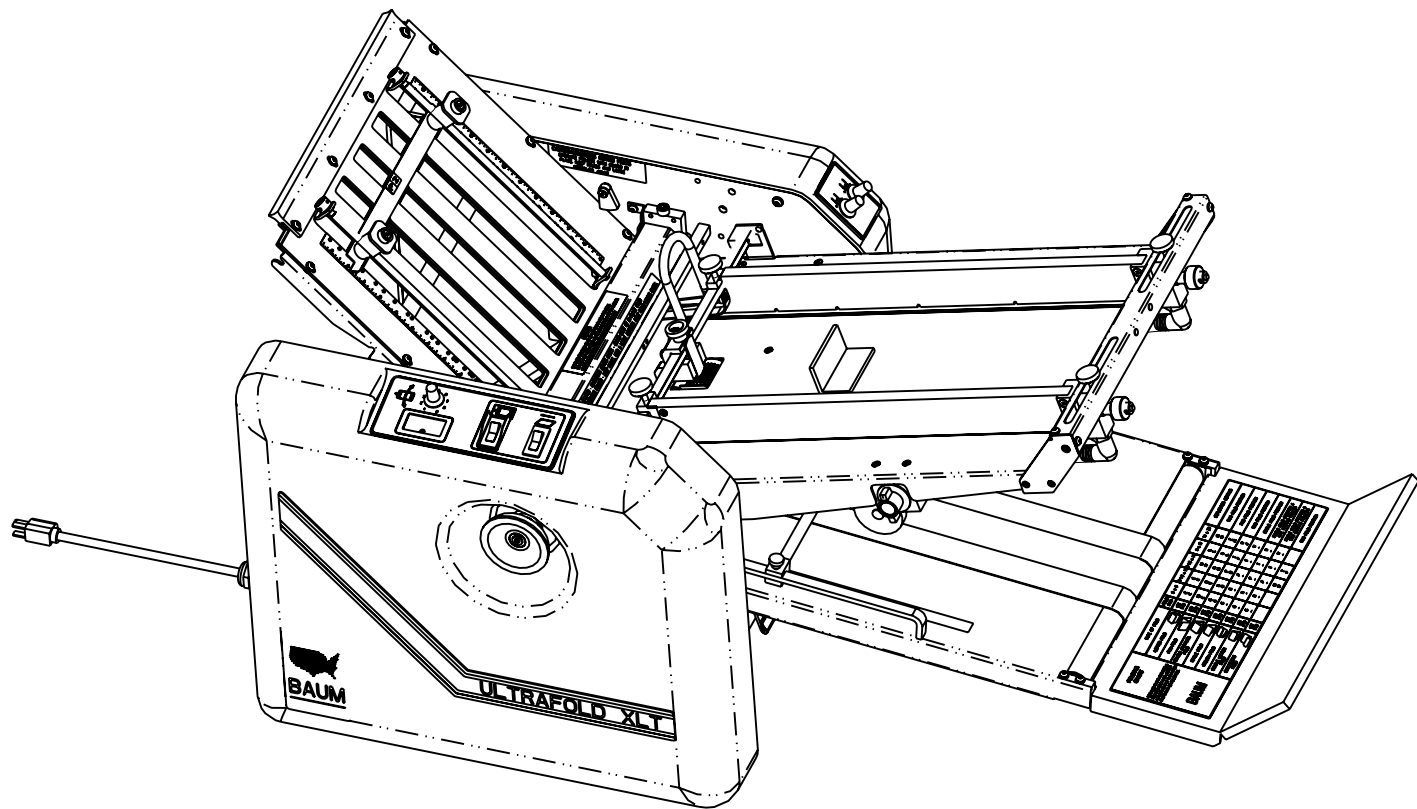


714XLT PARTS



DESCRIPTION: TOP LEVEL UNIT CONFIGURATION

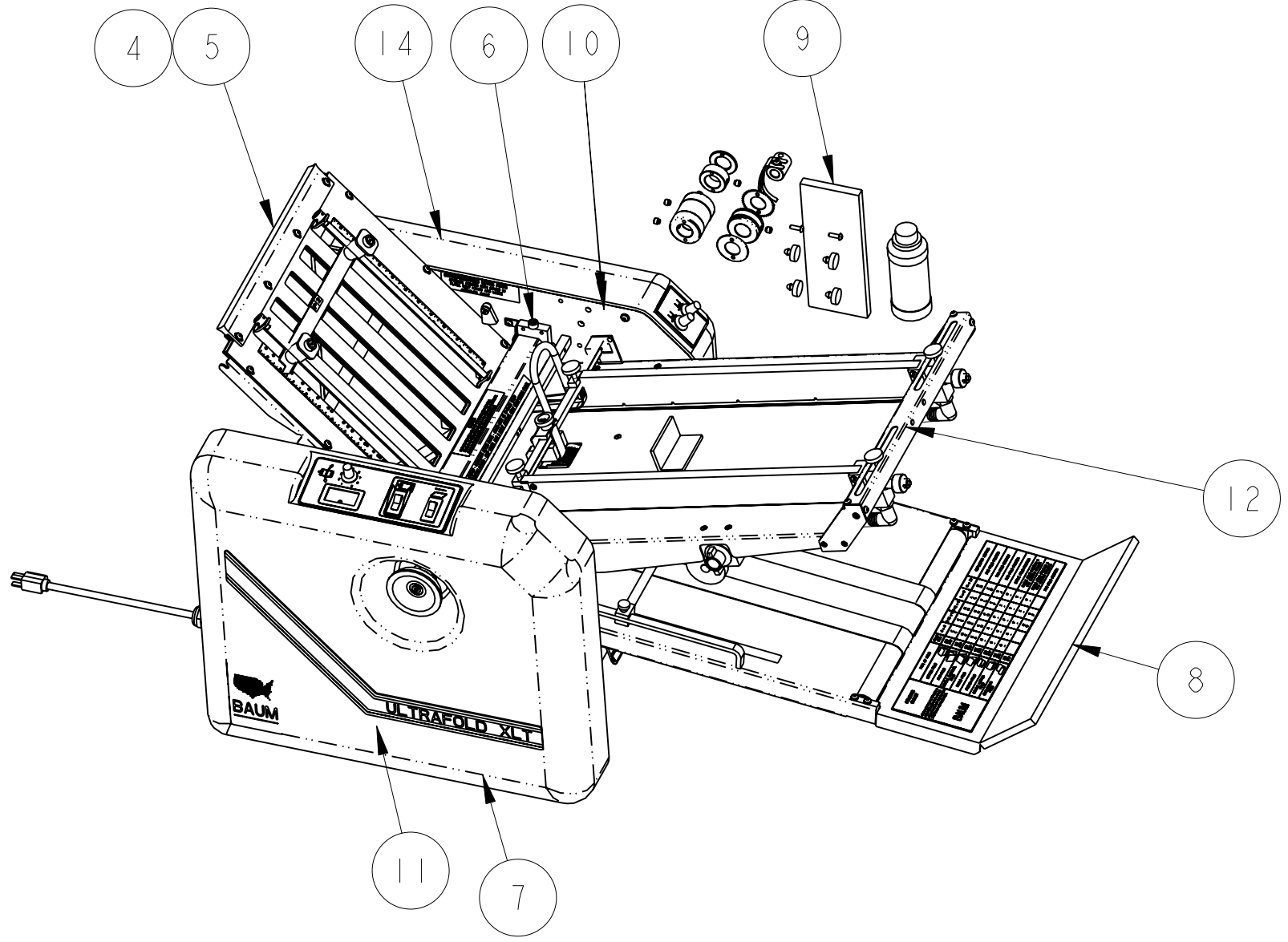
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

714XLTC-1

REV:

SHEET 1 OF 3



DESCRIPTION: TOP LEVEL UNIT CONFIGURATION
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

714XLTC-1

REV:

SHEET 2 OF 3

714XLTC-2-P-1			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	DRIVE ASSY-FOLDER 714XLTB	267-098-BG-01	1
2	ASSY-SLITTER SHAFT	267-330-BG-01	1
3	ASSY-FOLD ROLL	267-100-BG-01	1
4	ASSY-FOLD PAN #1	267-083-BG-01	1
5	ASSY-FOLD PAN #2	267-084-BG-01	1
6	ASSY-GAPSET	264-846-BG-01	1
7	ASSY-ELECTRICAL, FINAL	268-588-BG-01	1
8	ASSY-714XLTC STACKER TABLE	FK2000078	1
9	ASSY-714XLT ACCESSORIES	267-439-BG-01	1
10	ASSY-FRAME	FK2000103	1
11	ASSY-FINAL	FK2000105	1
12	ASSY-FEEDTABLE	264-762-BG-01	1
13	PUMP-P/V T4.25 DSK 110V 60hz	267-970-01-00	1
14	ASSY-GUARD PNEUMATICS	264-851-BG-01	1

*
*
*

* NOT SHOWN



DESCRIPTION: TOP LEVEL UNIT CONFIGURATION
UNIT NAME: 714XLT AIR FEED FOLDER

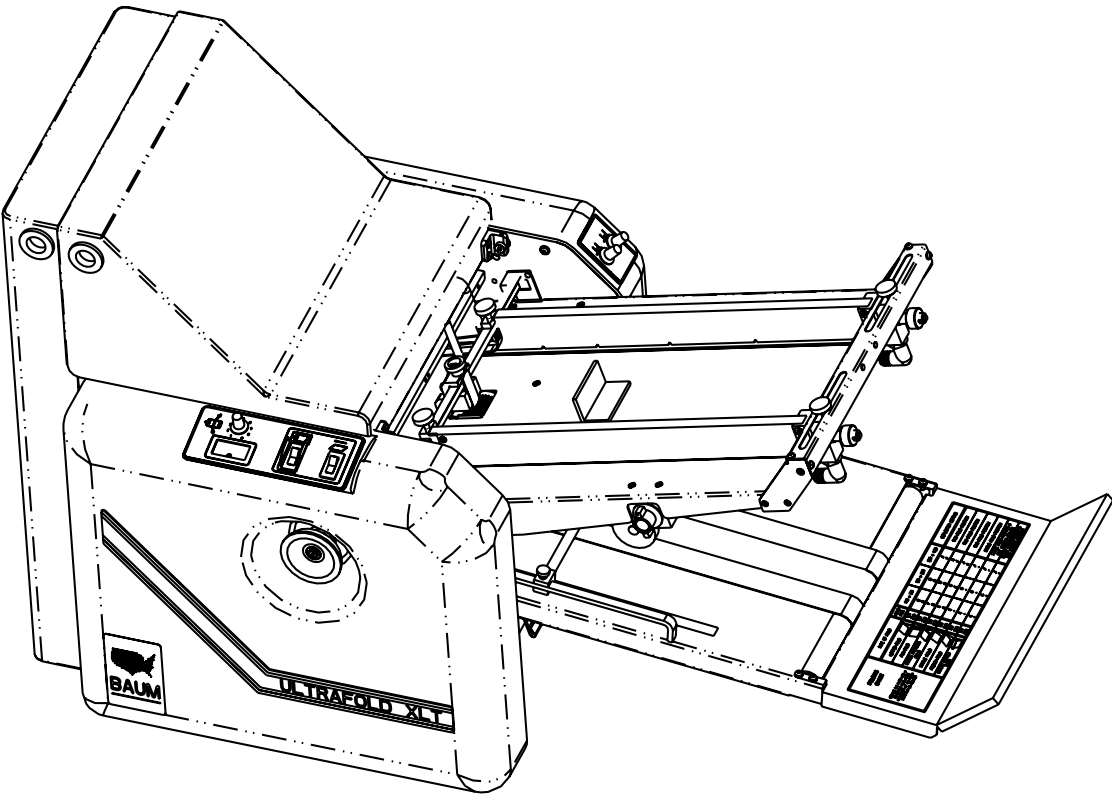
ASSEMBLY NUMBER:

714XLTC-1

REV:

SHEET 3 OF 3

EXPORT

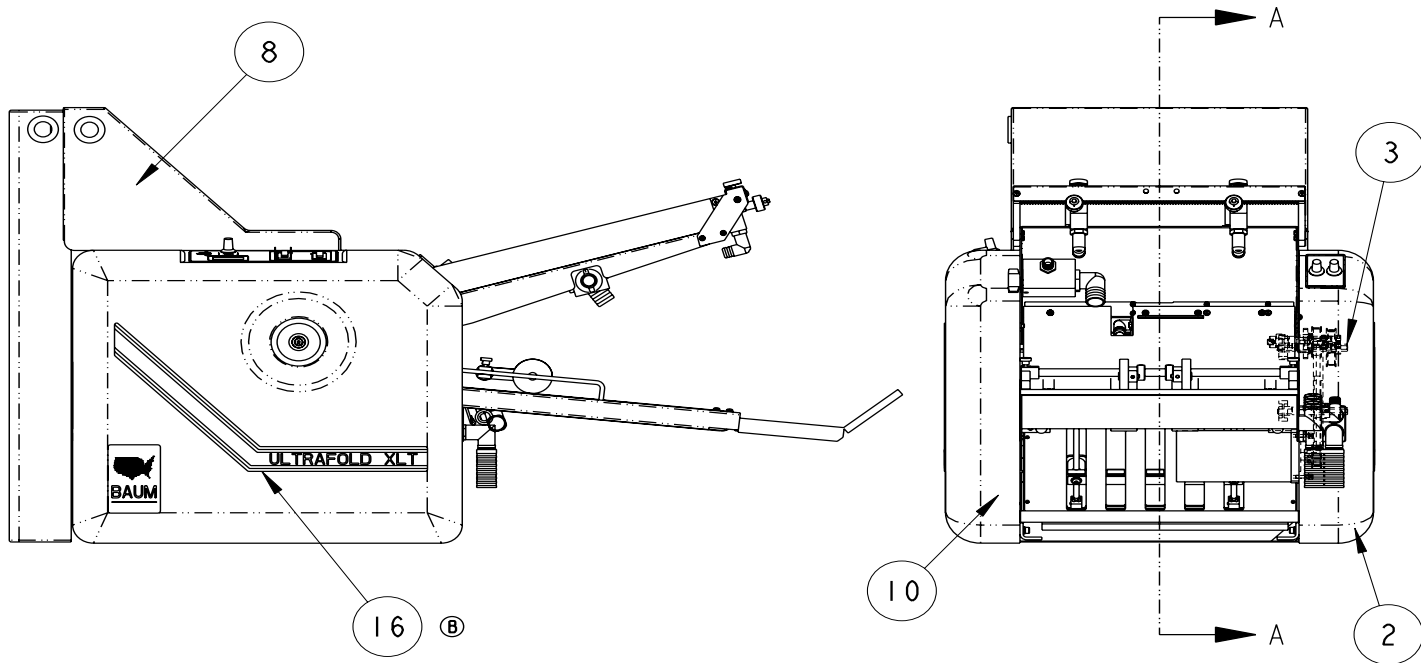


DESCRIPTION: TOP LEVEL UNIT CONFIGURATION,
EXPORT
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:
714XLTC-2

REV:
SHEET OF
1 4

EXPORT



DESCRIPTION: TOP LEVEL UNIT CONFIGURATION,
EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

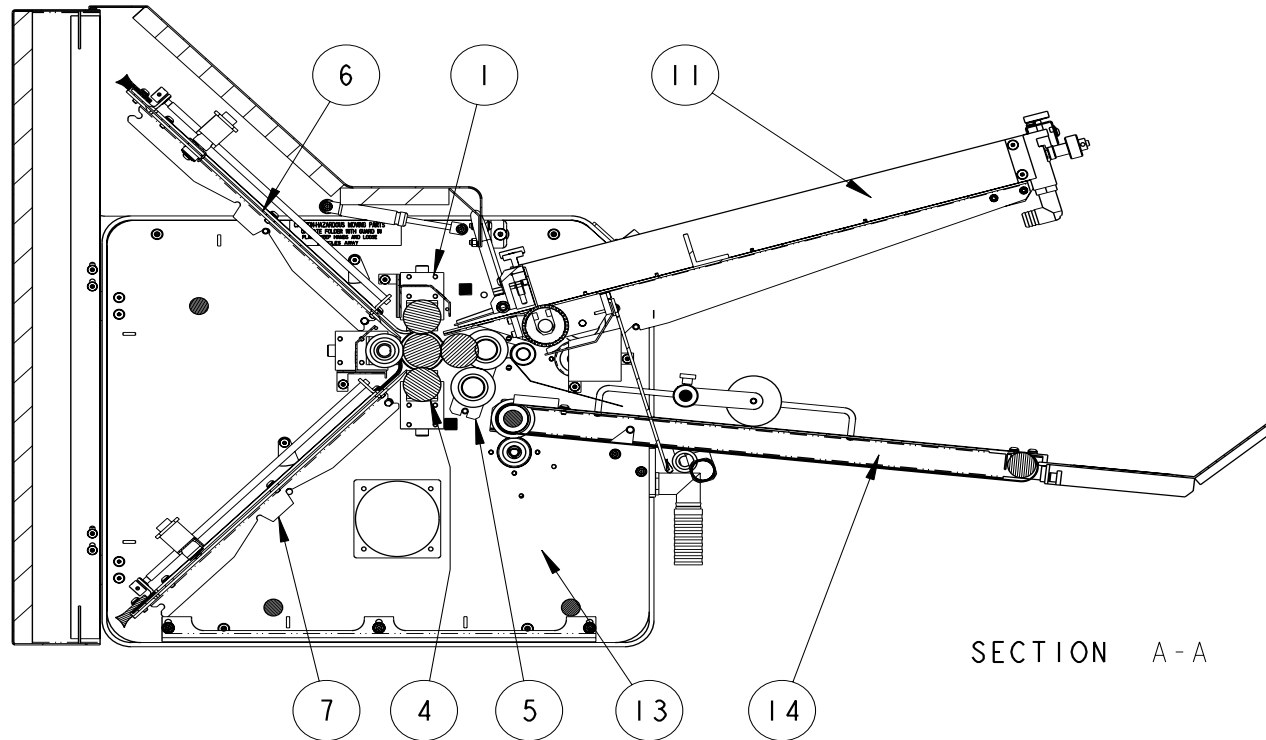
ASSEMBLY NUMBER:

714XLTC-2

REV:

SHEET OF 4

EXPORT



SECTION A-A



DESCRIPTION: TOP LEVEL UNIT CONFIGURATION,
EXPORT
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

714XLTC-2

REV:

