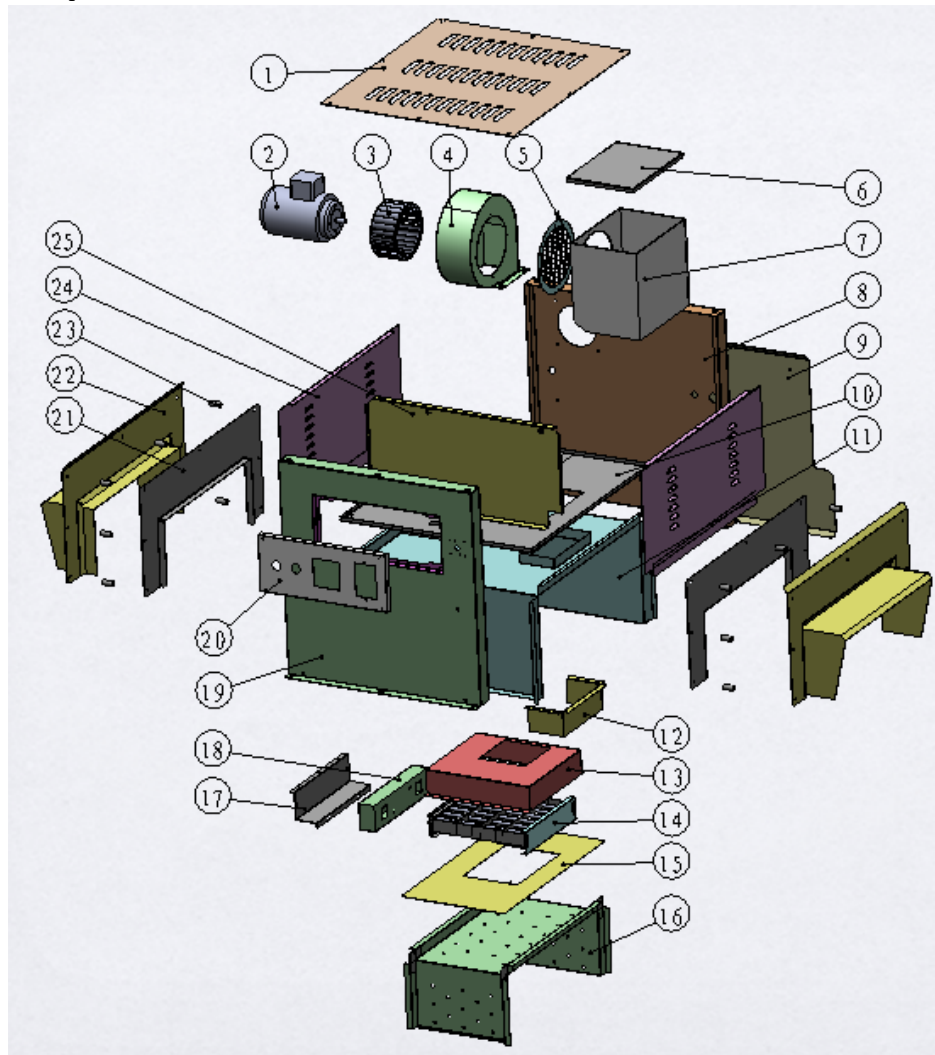
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I . Machine parts