SHEET OF 3 4

EXPORT

714XLTC-2-P-6			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	GAPSET ASSY 714XLT	264-846-BG-01	1 .
2	ASSY-GUARD PNEUMATICS 714XLT	264-851-BG-01	1 .
3	DRIVE ASSY-FOLDER 714XLTB	267-098-BG-01	1 .
4	ROLLS-FOLD, 714XLTB PARALLEL	267-100-BG-01	1 .
5	ASSY- SLITTER SHAFT	267-330-BG-01	1 .
6	ASSY-FOLDPAN #1 714XLT EXPORT	267-349-BG-01	1 .
7	ASSY-FOLD PAN #2	267-350-BG-01	1 .
8	ASSY-COVER, SOUND, 714XLT EXP.	267-711-BG-01	1 .
9	PUMP-P/V T4.25DSK 230V 50HZ	267-972-01-00	1 .
10	CONTROL-ASSY MAIN 714XLT EXP	268-181-BG-01	1 .
11	ASSY-FEEDTABLE 714XLTB	268-242-BG-01	1 .
12	ACCESSORIES-T43XLT ASSY	268-562-BG-01	1 .
13	ASSY-FRAME 714XLTC	FK2000103	1 .
14	ASSEM-TABLE, STACKER (METRIC)	FK2000106	1 .
15	DOCUMENTATION-XLT PAR EXP	FK2000163	1 . *
⑬ 16	FINAL-ASSY, COMBO XLTC	FK2000243	1 .
17	CRATE-714XLT	343-997	1 . *

* ITEMS NOT SHOWN



DESCRIPTION: TOP LEVEL UNIT CONFIGURATION,
EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

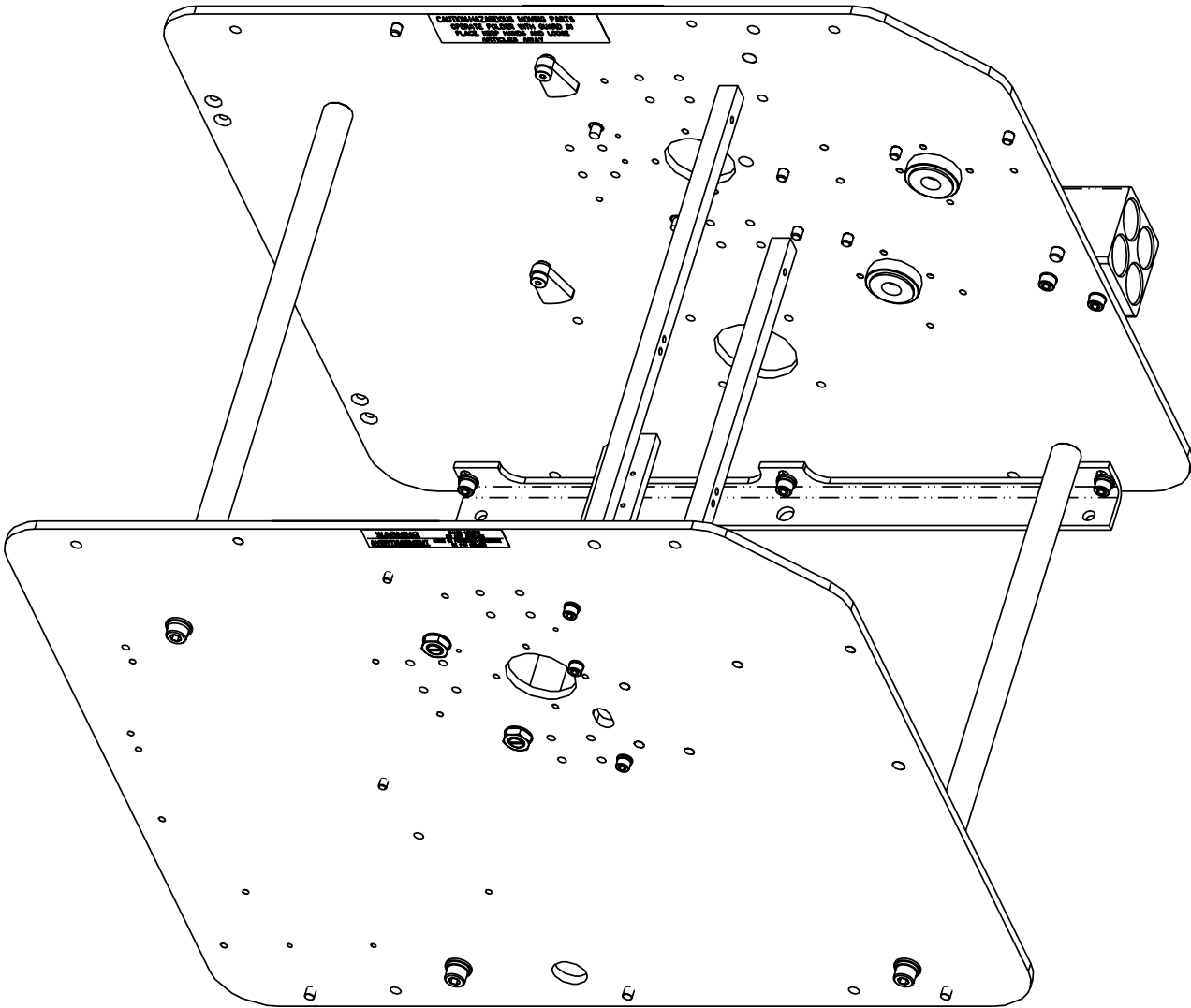
ASSEMBLY NUMBER:

714XLTC-2

REV:

SHEET OF 4 4

FRAME ASSEMBLY FOLD ROLLS GAPSETS



DESCRIPTION: FRAME ASSEMBLY

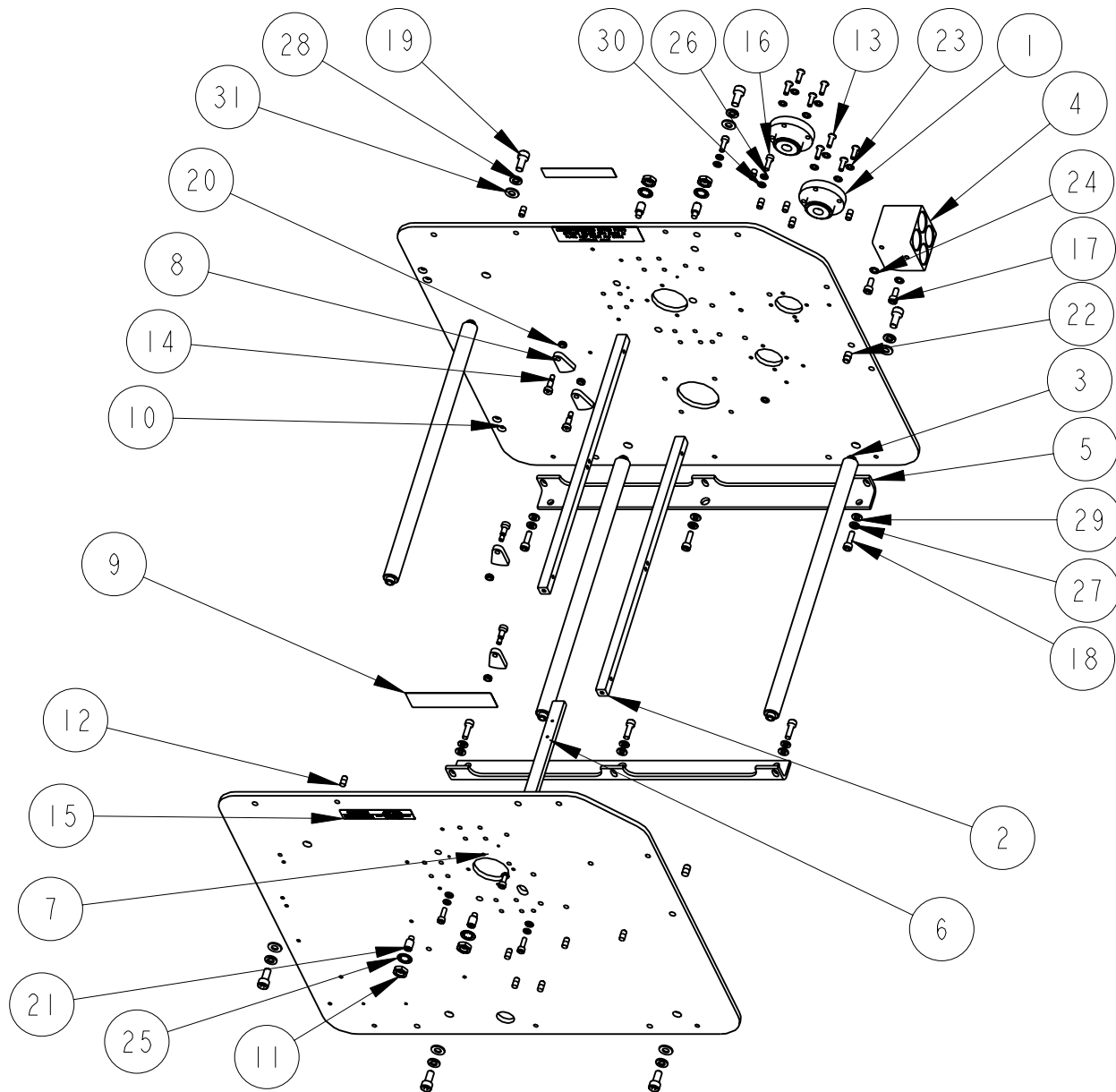
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

FK2000103

REV:

SHEET 1 OF 3



SECTION 11 - 11

TP10289-3



BAUMFOLDER
CORPORATION

DESCRIPTION:	FRAME ASSEMBLY
UNIT NAME:	714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:	FK2000103
------------------	-----------

REV:	
SHEET 2 OF 3	

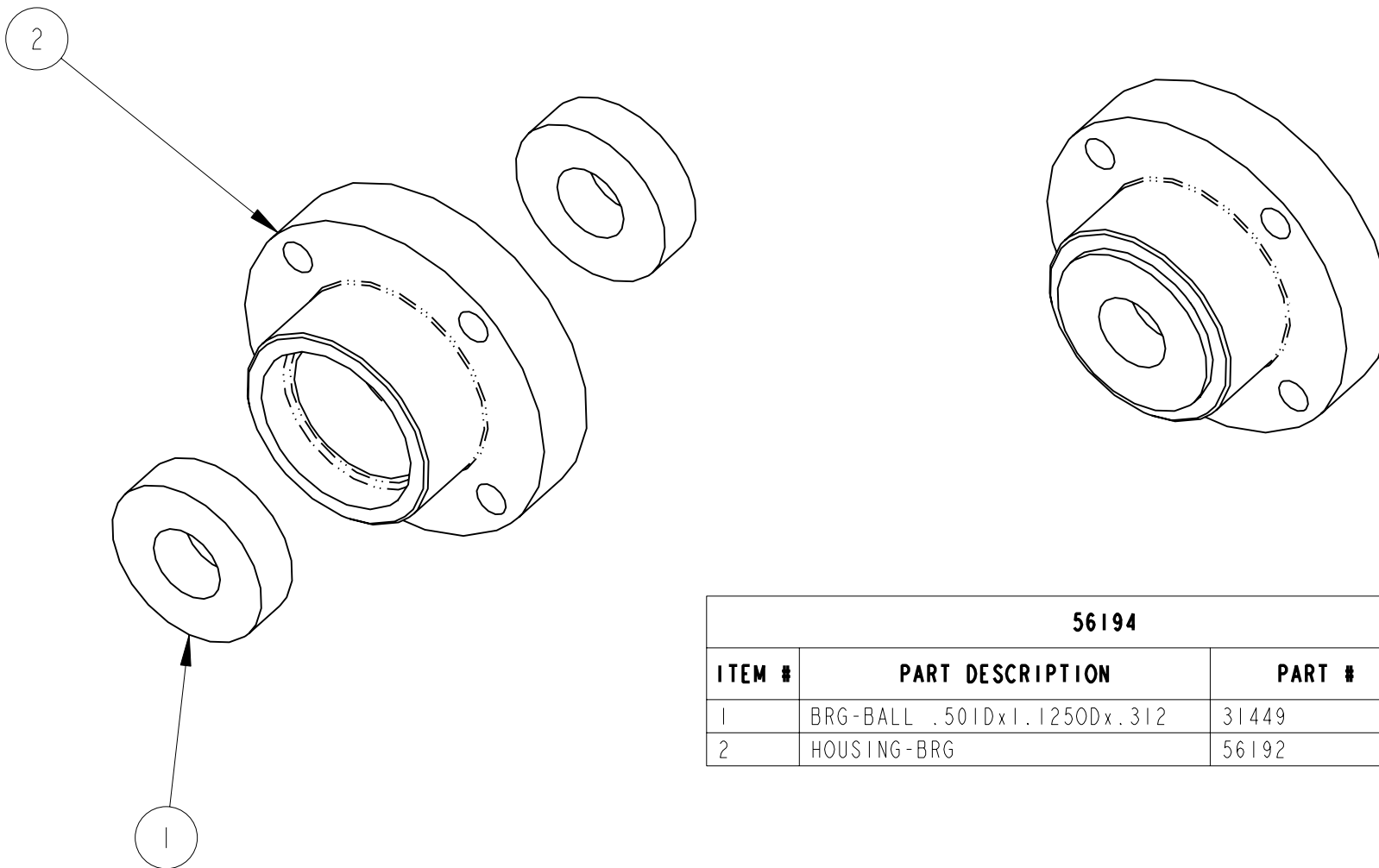
[illegible]

ASSEMBLY NUMBER:

FK2000103

REV:

SHEET 3 OF 3



56194			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BRG-BALL .501Dx1.125ODx.312	31449	2
2	HOUSING-BRG	56192	1



DESCRIPTION: BEARING RETAINER ASSEMBLY

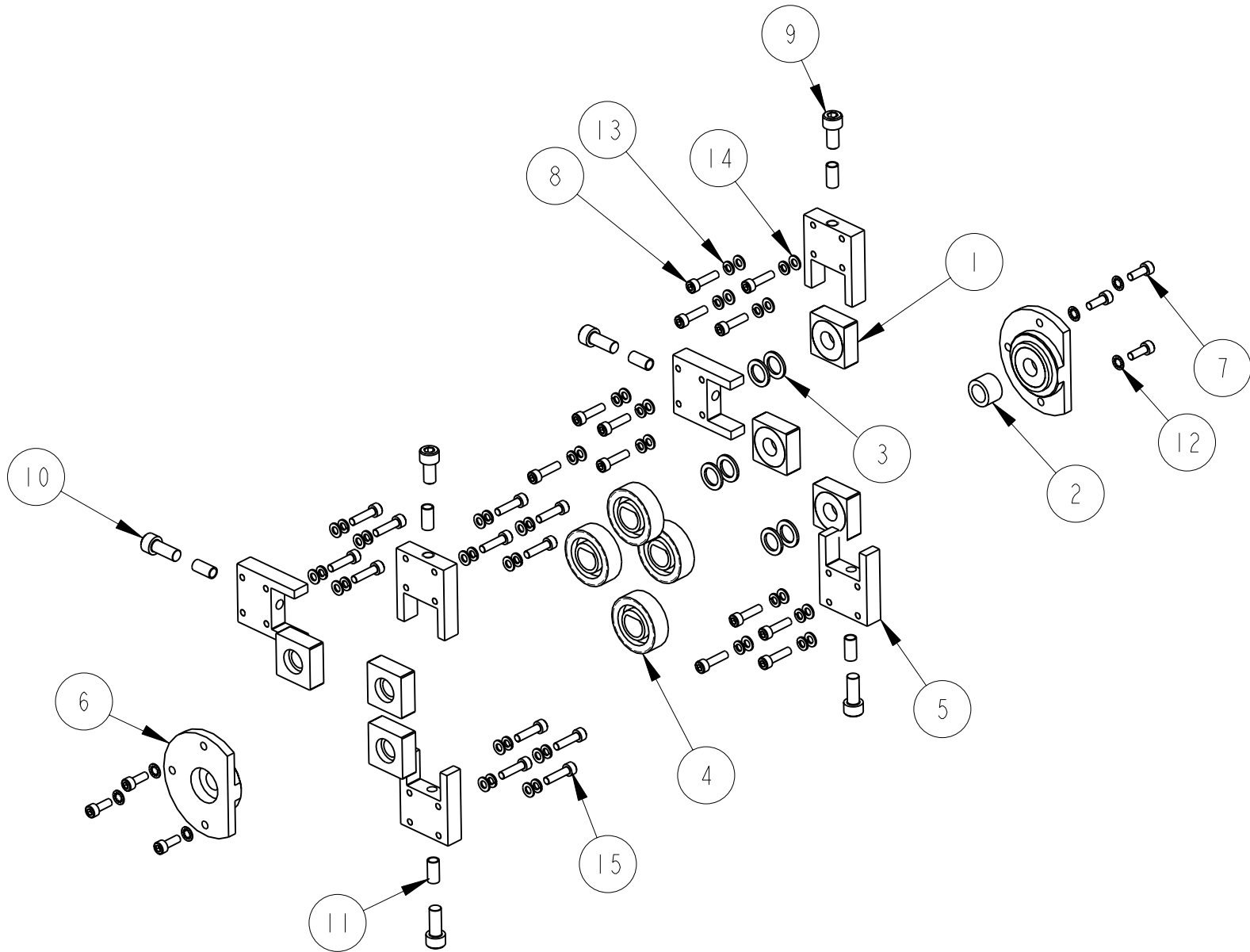
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

56194

REV:

SHEET 1 OF 1



DESCRIPTION: GAPSET ASSEMBLY

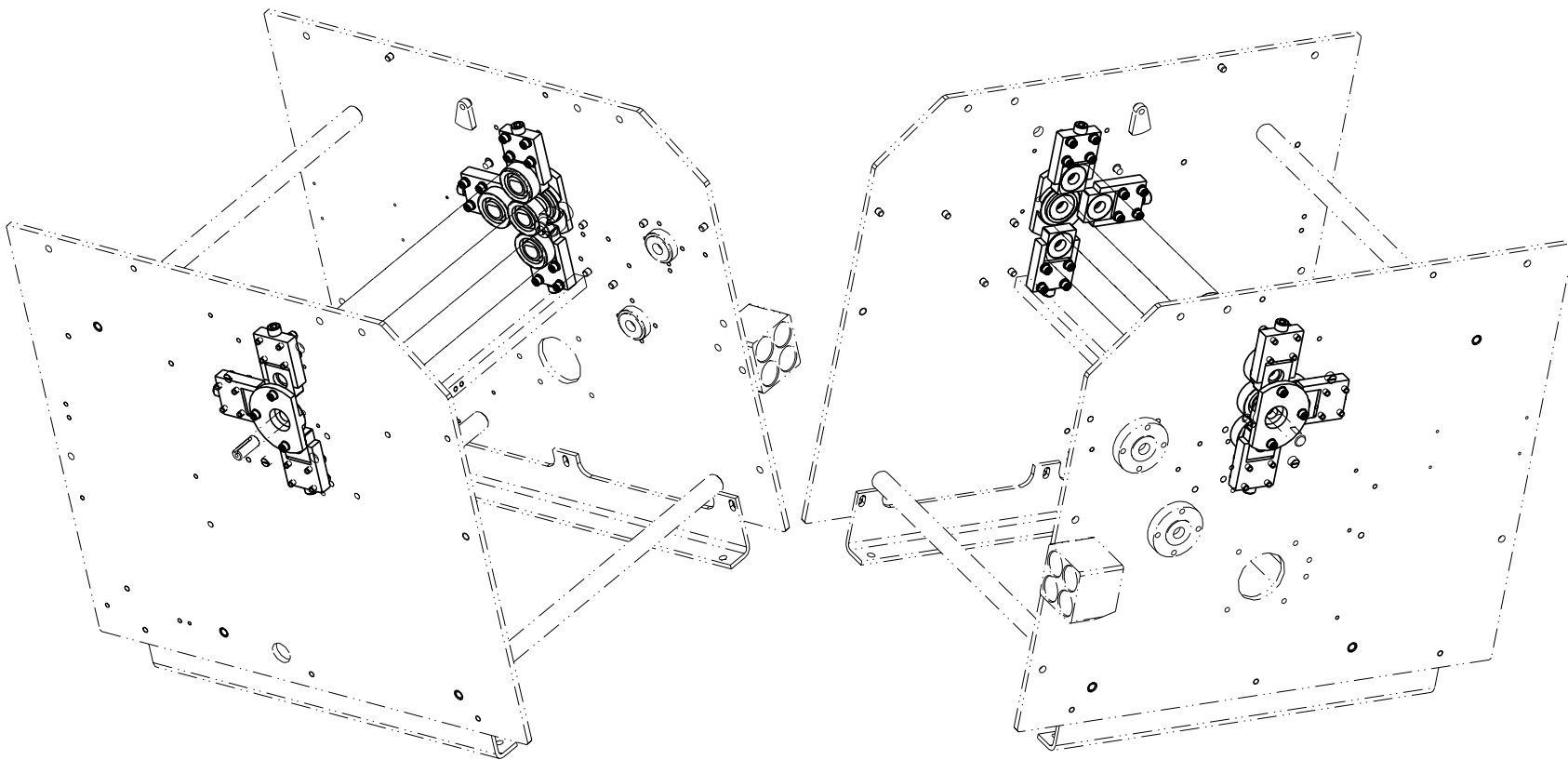
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

264-846-BG-01

REV:

SHEET 1 OF 3

BAUMFOLDER
CORPORATION

DESCRIPTION: GAPSET ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

264-846-BG-01

REV:

SHEET 2 OF 3

264-846-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASSY BOXING	56202	6
2	BRG-SLEEVE .502X.753.X.50	24153	1
3	BRG-THRUST .507X.750X.06	24152	6
4	GEAR-30T D BORE PER PRINT	45223	4
5	HOUSING-FOLD ROLL	262-434-01-00	6
6	RETAINER-MAIN BEARING	56200	2
7	SCREW-SOC HD CAP M5X14 BLK	262-491-05-00	6
8	SCREW-SOC HD CAP M5X20 BLK	262-491-08-00	24
9	SCREW-SOC HD CAP M8X16 BLK	262-492-03-00	2
10	SCREW-SOC HD CAP M8X20 BLK	262-492-05-00	4
11	SPRING	24216	6
12	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	6
13	WASHER-LOCK SPLIT M5	261-056-03-00	24
14	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	24
15	ADHESIVE-LOCKING, LOCTITE 222	31428	.006



DESCRIPTION: GAPSET ASSEMBLY

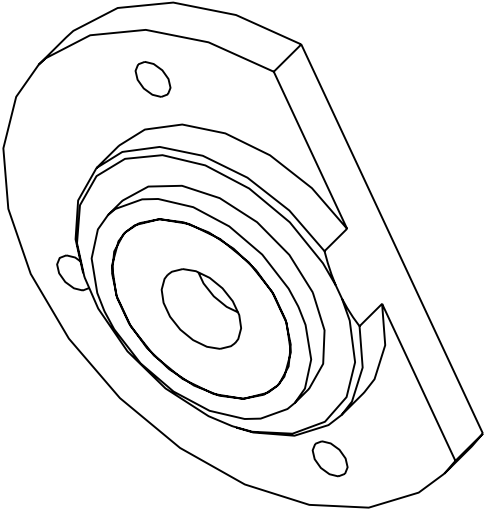
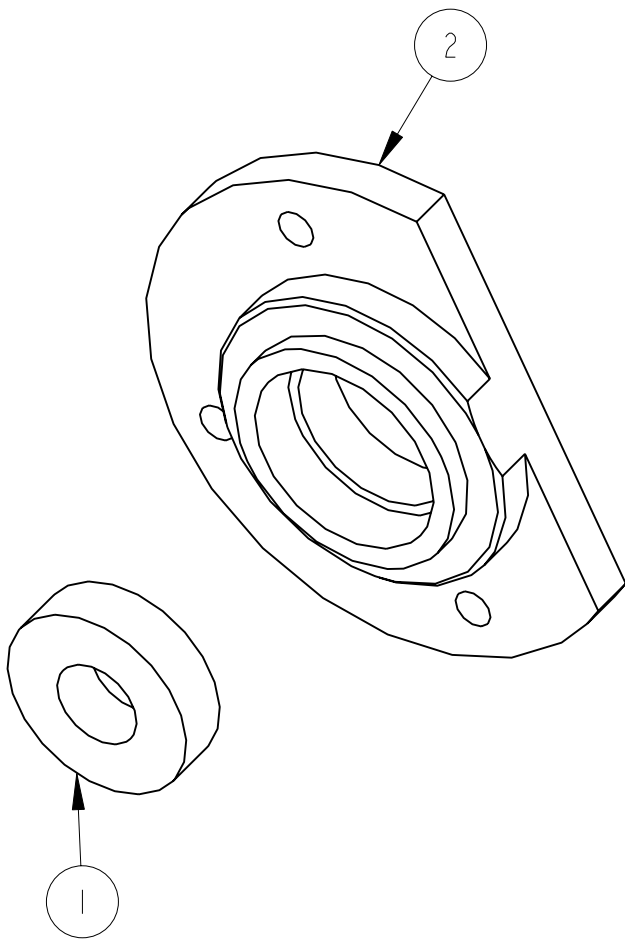
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

264-846-BG-01

REV:

SHEET 3 OF 3



56200			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BRG-BALL .501Dx1.125ODx.312	31449	1
2	HOUSING MAIN BEARING	56191	1



DESCRIPTION: MAIN BEARING RETAINER

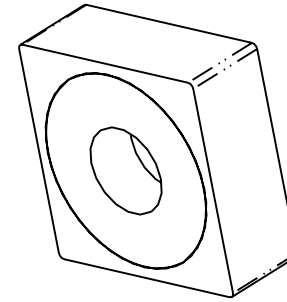
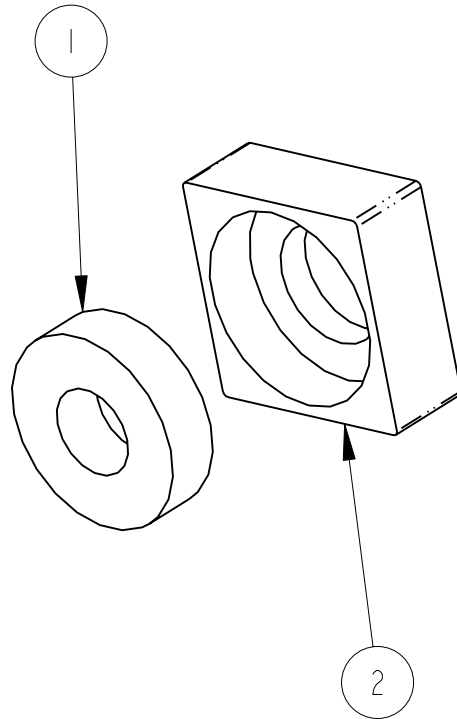
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

56200

REV:

SHEET 1 OF 1



56202			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BRG-BALL .501Dx1.1250Dx.312	31449	1
2	SLIDE BOXING	56175	1



DESCRIPTION: **BOXING ASSEMBLY**

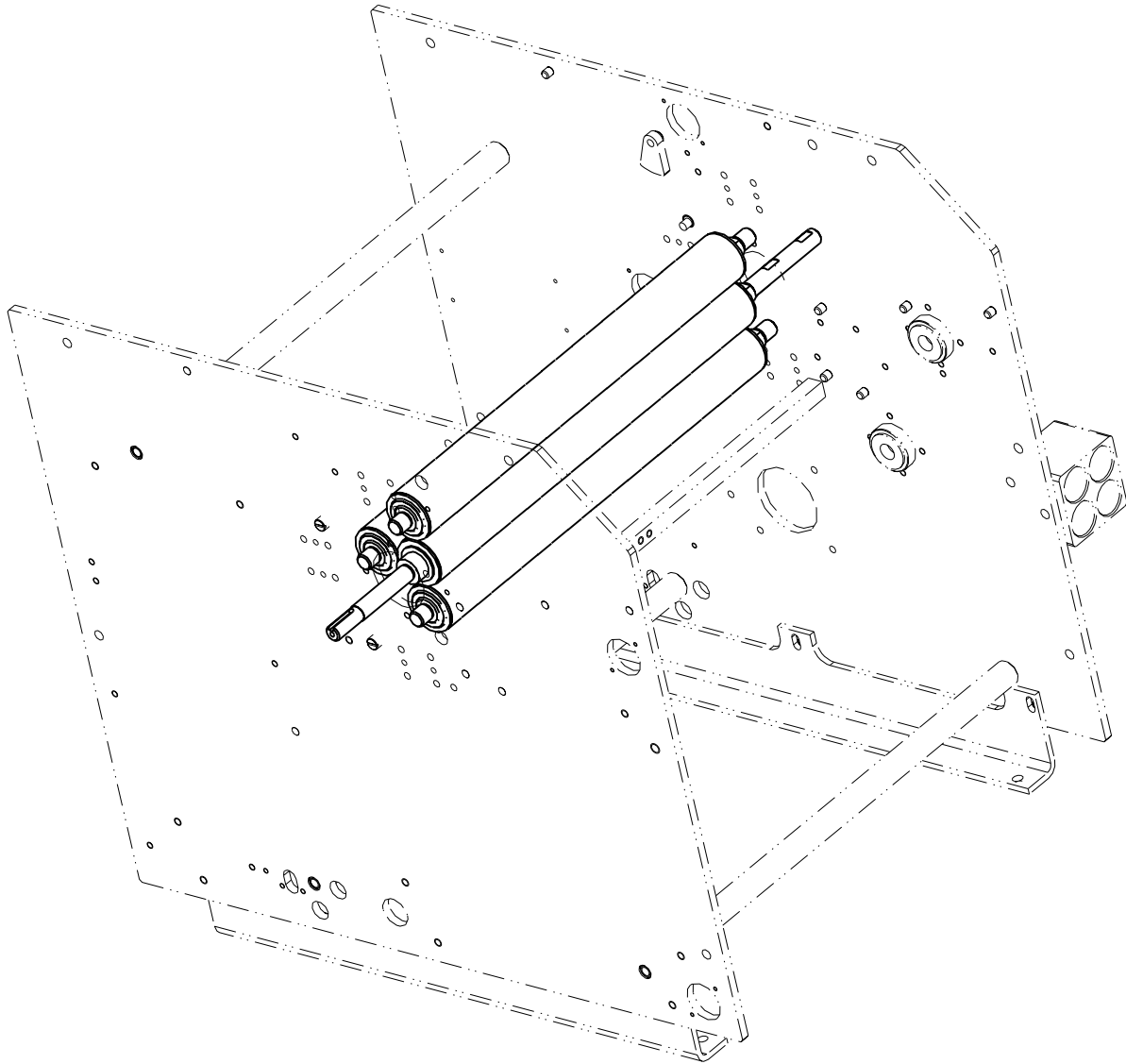
UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

56202

REV:

SHEET 1 OF 1



DESCRIPTION: POLYURETHANE FOLD ROLL ASSEMBLY

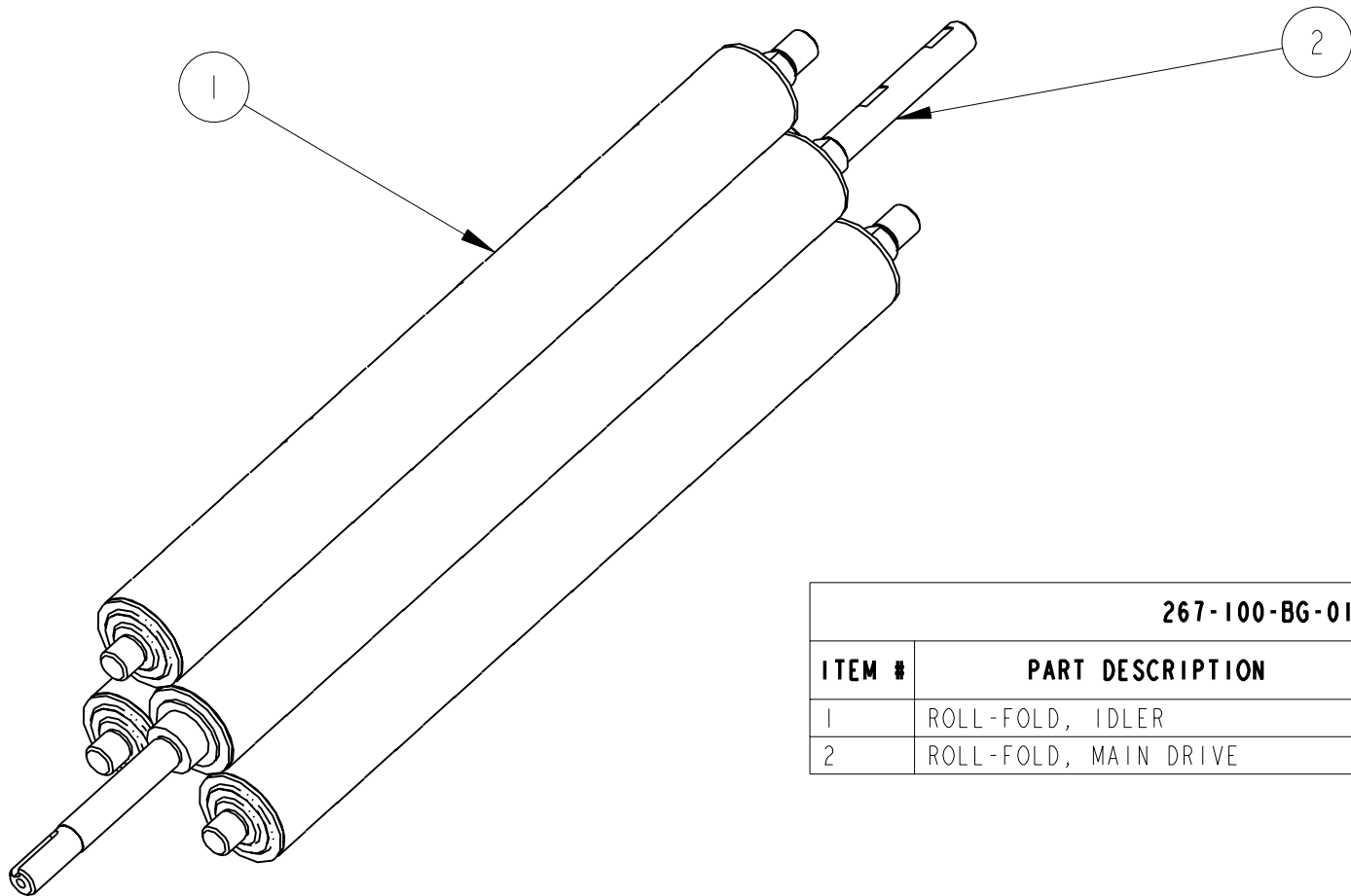
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-100-BG-01

REV:

SHEET 1 OF 2



267-100-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ROLL-FOLD, IDLER	264-541-01-00	3
2	ROLL-FOLD, MAIN DRIVE	264-799-01-00	1



DESCRIPTION: POLYURETHANE FOLD ROLLASSEMBLY

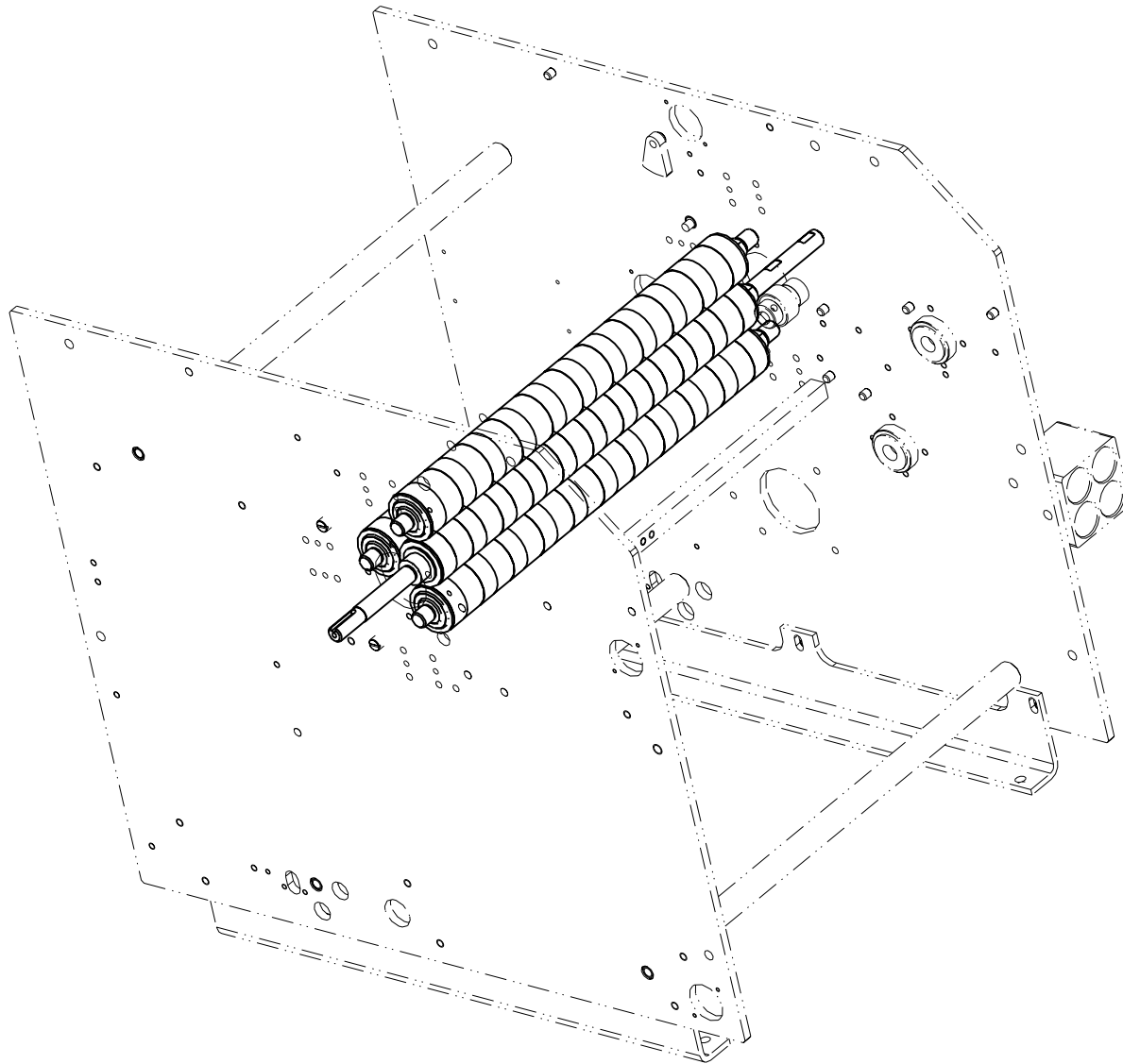
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-100-BG-01