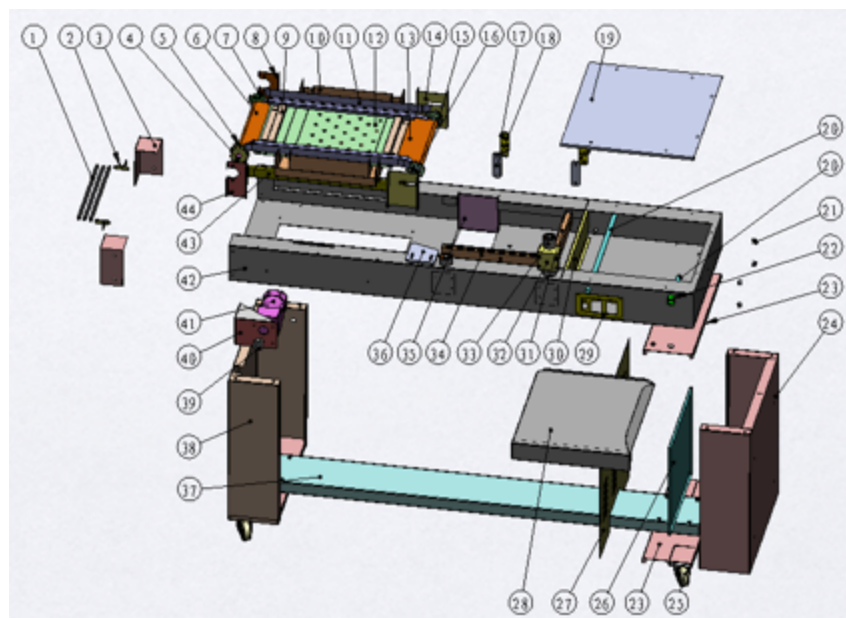
1、Up box of tunnel	2、 Main machine
3、 Sealing jaw unit	4、 Conveyor unit
5、 Material frame unit	

II. Up box of tunnel



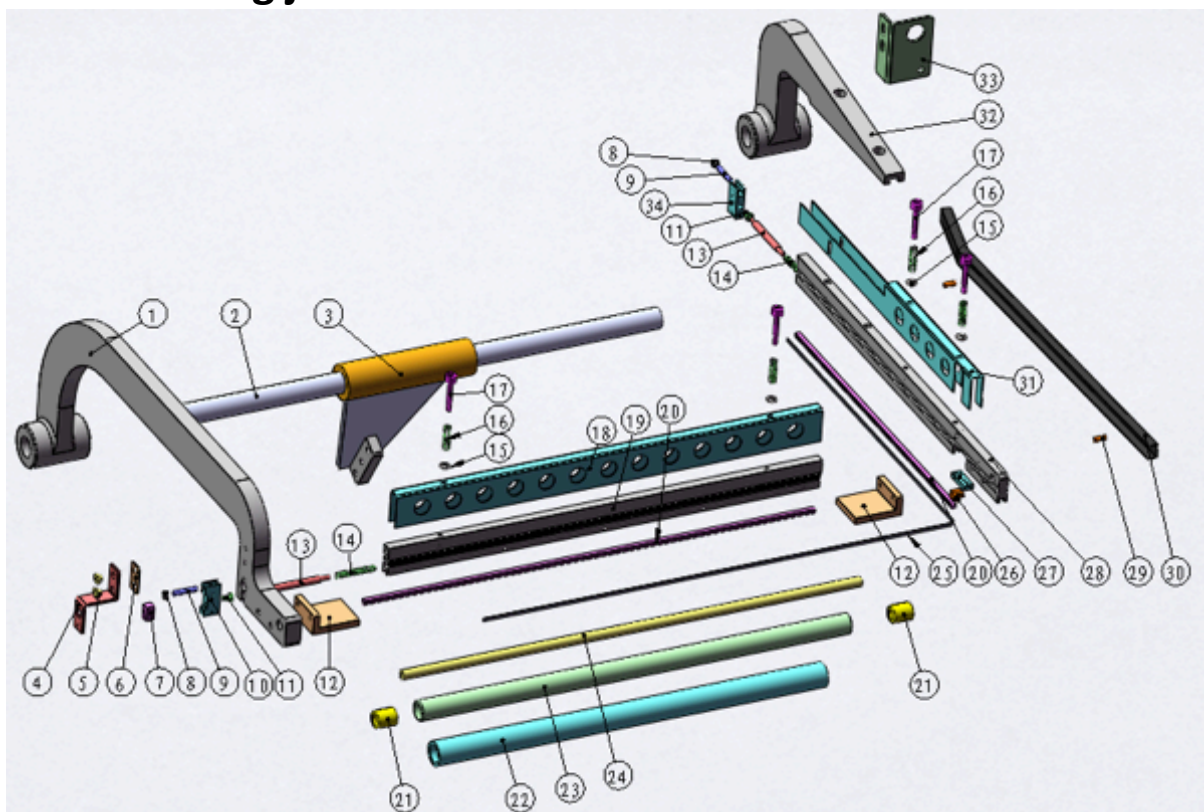
No.	Model	Name	
1	AP-1519MK-21	Up box cover board	
2		Single phase motor 180W	
3		Blower blade wheel	
4	AP-1519MK-80	Vortex cavity	
5	APT-4015T-81	Blower wheel hood	
6	AP-1519MK-24	Blower cover board	
7	AP-1519MK-34	Blower	
8	AP-1519MK-01-04	Back box plate	
9	AP-1519MK-13-01	Front & back insulation plate	
10	AP-1519MK-01-01	the seat plate of Up box	
11	AP-1519MK-19-01	Tunnel cavity	
12	AP-1519MK-35	Ventilation entry holder	
13	AP-1519MK-19-07	Heating element seat	
14	AP-1519MK-39-01-00	Heat Bank	
15	AP-1519MK-19-5	Reinforcing board at the ventilation entry	
16	AP-1519MK-19-3	Ventilation baffle	
17	AP-1519MK-19-4	Tunnel plate	
18	AP-1519MK-39-5	Tunnel entry seat	
19	AP-1519MK-01-03	Front box plate	
20	AP-1519MK-01-07	Control panel	
21	AP-1519MK-14	Tunnel entry seat plate	
22	AP-1519MK-13-2	Tunnel entry insulation plate	
23	AP-1519MK-13-3	Insulation plate cushion	
24	AP-1519MK-01-02	Seal plate	
25	AP-1519MK-01-06	Baffle	