REV:

SHEET 2 OF 2



DESCRIPTION: COMBINATION FOLD ROLL ASSEMBLY

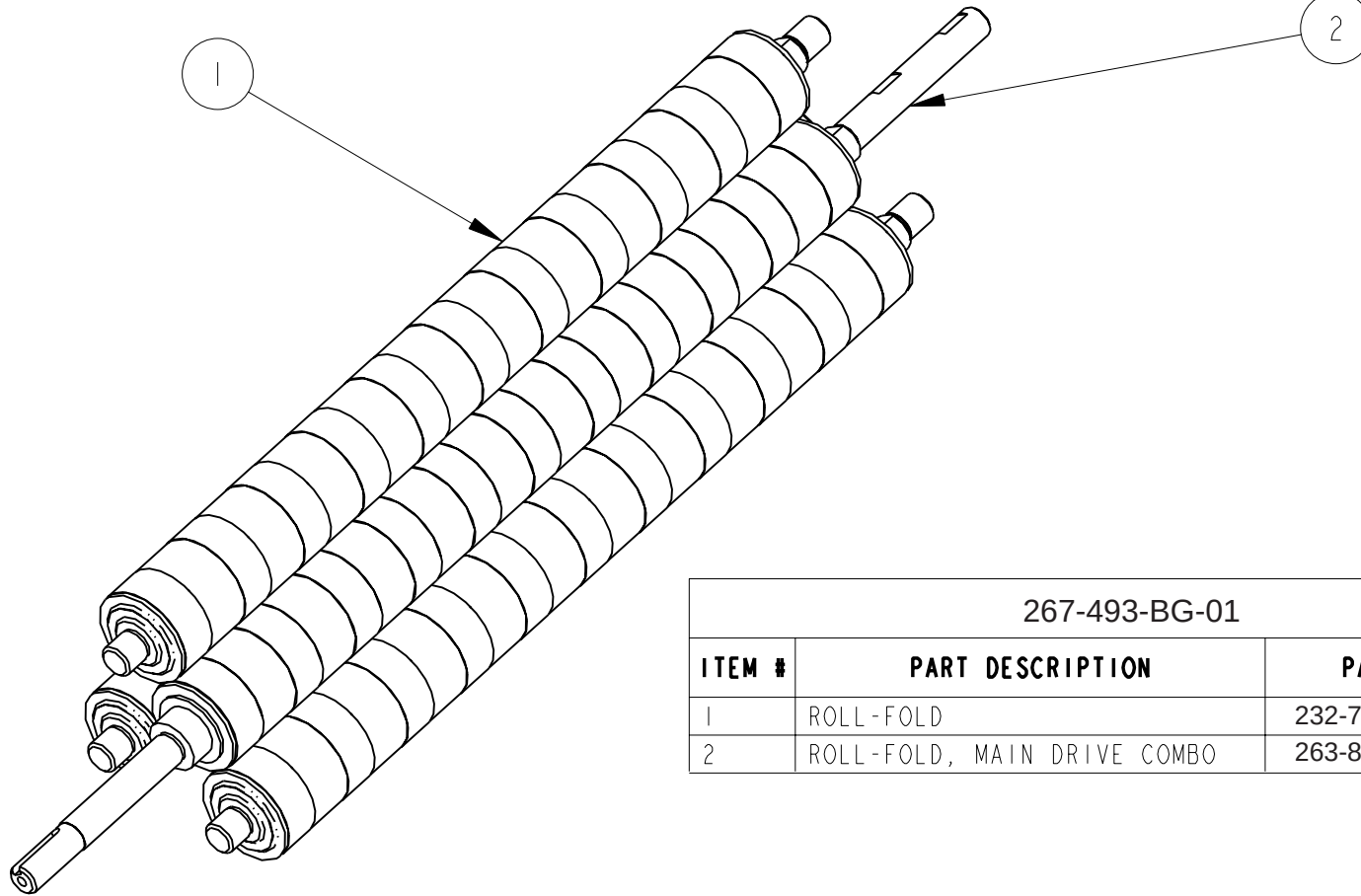
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-493-BG-01

REV:

SHEET 1 OF 2



267-493-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ROLL-FOLD	232-712-BG-01	3
2	ROLL-FOLD, MAIN DRIVE COMBO	263-845-BG-01	1



DESCRIPTION: COMBINATION FOLD ROLL ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

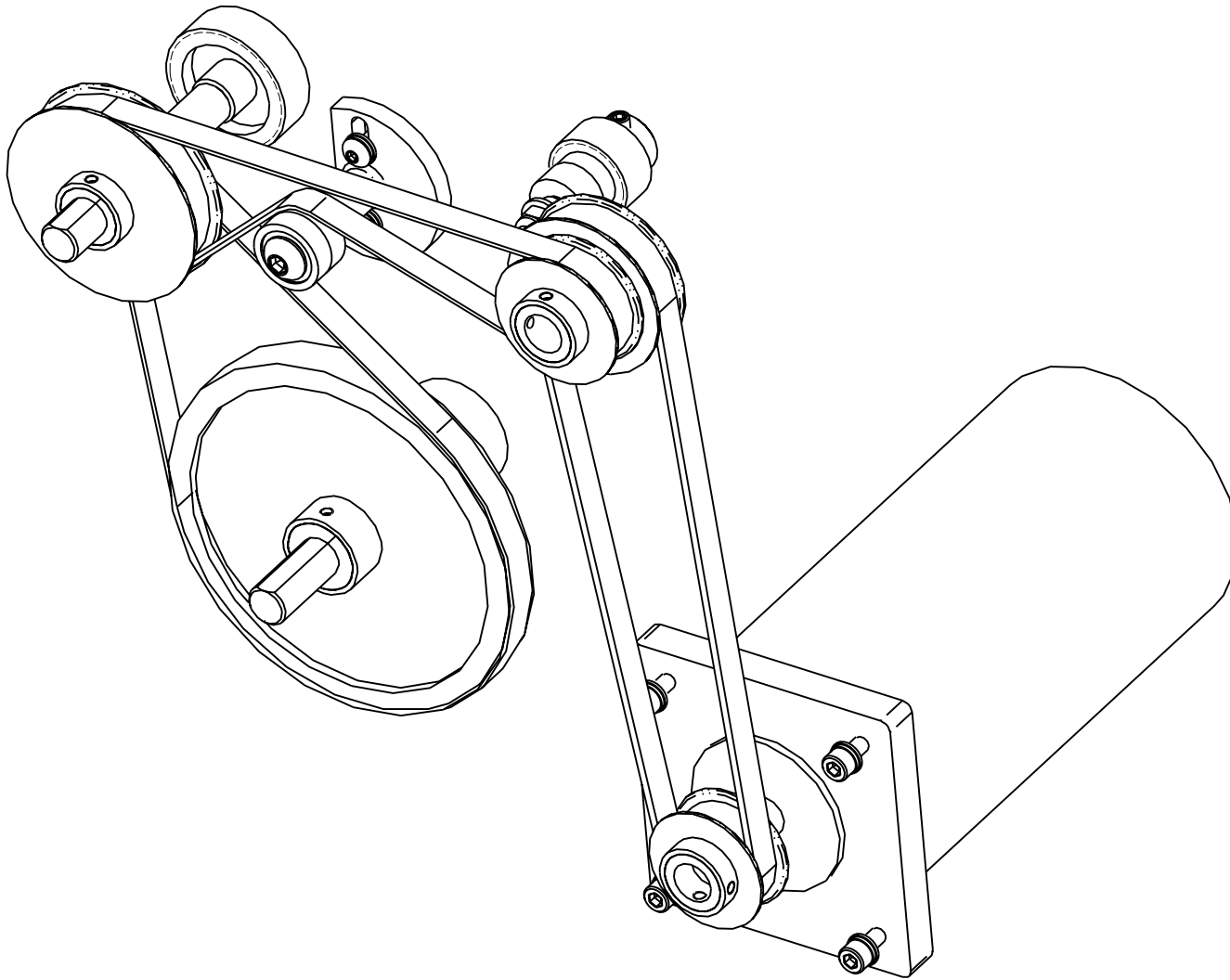
ASSEMBLY NUMBER:

267-493-BG-01

REV:

SHEET 2 OF 2

DRIVE SYSTEM



BAUMFOLDER
CORPORATION

DESCRIPTION: **FOLDER DRIVE ASSEMBLY**

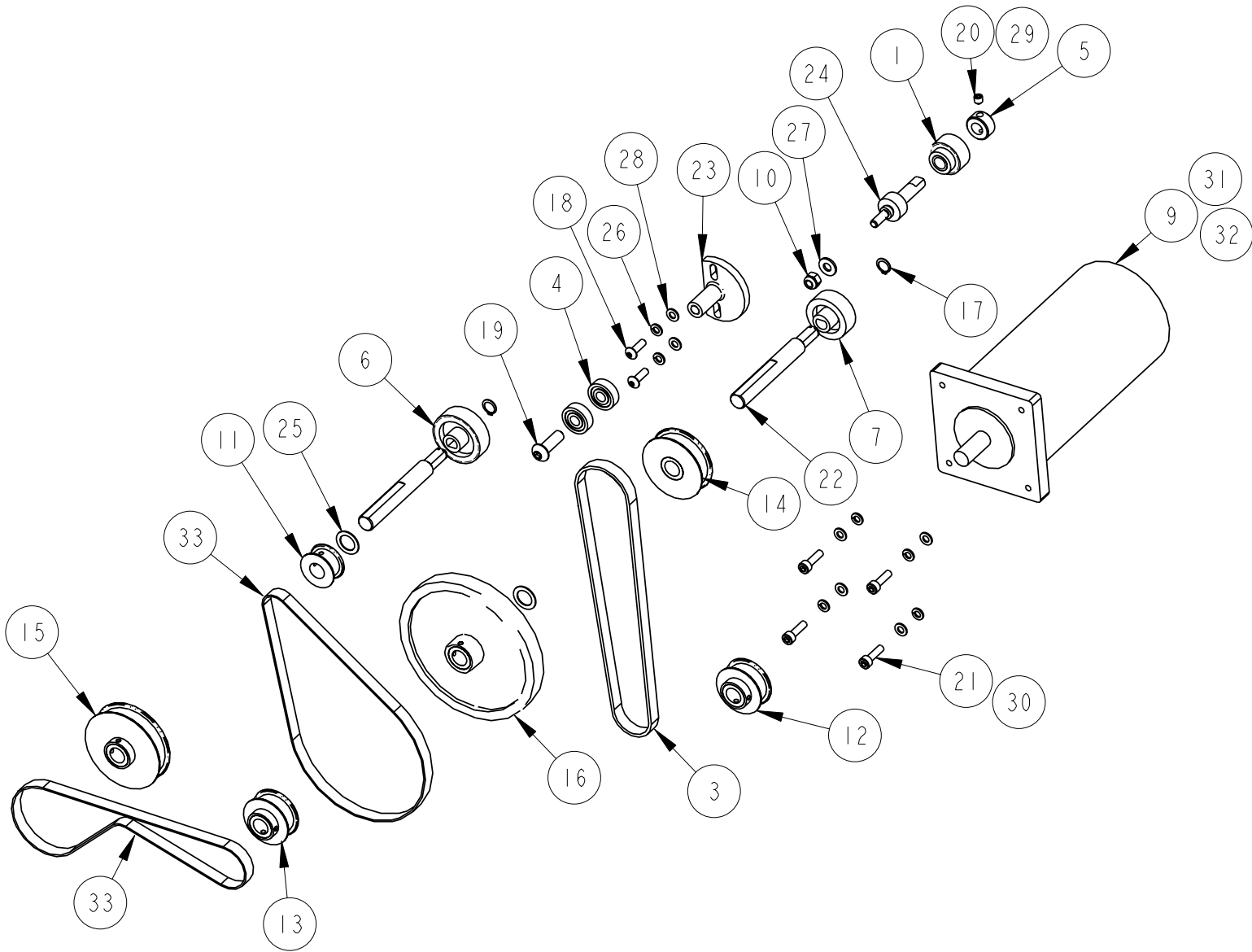
UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

267-098-BG-01

REV:

SHEET 1 OF 3



BAUMFOLDER
CORPORATION

DESCRIPTION: **FOLDER DRIVE ASSEMBLY**

UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

267-098-BG-01

REV:

SHEET 2 OF 3

267-098-BG-01

ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASSY GEAR	56239	1
3	BELT GEAR 200XL037	24783	1
4	BRG-BALL 608-ZZ	263-142-01-00	2
5	COLLAR	262-448-01-00	1
6	GEAR-SPUR 20P 30T D BORE	45230	1
7	GEAR-SPUR 20P 25T D BORE	45226	1
9	MOTOR, DC 1/6 HP	53230-004	1
10	NUT-LOCK,ELASTIC STOP M6 REG	260-309-07-00	1
11	PULLEY-GEARBELT 14T METRIC	267-144-01-00	1
12	PULLEY-GEARBELT 20T METRIC	267-141-01-00	1
13	PULLEY-GEARBELT 22T METRIC	267-142-01-00	1
14	PULLEY-GEARBELT 28T METRIC	267-140-01-00	1
15	PULLEY-GEARBELT 36T METRIC	267-143-01-00	1
16	PULLEY-GEARBELT 72T METRIC	267-139-01-00	1
17	RING RETAINER 3/8 EXT	21073	2
18	SCREW-BUT HD CAP M5X16 BLK	260-301-06-00	2

19	SCREW-BUT HD CAP M8X25 BLK	260-440-05-00	1
20	SCREW-SET SOC CUP M6X6 BLK	261-081-13-00	1
21	SCREW-SOC HD CAP M5X18 BLK	262-491-07-00	4
22	SHAFT	45233	2
23	SPACER-IDLER	264-343-01-00	1
24	STUD-IDLER	262-439-01-00	1
25	WASHER SHIM .50 X .75 X .032	24314	2
26	WASHER-LOCK SPLIT M5	261-056-03-00	6
27	WASHER-PLAIN .26 x .56 x .06	20489	1
28	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	6
29	ADHESIVE-LOCTITE #222	31428	.006
30	ADHESIVE-LOCTITE #242	24201	.006
31	TIE-BLACK CABLE	30986	3
32	CONNECTOR-CABLE	30079	1
33	BELT-GEAR 190XL037	24163	2



DESCRIPTION: **FOLDER DRIVE ASSEMBLY**

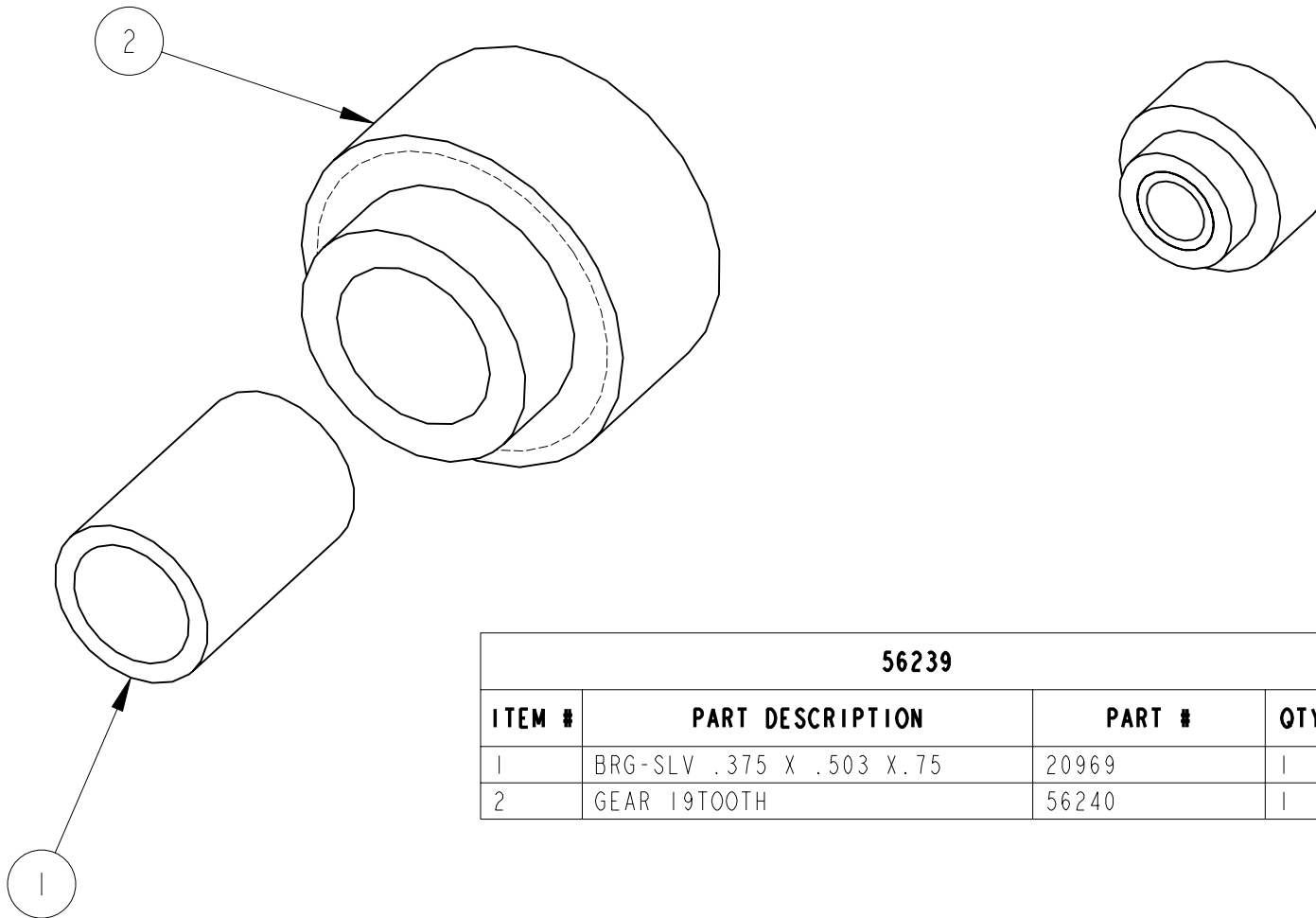
UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

267-098-BG-01

REV:

SHEET 3 OF 3



56239			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BRG-SLV .375 X .503 X.75	20969	1
2	GEAR 19TOOTH	56240	1



DESCRIPTION: GEAR ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

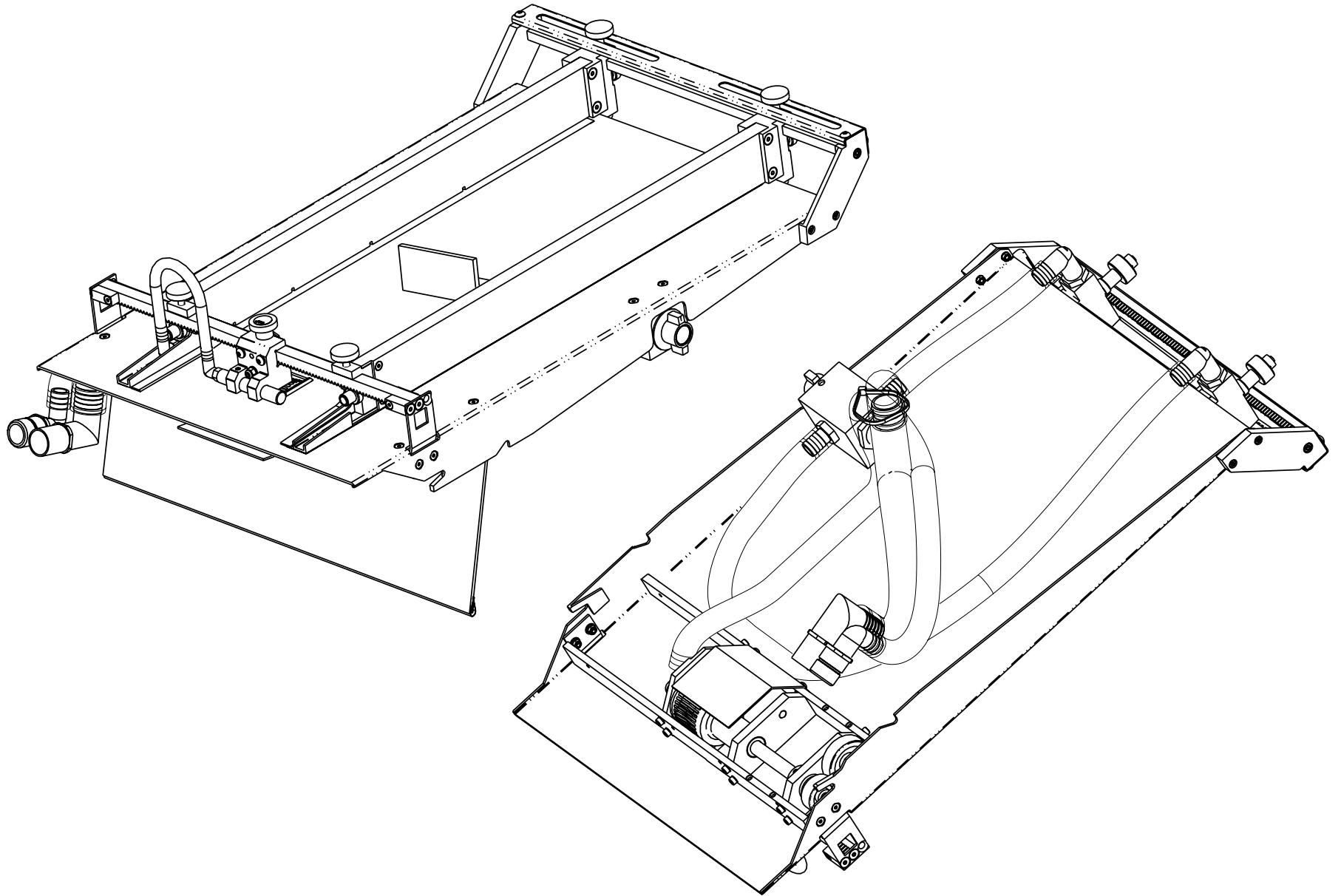
ASSEMBLY NUMBER:

56239

REV:

SHEET 1 OF 1

FEED TABLE



DESCRIPTION: **FEED TABLE ASSEMBLY**

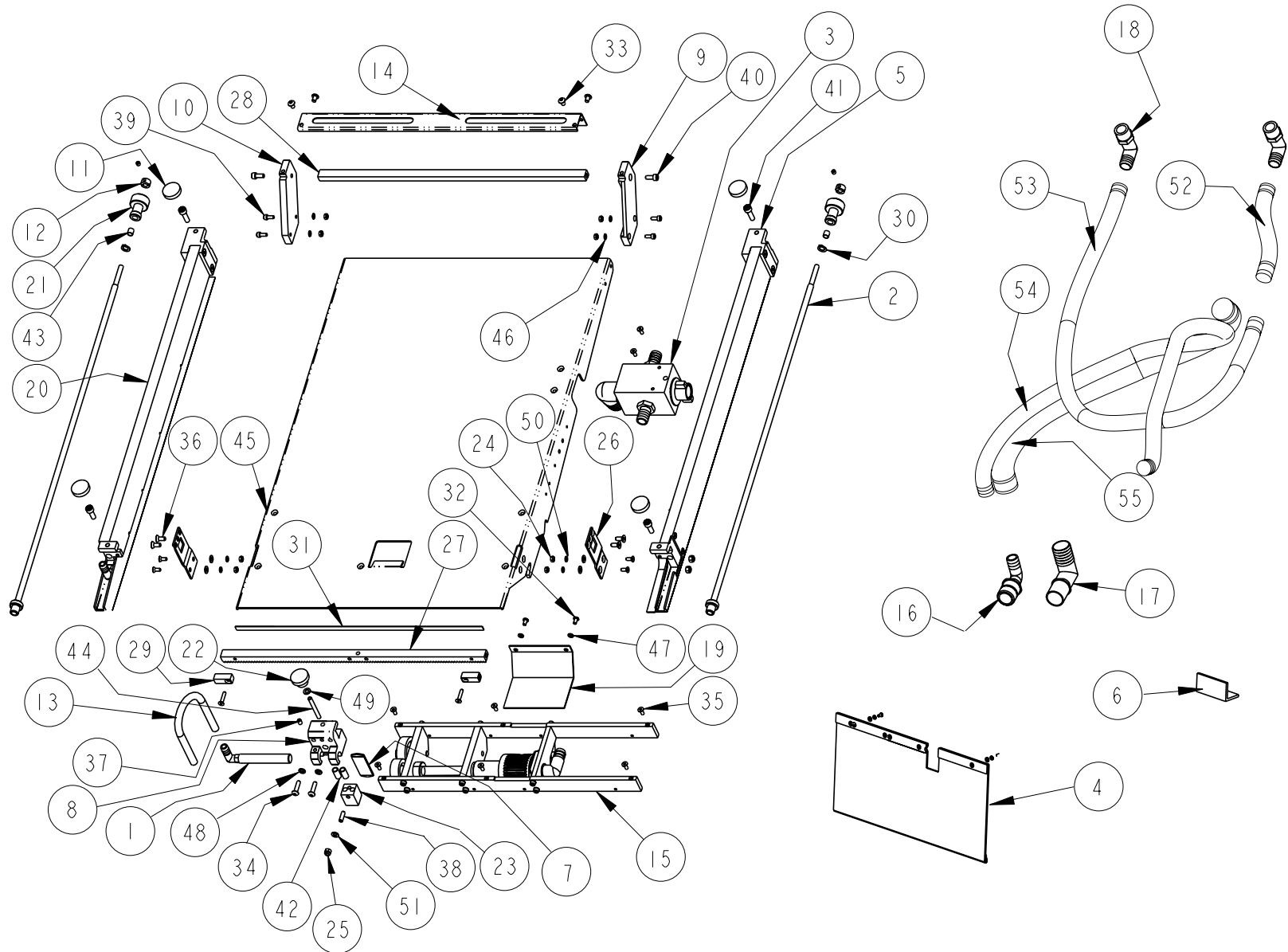
UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

264-762-BG-01

REV:

SHEET 1 OF 3



DESCRIPTION: **FEED TABLE ASSEMBLY**

UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

264-762-BG-01

REV:

SHEET 2 OF 3

264-762-BG-01

ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASS'Y-BLOW PIPE	53333	1
2	ASS'Y-SHAFT & FRONT GEAR	56398	2
3	ASSY BLOCK VALVE	263-395-BG-01	1
4	ASSY-COVER, EXIT	261-627-BG-01	1
5	ASSY-GUIDE , FEED LH	263-808-BG-01	1
6	ASSY-STOP, PAPER, SHIPPING	54791	1
7	ASSY-TAB,SHEET DETECTOR	261-680-BG-01	1
8	BODY-CALIPER	262-447-01-00	1
9	BRACKET-REAR RACK MTG.-LH	262-462-01-00	1
10	BRACKET-REAR RACK MTG.-RH	262-454-01-00	1
11	CAP	34062	4
12	COLLAR-FEED GUIDE	263-816-01-00	2
13	CONDUIT-CUT TO LENGTH	54829-006	1
14	COVER-SIDE GUIDE, ADJ.	264-038-01-00	1
15	DRIVE-FEED ASS'Y	263-369-BG-01	1
16	FITTING HOSE COUPLER 5/8 ADPT.	56255	1
17	FITTING HOSE COUPLER, BLACK	56251	1
18	FITTING-HOSE ELL .50x.63	31705	2
19	GUARD- SUCKER WHEEL	56399	1
20	GUIDE-FEED RH ASSY.	263-811-BG-01	1
21	KNOB GEAR SIDE ADJUST	56306	2
22	KNOB-KNURLED M5 INSERT	264-139-01-00	1
23	NOSE CALIPER	262-437-01-00	1
24	NUT-HEX FULL M4 BLK	262-504-02-00	8
25	NUT-LOCK,ELASTIC STOP M5 REG	260-309-06-00	1
26	PLATE- ADAPTOR, RACK	263-378-01-00	2
27	RACK-SIDE GUIDE ADJ. FRONT	262-433-01-00	1
28	RACK-SIDE GUIDE ADJ. REAR	262-451-01-00	1
29	RETARDER-ROTATION	262-440-01-00	2
30	RING-RETAINING EXT GRIP .312	24569	2

ITEM #	PART DESCRIPTION	PART #	QTY.
31	SCALE -SIDE GUIDE, ADJ.	56400	1
32	SCREW-BUT HD CAP M4X8 BLK	260-307-02-00	4
33	SCREW-BUT HD CAP M5X10 BLK	260-301-03-00	4
34	SCREW-BUT HD CAP M5X20 BLK	260-301-08-00	2
35	SCREW-FLT HD SOC M4X10 BLK	260-586-02-00	14
36	SCREW-FLT HD SOC M5X12 BLK	260-300-02-00	4
37	SCREW-SET SOC CUP M5X8 BLK	261-476-03-00	1
38	SCREW-SET SOC FLT M5X16 BLK	261-658-08-00	1
39	SCREW-SOC HD CAP M4X10 BLK	262-490-03-00	4
40	SCREW-SOC HD CAP M5X12 BLK	262-491-04-00	2
41	SCREW-SOC HD CAP M6X20 BLK	262-320-09-00	4
42	SPRING	24216	2
43	SPRING-COMP .300x.026x.88	24158	2
44	STUD-CALIPER KNOB (M5)	264-138-01-00	1
45	TABLE-FEED,714XLT W/AIR	264-760-01-00	1
46	WASHER-LOCK M04 INT TOOTH +	260-304-07-00	6
47	WASHER-LOCK SPLIT M4	261-056-02-00	2
48	WASHER-LOCK SPLIT M5	261-056-03-00	6
49	WASHER-PLAIN .204 X .38 X .032	22231	1
50	WASHER-PLAIN M4 4.3X9X0.8 BLK	262-709-02-00	6
51	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	1
52	HOSE 5/8" CUT TO 6"	53209-001	1
53	HOSE 5/8" CUT TO 9"	53209-005	1
54	HOSE 5/8" CUT TO 22"	53209-010	1
55	HOSE 1" CUT TO 20"	53331-005	1



DESCRIPTION: **FEED TABLE ASSEMBLY**

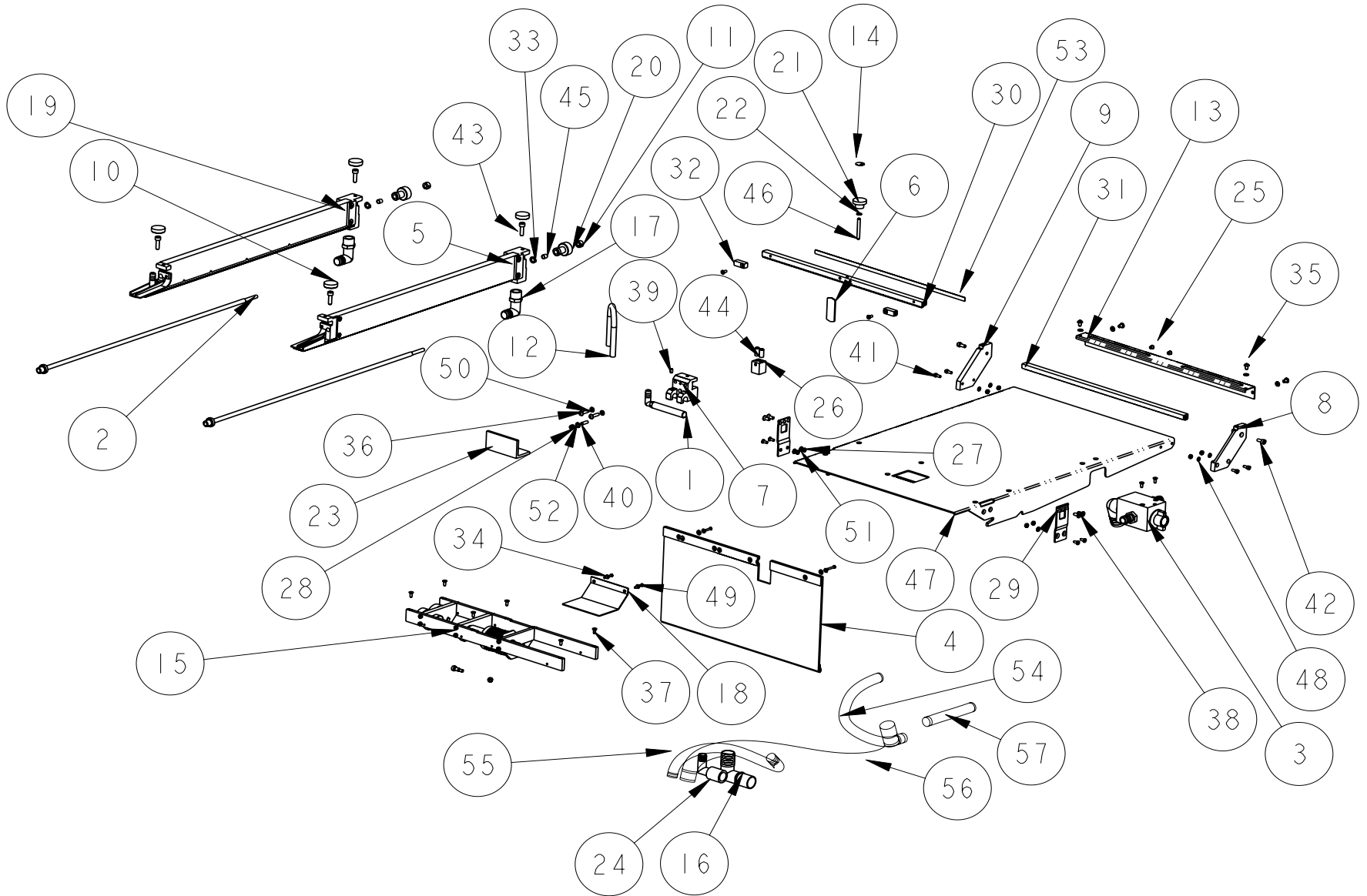
UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

264-762-BG-01

REV:

SHEET 3 OF 3



DESCRIPTION: **FEED TABLE ASSEMBLY, EXPORT**

UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

268-242-BG-01

REV:

SHEET 1 OF 2

268-242-BG-01

ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASS'Y-BLOW PIPE	53333	1
2	ASS'Y-SHAFT & FRONT GEAR	56398	2
3	ASSY BLOCK VALVE	263-395-BG-01	1
4	ASSY-COVER, EXIT	261-627-BG-01	1
5	ASSY-GUIDE , FEED LH	263-808-BG-01	1
6	ASSY-TAB,SHEET DETECTOR	261-680-BG-01	1
7	BODY-CALIPER	262-447-01-00	1
8	BRACKET-REAR RACK MTG. -LH	262-462-01-00	1
9	BRACKET-REAR RACK MTG. -RH	262-454-01-00	1
10	CAP-KNOB M6	34062	4
11	COLLAR-FEED GUIDE	263-816-01-00	2
12	CONDUIT-CUT TO LENGTH	54829-006	1
13	COVER-SIDE GUIDE, ADJ.	264-038-01-00	1
14	DECAL-DIAL, CALIPER	261-545-01-00	1
15	DRIVE-FEED ASS'Y	263-369-BG-01	1
16	FITTING HOSE COUPLER, BLACK	56251	1
17	FITTING-HOSE ADAPT ELL .50 x .63	1705	2
18	GUARD- SUCKER WHEEL	56399	1
19	GUIDE-FEED RH ASSY.	263-811-BG-01	1
20	KNOB GEAR SIDE ADJUST	56306	2
21	KNOB-KNURLED M5 INSERT	264-139-01-00	1
22	WASHER-PLAIN .204 X.38 X.032	22231	1
23	ASSY-STOP, PAPER, SHIPPING	54791	1
24	FITTING HOSE COUPLER 5/8 ADPT	56255	1
25	PLUG-DOME; HEYCO #1654	267-702-01-00	2
26	NOSE CALIPER	262-437-01-00	1
27	NUT-HEX FULL M4 BLK	262-504-02-00	8
28	NUT-LOCK,ELASTIC STOP M5 REG	260-309-06-00	1
29	PLATE- ADAPTOR, RACK	263-378-01-00	2
30	RACK-SIDE GUIDE ADJ. FRONT	262-433-01-00	1

ITEM #	PART DESCRIPTION	PART #	QTY.
31	RACK-SIDE GUIDE ADJ. REAR	262-451-01-00	1
32	RETARDER-ROTATION	262-440-01-00	2
33	RING-RETAINING EXT GRIP .312	24569	2
34	SCREW-BUT HD CAP M4X8 BLK	260-307-02-00	4
35	SCREW-BUT HD CAP M5X8 BLK	260-301-02-00	4
36	SCREW-BUT HD CAP M5X20 BLK	260-301-08-00	2
37	SCREW-FLT HD SOC M4X10 BLK	260-586-02-00	14
38	SCREW-FLT HD SOC M5X12 BLK	260-300-02-00	4
39	SCREW-SET SOC CUP M5X8 BLK	261-476-03-00	1
40	SCREW-SET SOC FLT M5X16 BLK	261-658-08-00	1
41	SCREW-SOC HD CAP M4X10 BLK	262-490-03-00	4
42	SCREW-SOC HD CAP M5X12 BLK	262-491-04-00	2
43	SCREW-SOC HD CAP M6X20 BLK	262-320-09-00	4
44	SPRING	24216	2
45	SPRING-COMP .300x.026x.88	24158	2
46	STUD-CALIPER KNOB (M5)	264-138-01-00	1
47	TABLE-FEED,714XLT W/AIR	264-760-01-00	1
48	WASHER-LOCK M04 INT TOOTH +	260-304-07-00	6
49	WASHER-LOCK SPLIT M4	261-056-02-00	2
50	WASHER-LOCK SPLIT M5	261-056-03-00	6
51	WASHER-PLAIN M4 4.3X9X0.8 BLK	262-709-02-00	6
52	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	1
53	SCALE-METRIC	56756	1
54	HOSE 5/8" CUT TO 9"	53209-005	1
55	HOSE 5/8" CUT TO 22"	53209-010	1
56	HOSE 1" CUT TO 20"	53331-005	1
57	HOSE 5/8" CUT TO 6"	53209-001	1