III. Main machine unit



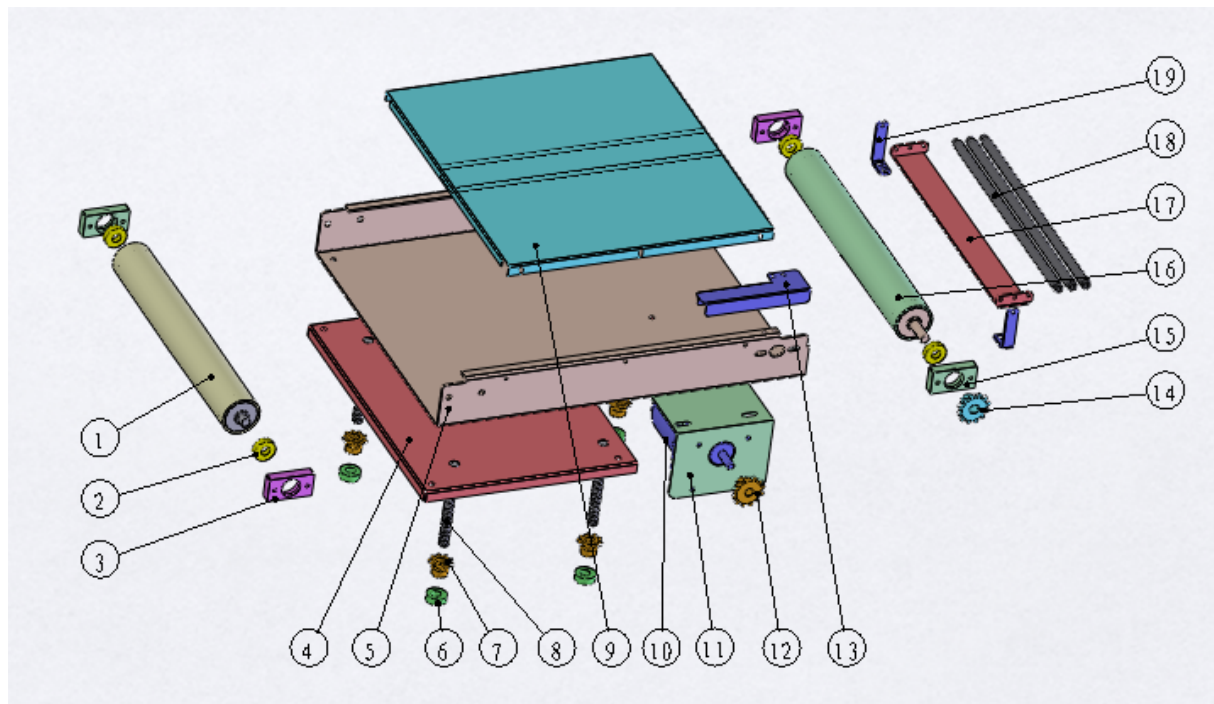
No.	Model	Name
1	AP-1519MK-60	Roller at the end of tunnel
2	AP-1519MK-59	Roller rack
3	AP-1519MK-08	Left end board of down box
4	AP-1519MK-23	Active shaft
5	AP-1519MK-31	Active twin-lane sprocket
6	AP-1519MK-10	2 nd cover board
7	AP-1519MK-30	Active sprocket
8	AP-1519MK-02-2	Left bearing rack
9	AP-1519MK-07	Connecting plate
10	AP-1519MK-02-6	Down blower
11	AP-1519MK-11-2	Left & right pallet on the chains
12	AP-1519MK-20	Down box seal plate
13	AP-1519MK-09	1 st cover board
14	AP-1519MK-02-3	Left & right adjusting rack
15	AP-1519MK-32	Driven sprocket
16	AP-1519MK-25	Driven shaft
17		SBPP205 Bearing with block
18	AP-1519MK-71A	Bearing block cushion
19	AP-1519MK-46	Cover board
20	AP-1519MK-02-7	Long rod & short rod
21	AP-1519MK-62	Support screw
22	AP-1519MK-02-08	Pallet fixed seat
23	AP-1519MK-04-1	Horizontal board of support seat
24	AP-1519MK-04	Right support seat
25		Castors components
26	AP-1519MK-57	Bottom plate
27	AP-1519MK-50	Cover board
28	AP-1519MK-47-00	Film separated pallet welding
29	AP-1519MK-49	Control panel
30	AP-1519MK-02-5	Baffle
31	AP-1519MK-41-1	15 th Silicone holder plate
32	AP-1519MK-42-12	Electromagnetic seat
33		Electromagnet
34	AP-1519MK-41-2	19 th Silicone holder plate
35	AP-1519MK-05	Interior support plate
36	AP-1519MK-36	Guiding block
37	AP-1519MK-48	The holder plate connect the left support seat with the right support sea
38	AP-1519MK-03	Left support seat
39	AP-1519MK-33	Motor sprocket
40	AP-1519MK-29	Motor seat plate
41		60W Speed-down motor
42	AP-1519MK-02-00	Main box welding
43	AP-1519MK-12-1	Left & right pallet at the lower chains
44	AP-1519MK-02-11	Right bearing support block

IV. Sealing jaw unit



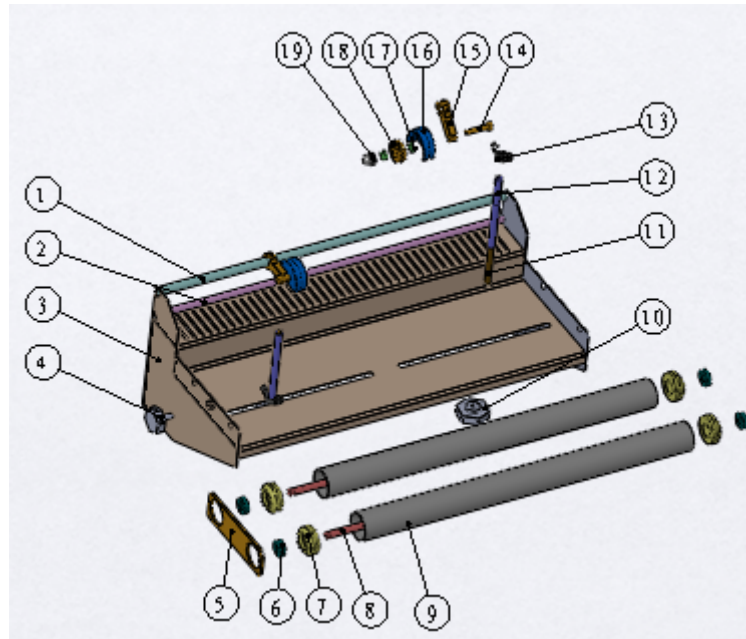
No.	Model	Name
1	AP-1519MK-75	Long pendulum arm
2	AP-1519MK-71	Spring cylinder shaft
3	AP-1519MK-70	Connecting plate
4	AP-1519MK-64	Adjusting sealing jaw rack
5	AP-1519MK-65-2	Insulation ring
6	AP-1519MK-65-1	Insulation plate
7	AP-1519MK-63-4	Cushion block
8	AP-1519MK-65-3	Insulation washer
9		Insulation ring
10	AP-1519MK-63-2A	Spring seat block
11	AP-1519MK-63-3	Top rod cover
12	AP-1519MK-42-3	Magnetic plate
13	AP-1519MK-63-1	Top rod
14		Compression spring
15		Flat cushion
16		Compression spring
17		The screw of compression spring
18	AP-1519MK-42-10	Heating panel
19	AP-1519MK-42-8	Heating pad fixed plate
20	AP-1519MK-68	Fiber cutter holder
21	AP-1519MK-43-1	Embossing lever shaft ring
22		Sponge bushing
23	AP-1519MK-43-2	Embossing lever bushing
24	AP-1519MK-43-3	Embossing lever shaft
25		Heating pad
26	AP-1519MK-66	Corner blade seat
27	AP-1519MK-67	Insulation plate for sealing blade seat
28	AP-1519MK-42-7	heating pad fixed plate
29		Copper cover
30	AP-1519MK-76	Wires holder
31	AP-1519MK-42-9	Heating panel
32	AP-1519MK-74	Short pendulum arm
33	AP-1519MK-73	Base plate
34	AP-1519MK-63-2	Spring seat block

V. Conveyor unit



No.	Model	Name
1	AP-1519MK-40-1-00	Driven roll
2		Bearing 6001
3	AP-1519MK-40-6-2	Bearing block
4	AP-1519MK-40-4	Conveyor pallet
5	AP-1519MK-40-5	Conveyor box
6		51101 Thrust ball bearing
7	AP-1519MK-40-9	Screw nut sprocket
8	AP-1519MK-40-7	Adjusting screw rod
9	AP-1519MK-40-3-1	Belt pallet
10	YY80-25CF/80JB15G10	VTV motor
11	AP-1519MK-40-8	Motor seat
12	AP-1519MK-40-13	Motor sprocket
13	AP-1519MK-40-14	Small hood board
14	AP-1519MK-40-12	Conveyor sprocket
15	AP-1519MK-40-6-1	Bearing block
16	AP-1519MK-40-2-00	Active roll
17	AP-1519MK-45-00	Transitional roll rack welding
18	AP-1519MK-45-2	Transitional roll
19	AP-1519MK-45-1	Transitional roll rack

VI. Material frame unit



No.	Model	Name
1	AP-1519MK-48-1	1 st shaft
2	AP-1519MK-48-2	2 nd shaft
3	AP-1519MK-56-1	Materials rewind rack
4		Five stars handle
5	AP-1519MK-56-2	Brake board
6		6001 Bearing
7	AP-1519MK-56-6-2	Bearing block
8	AP-1519MK-56-6-1	Roller shaft
9	AP-1519MK-56-6-3	Roller
10		M10×50 Ripple handle
11	AP-1519MK-56-9-1	Screw rod
12	AP-1519MK-56-9-2	Silicone rubber
13		M10 Screw nut like butterfly
14		M8×40 Interior six angle screw with round head
15	AP-1519MK-56-5	Pivot arm
16	AP-1519MK-56-8	Needle cover
17		688ZZ Bearing
18	AP-1519MK-56-7	Roll needle wheel
19		M8 Screw nut



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