DESCRIPTION: **FEED TABLE ASSEMBLY, EXPORT**

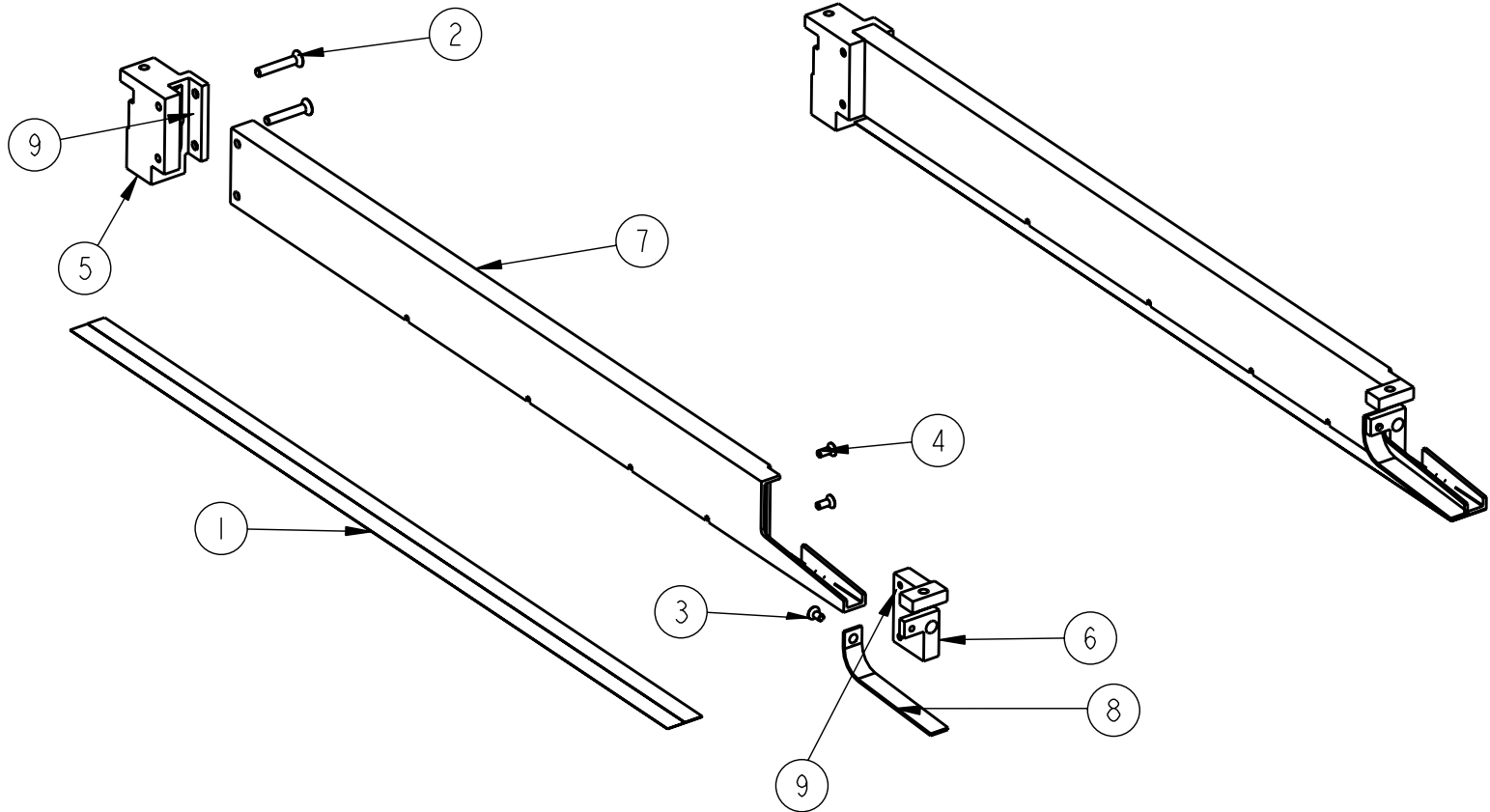
UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

268-242-BG-01

REV:

SHEET 2 OF 2



DESCRIPTION: LH FEED GUIDE ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER: 263-808-BG-01

REV:

SHEET 1 OF 2

263-808-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASSEMBLY-MYLAR	56493	1
2	SCREW-FLT HD SOC M5X30 BLK	260-300-08-00	2
3	SCREW-FLT HD SOC M4X8 BLK	260-586-01-00	1
4	SCREW-FLT HD SOC M4X10 BLK	260-586-02-00	2
5	BLOCK-REAR, SIDE GUIDE END	262-457-01-00	1
6	BLOCK-FRONT, SIDE GUIDE LH	263-800-01-00	1
7	TUBE-L.H. FEED GUIDE	263-804-01-00	1
8	HOLDDOWN-FEED, 714MP	264-036-01-00	1
9	ADHESIVE-SEALER, AUTO GLASS	30957	1 OZ

NOTE:

1. APPLY ITEM 9 TO ITEMS 5 AND 6 TO COMPLETELY SEAL AGAINST ALL MATING SURFACES OF ITEM 7.

BAUMFOLDER
CORPORATION

DESCRIPTION: LH FEED GUIDE ASSEMBLY

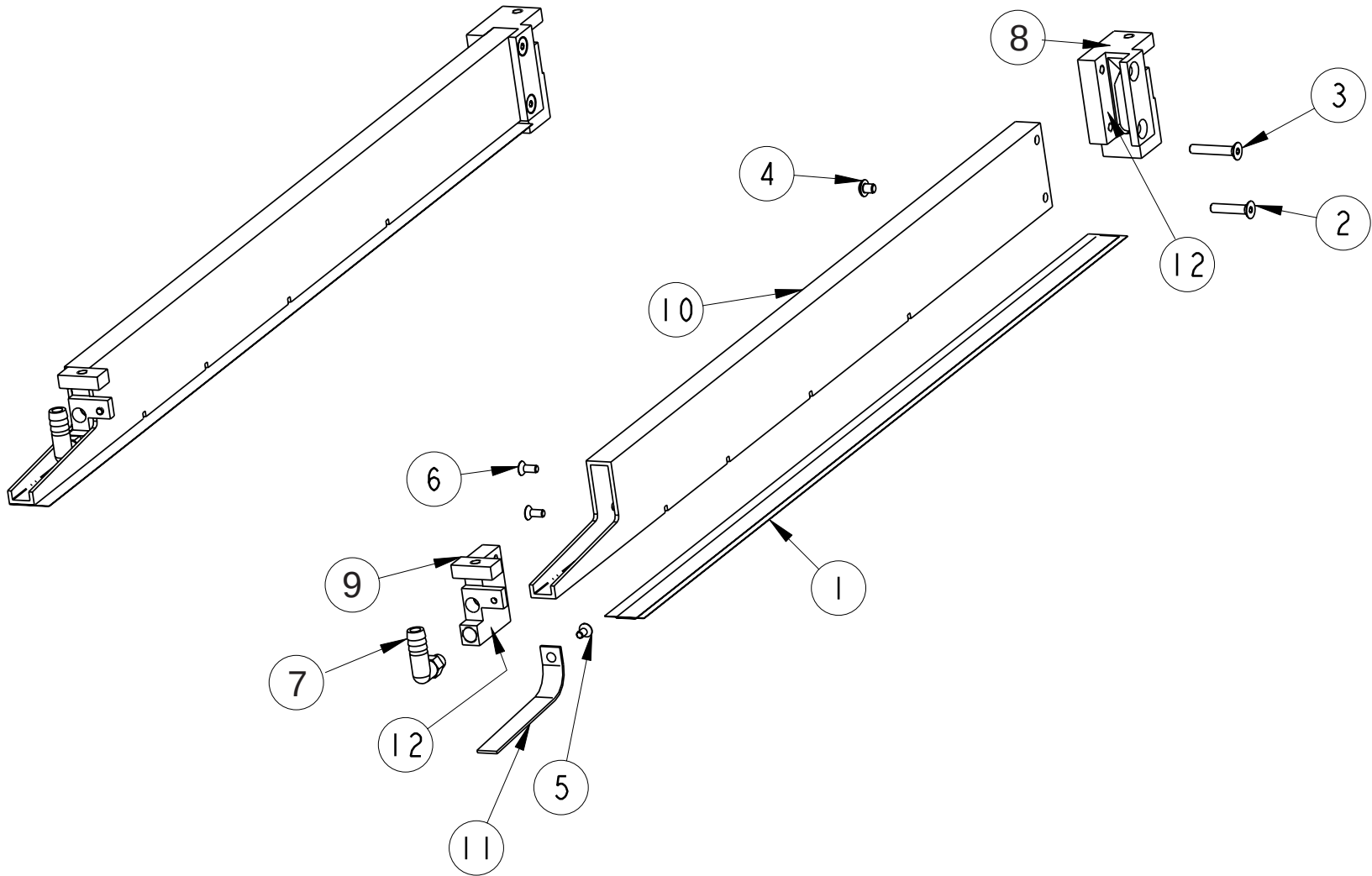
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

263-808-BG-01

REV:

SHEET 2 OF 2



DESCRIPTION: RH FEED GUIDE ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

263-811-BG-01

REV:

SHEET 1 OF 2

263-811-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASSEMBLY-MYLAR	56493	1
2	SCREW-FLT HD SOC M5X25 BLK	260-300-07-00	1
3	SCREW-FLT HD SOC M5X30 BLK	260-300-08-00	1
4	SCREW-BUT HD CAP M5X6 BLK	260-301-01-00	1
5	SCREW-FLT HD SOC M4X8 BLK	260-586-01-00	1
6	SCREW-FLT HD SOC M4X10 BLK	260-586-02-00	2
7	ELBOW-HOSE FITTING	261-676-01-00	1
8	BLOCK-REAR, SIDE GUIDE END	262-457-01-00	1
9	BLOCK FRONT SIDE GUIDE	263-809-01-00	1
10	TUBE-R.H. FEED GUIDE	263-810-01-00	1
11	HOLDDOWN-FEED, 714MP	264-036-01-00	1
12	ADHESIVE-SEALER, AUTO GLASS	30957	1 OZ

NOTE:

1. APPLY ITEM 12 TO ITEMS 8 AND 9 TO COMPLETELY SEAL AGAINST ALL MATING SURFACES OF ITEM 10.

BAUMFOLDER
CORPORATION

DESCRIPTION: RH FEED GUIDE ASSEMBLY

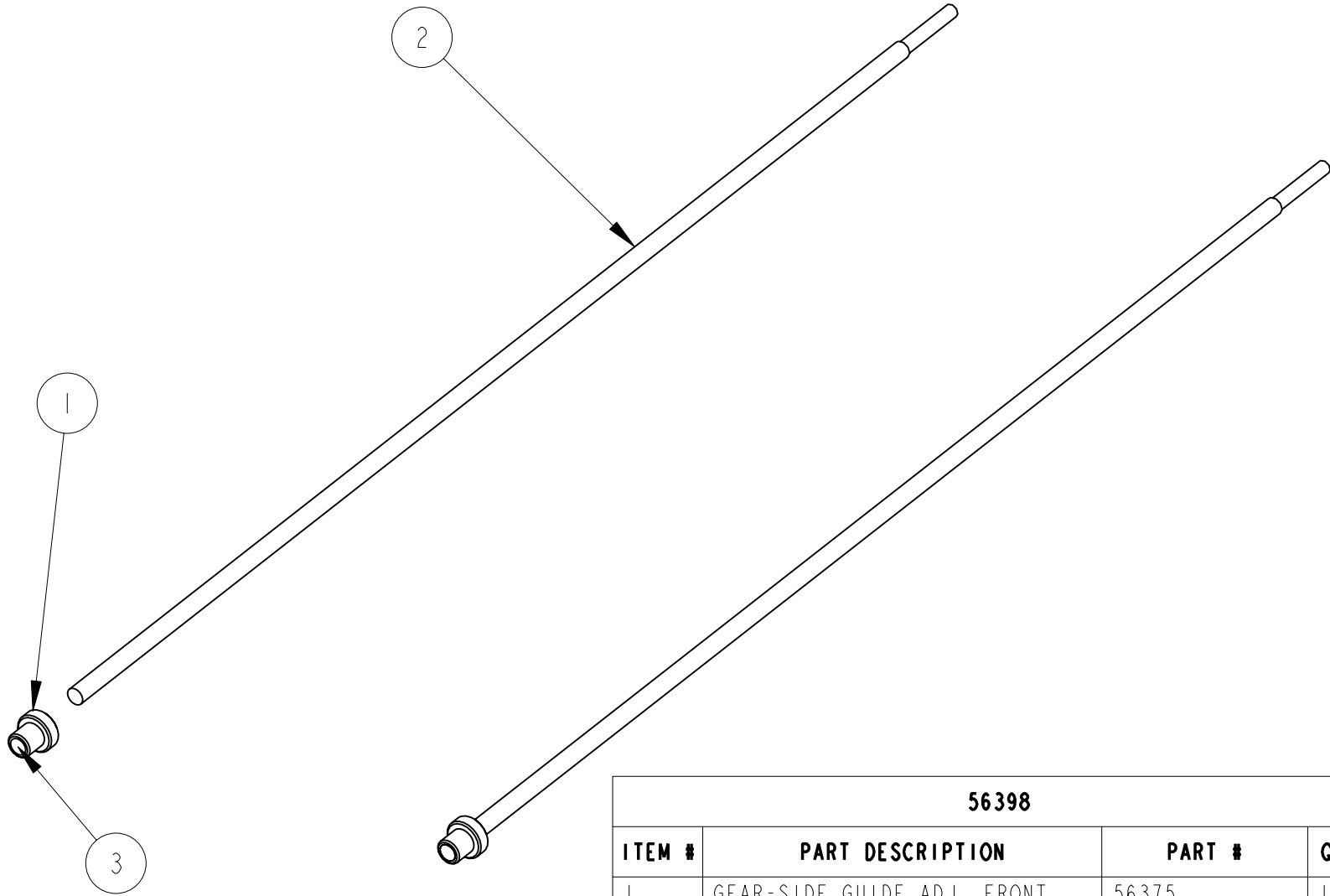
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

263-811-BG-01

REV:

SHEET 2 OF 2



APPLY TO INNER SURFACE OF GEAR
BEFORE ATTACHING GEAR TO SHAFT.

56398			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	GEAR-SIDE GUIDE ADJ. FRONT	56375	1
2	SHAFT-SIDE GUIDE ADJ.	56307	1
3	ADHESIVE-RETAINING, RC/609	24794	.006



DESCRIPTION: FRONT GEAR SHAFT ASSEMBLY

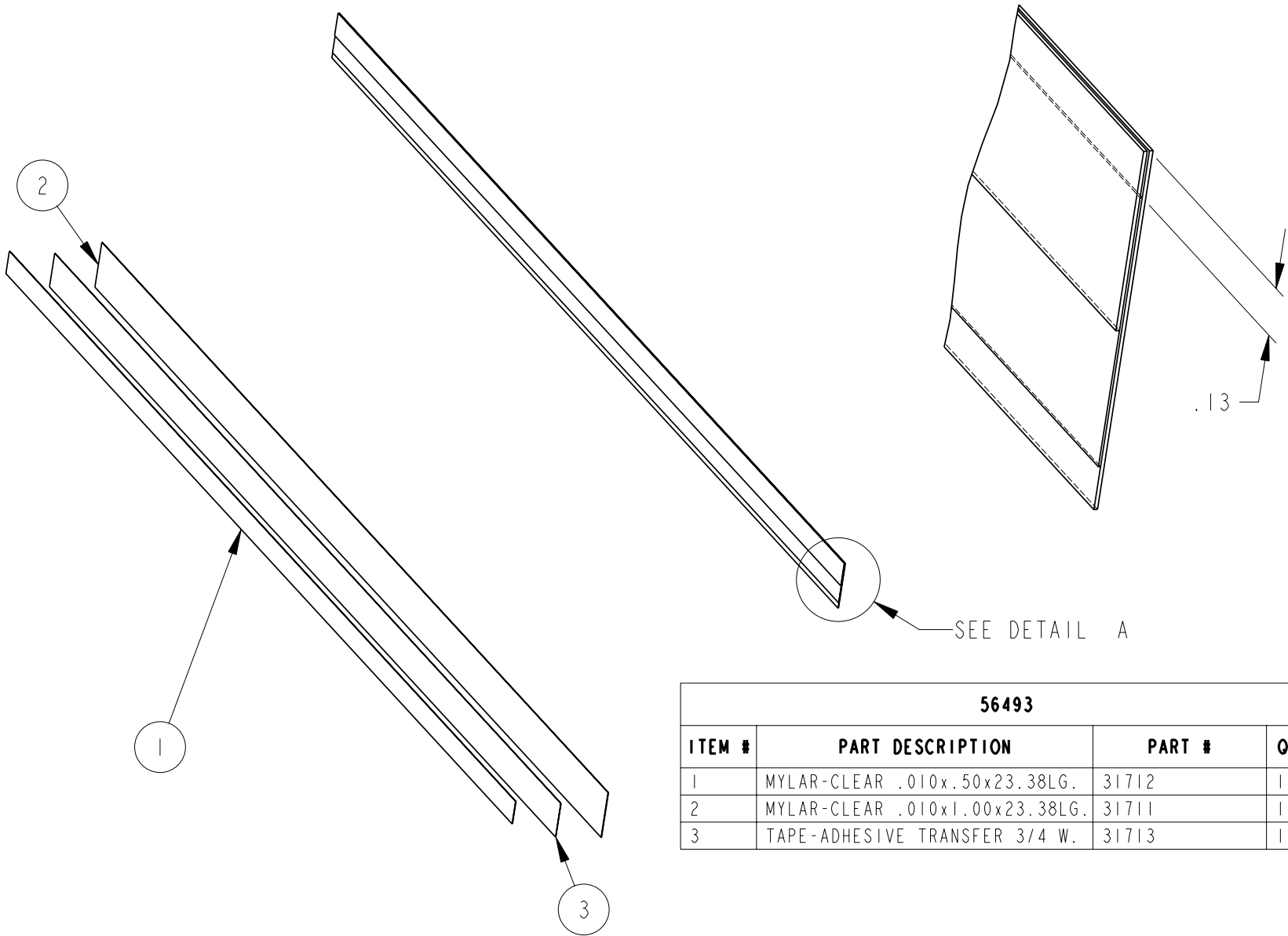
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

56398

REV:

SHEET 1 OF 1



56493			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	MYLAR-CLEAR .010x.50x23.38LG.	31712	1
2	MYLAR-CLEAR .010x1.00x23.38LG.	31711	1
3	TAPE-ADHESIVE TRANSFER 3/4 W.	31713	1.95FT



DESCRIPTION: MYLAR ASSEMBLY

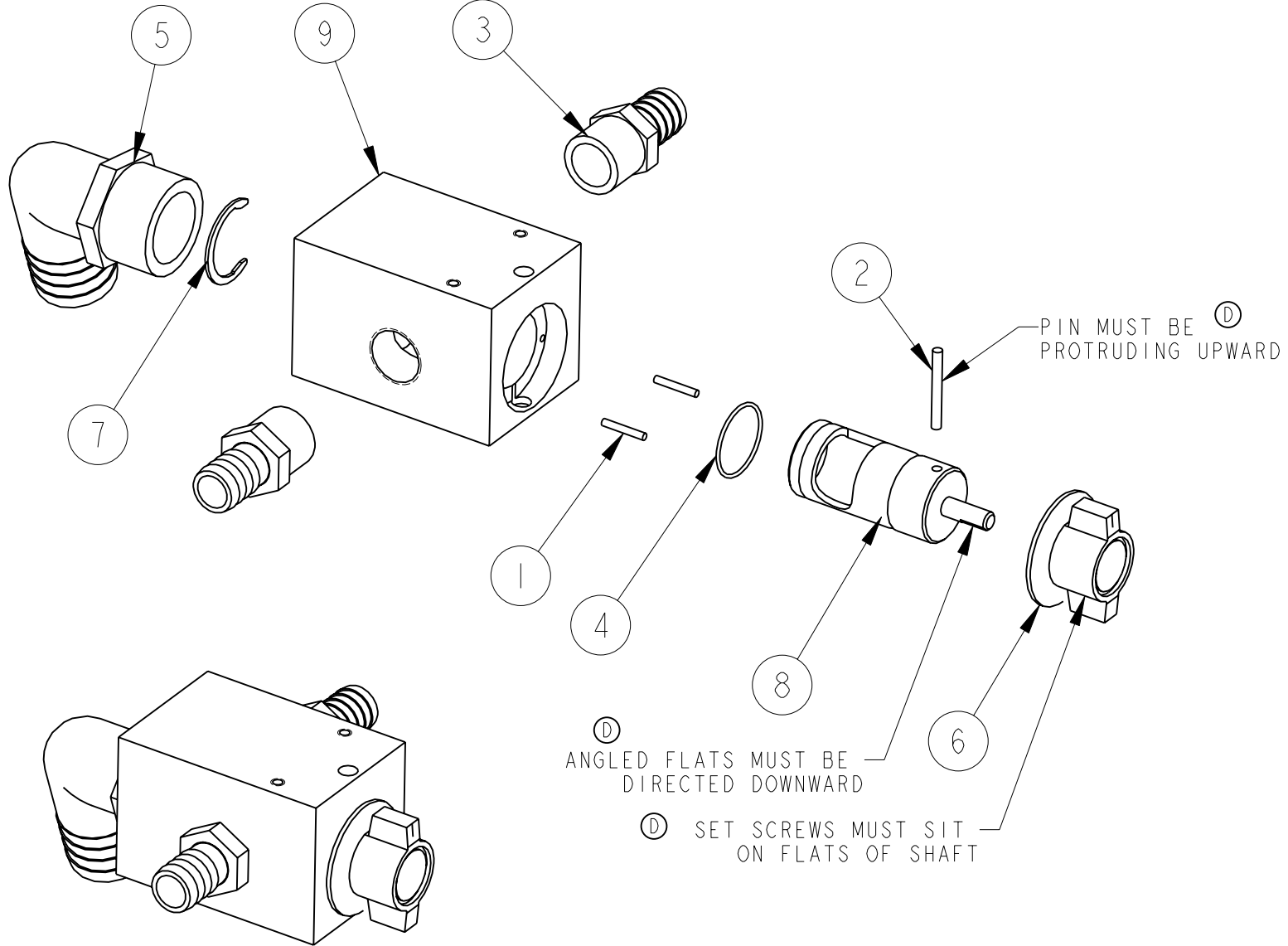
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

56493

REV:

SHEET 1 OF 1



DESCRIPTION: **BLOCK VALVE ASSEMBLY**

UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

263-395-BG-01

REV:

SHEET 1 OF 2

263-395-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	PIN- ROLL .09375X.625	22493	2
2	PIN-SPRING MED .125X1.125	23727	1
3	FITTING-HOSE ADAP1. .5NPTX.63H	30942	2
4	O-RING-#AS568-020	31390	1
5	FITTING-HOSE ADAPT ELL IXIH	31706	1
6	KNOB- INDICATOR .25ID BUSHING	31707	1
7	RETAINING EXT CRESC 1.00	31709	1
8	SPOOL- VALVE	56314	1
9	BLOCK- VALVE	263-394-01-00	1



BAUMFOLDER
CORPORATION

DESCRIPTION: **BLOCK VALVE ASSEMBLY**

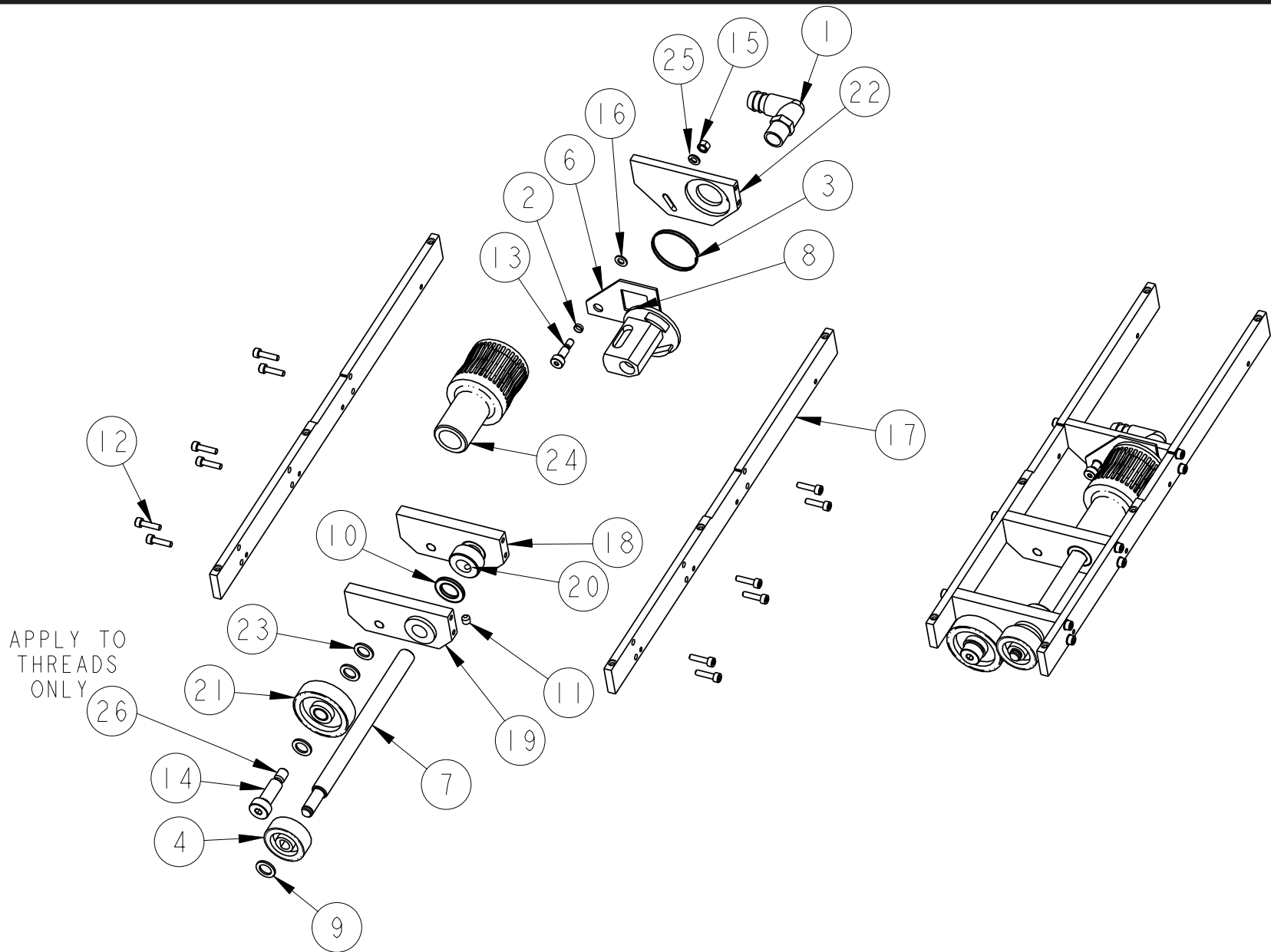
UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

263-395-BG-01

REV:

SHEET 2 OF 2



DESCRIPTION:	FEED DRIVE ASSEMBLY
UNIT NAME:	714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:	263-369-BG-01
------------------	---------------

REV:	
SHEET 1 OF 2	

263-369-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	FITTING-HOSE ADAPTOR 90 ELBOW	23942	1
2	BRG-FLG.2510IDx.078LG	31554	1
3	SPRING-COMP 1.47x.029x.69	31704	1
4	GEAR-SPUR 20P 25T D BORE	45226	1
6	ARM-VACCUM ADAPTOR	56309	1
7	SHAFT-FEEDER DRIVE	56320	1
8	ADAPTOR-VACCUM	56364	1
9	RING RETAINER 3/8 EXT	21073	1
10	BRG-THRUST .507X.750X.06	24152	1
11	SCREW-SET SOC CUP M6X6 BLK	261-081-13-00	1
12	SCREW-SOC HD CAP M4X12 BLK	262-490-04-00	12
13	SCREW-SHLDS SOC 6DXM5X10	262-497-03-00	1
14	SCREW-SHLDS SOC 10DXM8X25	262-498-05-00	1
15	NUT-HEX FULL M5 BLK	262-504-03-00	1
16	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	1
17	BAR- TIE	263-370-01-00	2
18	ASSY-RETAINER, BEARING LH	263-376-BG-01	1
19	ASSY- RETAINER, BEARING RH	263-377-BG-01	1
20	COLLAR-M6 SETSCREW.50x1.00x.44	263-860-01-00	1
21	ASS'Y-GEAR	263-862-BG-01	1
22	PLATE- VACUUM ADAPTOR	264-020-01-00	1
23	BEARING-THRUST	275-562-01-00	3
24	WHEEL-SUCKER, ASS'Y.	56391	1
25	WASHER-RIB,SPRING 4.3X7X.5mm	264-993-01-00	1
26	ADHESIVE-RET. LOCTITE271	23897	.006



DESCRIPTION: **FEED DRIVE ASSEMBLY**

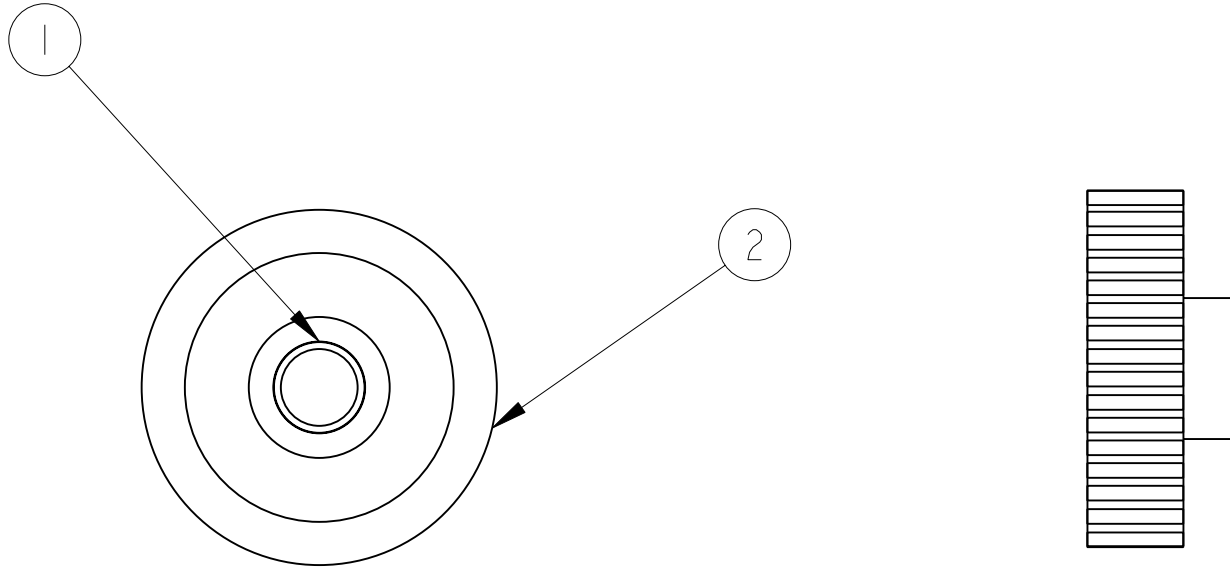
UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

263-369-BG-01

REV:

SHEET 2 OF 2



263-862-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BRG-SLEEVE 10mmIDx20mm DU	34148	1
2	GEAR-SPUR 20P 35T	263-859-01-00	1



DESCRIPTION: GEAR ASSEMBLY

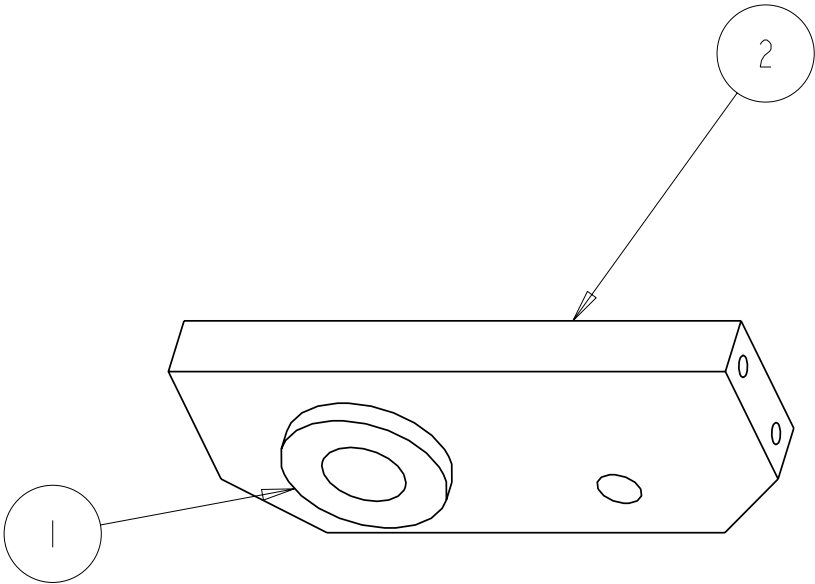
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

263-862-BG-01

REV:

SHEET 1 OF 1



ITEM	PART NUMBER	QTY.	PART DESCRIPTION
1	24145	1	BRG-FLG.502X.753X.50X.13
2	262-431-01-00	1	RETAINER- BEARING



DESCRIPTION: LH BEARING RETAINER ASSEMBLY

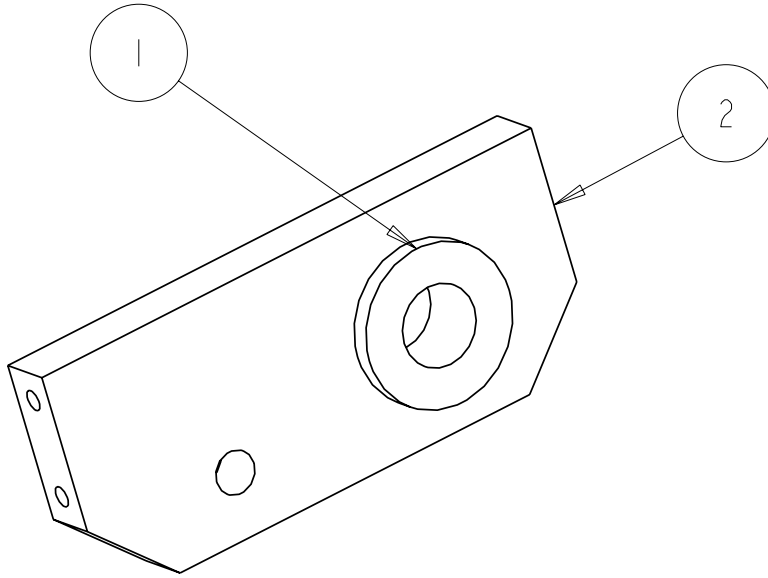
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

263-376-BG-01

REV:

SHEET 1 OF 1



ITEM	PART NUMBER	QTY.	PART DESCRIPTION
1	24145	1	BRG-FLG.502X.753X.50X.13
2	262-431-01-00	1	RETAINER- BEARING



DESCRIPTION: RH BEARING RETAINER ASSEMBLY

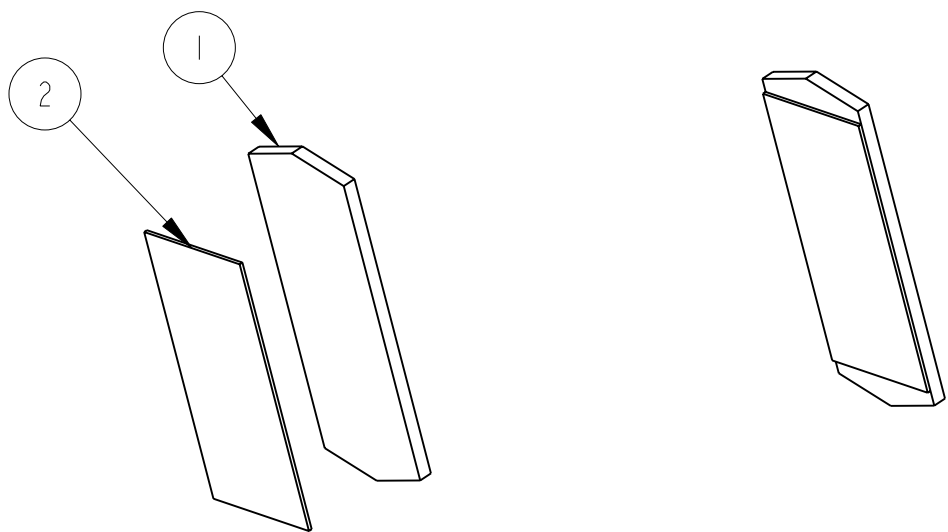
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

263-377-BG-01

REV:

SHEET 1 OF 1



261-680-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	TAB-SHEET DETECTOR, 714XE AIR	261-677-01-00	1
2	TAPE-RUG & CARPET .75	30190	1



DESCRIPTION: SHEET DETECTOR TAB ASSEMBLY

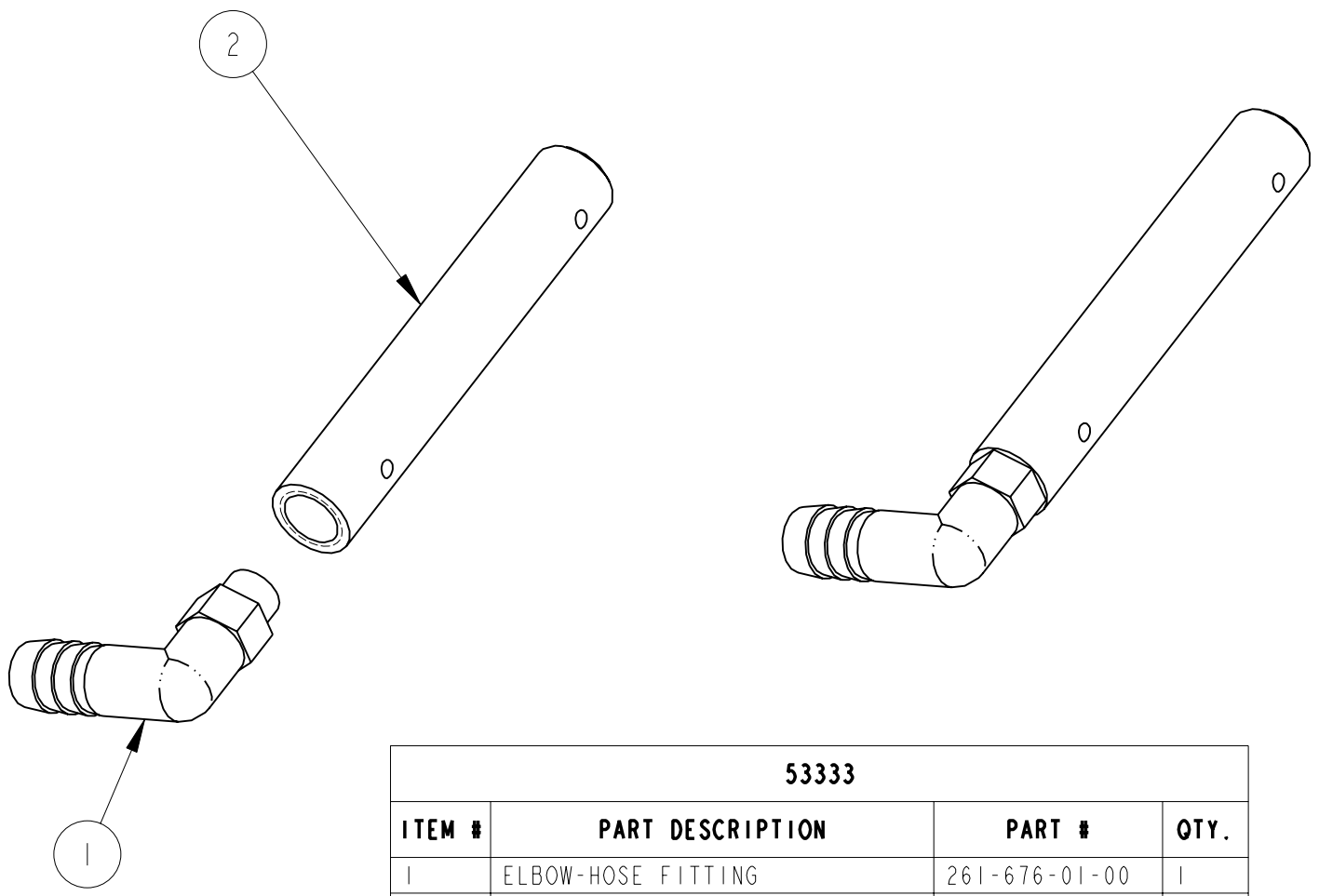
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

261-680-BG-01

REV:

SHEET 1 OF 1



53333			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ELBOW-HOSE FITTING	261-676-01-00	1
2	PIPE-BLOW	50121	1

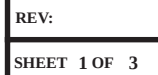
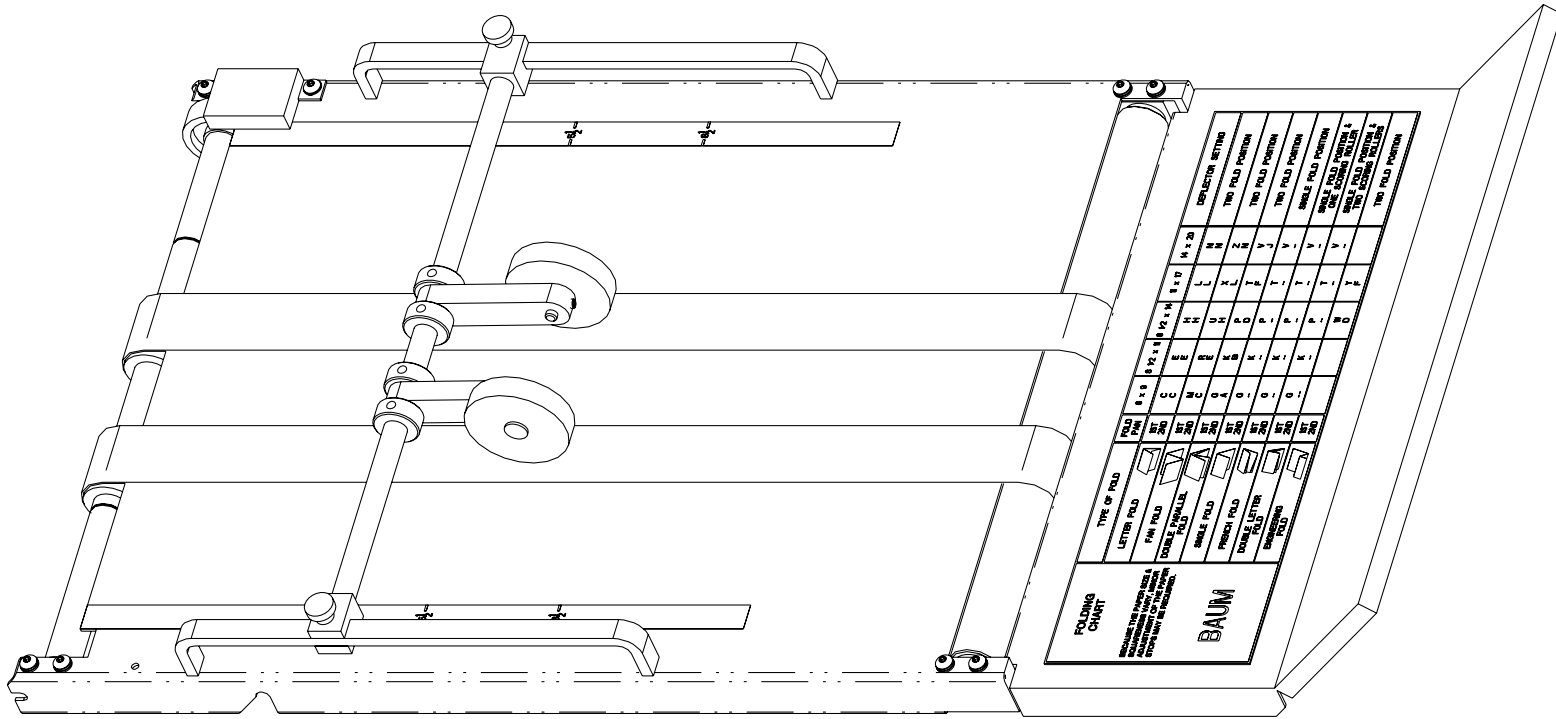


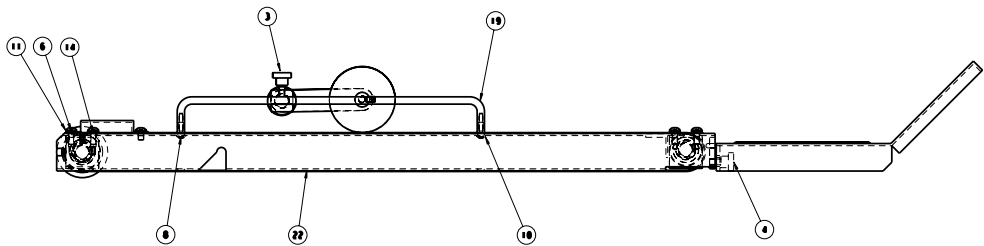
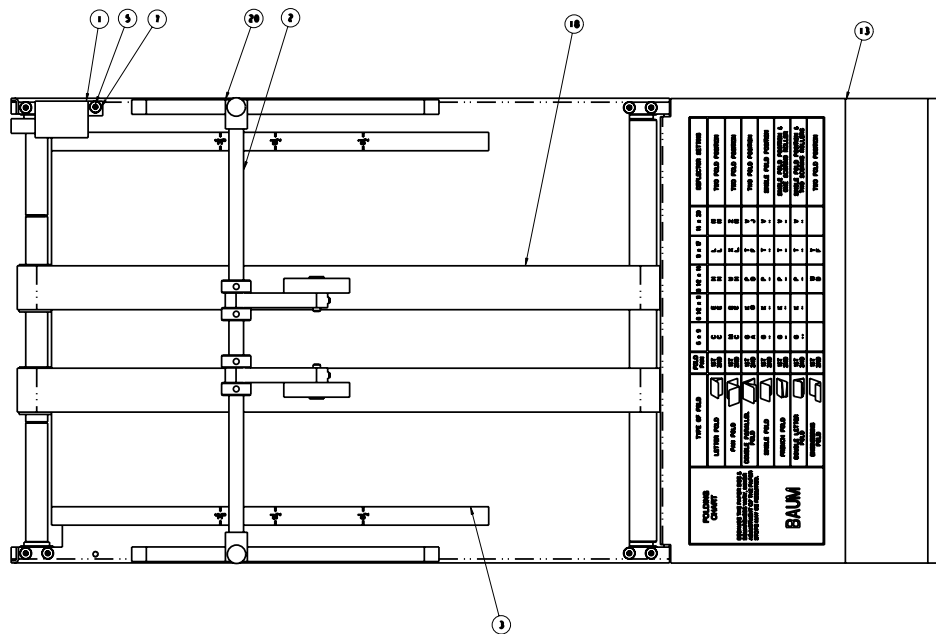
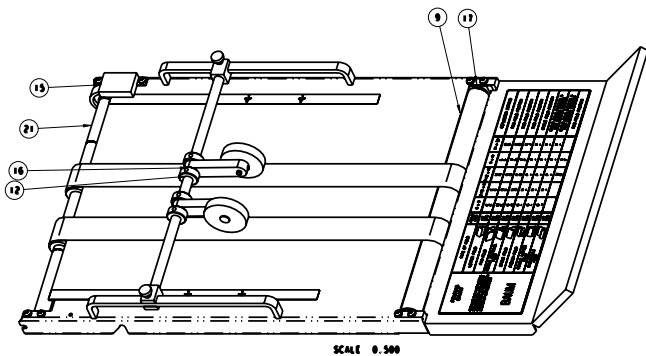
DESCRIPTION:	BLOW PIPE ASSEMBLY
UNIT NAME:	714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:	53333
------------------	-------

REV:	
SHEET 1 OF 1	

STACKER





DESCRIPTION: STACKER TABLE ASSEMBLY
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER: FK2000078

REV:
SHEET 2 OF 3

FK2000078			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	GUARD-GEAR, STACKER	45353	1 -
2	ROD-STACKER	47148	1 -
3	SCALE-STACKER	56861	2 -
4	SCREW-KNURLED THUMB M5x10mm	200-613-01-00	4 -
5	SCREW-BUT HD CAP M5X8 BLK	260-301-02-00	1 -
6	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	8 -
7	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	1 -
8	SCREW-BUT HD CAP M4X8 BLK	260-307-02-00	4 -
9	ROLL-IDLER, STACKER	260-757-01-00	1 -
10	WASHER-LOCK SPLIT M4	261-056-02-00	4 -
11	WASHER-LOCK SPLIT M5	261-056-03-00	8 -
12	COLLAR	262-452-01-00	4 -
13	ASSEM-TRAY, STACKER, (DOMESTIC)	262-514-BG-01	1 -
14	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	10 -
15	ASSY- BLOCK, BEARING	263-473-BG-01	2 -
16	WHEEL-ASSY, STACKER	263-502-BG-01	2 -
17	ASSY-BLOCK BEARING	264-361-BG-01	2 -
18	BELT-ENDLESS, STACKER	264-697-01-00	2 -
19	RAIL-STACKER	264-698-01-00	2 -
20	SLIDE-STACKER	264-700-01-00	2 -
21	ROLL-DRIVE ASSEMBLY	267-318-BG-01	1 -
22	TABLE- STACKER	268-156-01-00	1 -



DESCRIPTION: STACKER TABLE ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

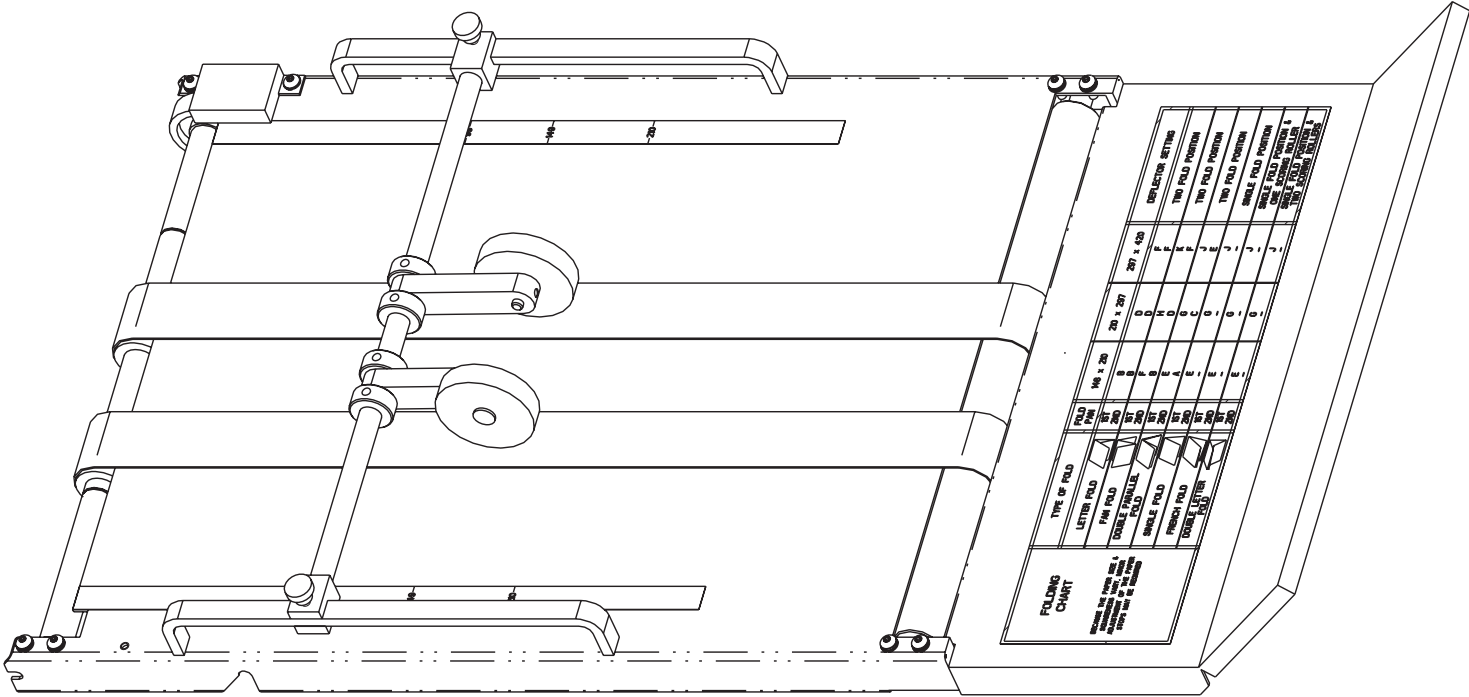
ASSEMBLY NUMBER:

FK2000078

REV:

SHEET 3 OF 3

EXPORT



SECTION 11 - 53

TP10289-3



DESCRIPTION: STACKER TABLE ASSEMBLY
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER: FK2000106

REV:
SHEET 1 OF 3

[illegible]

DESCRIPTION:	STACKER TABLE ASSEMBLY
UNIT NAME:	714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

FK2000106

REV:

SHEET 2 OF 3

EXPORT

FK2000106			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	GUARD-GEAR, STACKER	45353	1 -
2	ROD-STACKER	47148	1 -
3	SCREW-KNURLED THUMB M5x10mm	200-613-01-00	4 -
4	SCREW-BUT HD CAP M5X8 BLK	260-301-02-00	1 -
5	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	8 -
6	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	1 -
7	SCREW-BUT HD CAP M4X8 BLK	260-307-02-00	4 -
8	ROLL-IDLER, STACKER	260-757-01-00	1 -
9	WASHER-LOCK SPLIT M4	261-056-02-00	4 -
10	WASHER-LOCK SPLIT M5	261-056-03-00	8 -
11	COLLAR	262-452-01-00	4 -
12	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	10 -
13	ASSY- BLOCK, BEARING	263-473-BG-01	2 -
14	WHEEL-ASSY, STACKER	263-502-BG-01	2 -
15	ASSY-BLOCK BEARING	264-361-BG-01	2 -
16	BELT-ENDLESS, STACKER	264-697-01-00	2 -
17	RAIL-STACKER	264-698-01-00	2 -
18	SLIDE-STACKER	264-700-01-00	2 -
19	ROLL-DRIVE ASSEMBLY	267-318-BG-01	1 -
20	TABLE- STACKER	268-156-01-00	1 -
21	ASSEM-TRAY, STACKER, (EXPORT)	268-284-BG-01	1 -
22	SCALE-STACKER, METRIC	268-291-01-00	2 -



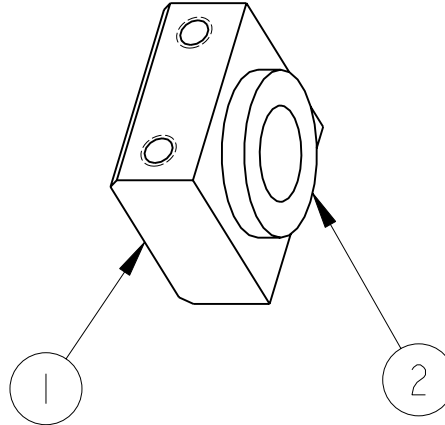
DESCRIPTION: STACKER TABLE ASSEMBLY
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

FK2000106

REV:

SHEET 3 OF 3



263-473-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BLOCK-BEARING	262-466-01-00	1
2	BRG-FLG. 502X.628X.63X.13	24147	1



DESCRIPTION: BEARING BLOCK ASSEMBLY

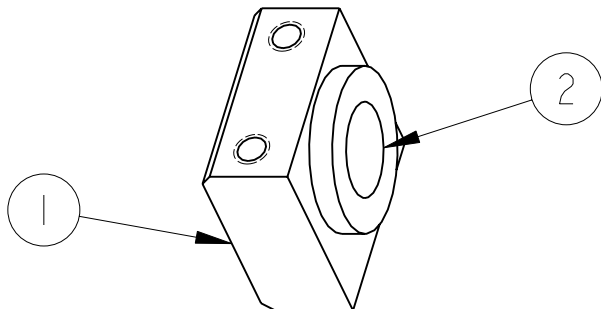
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

263-473-BG-01

REV:

SHEET 1 OF 1



264-361-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BLOCK-BEARING	264-360-01-00	1
2	BRG-FLG.502X.628X.63X.13	24147	1



DESCRIPTION: BEARING BLOCK ASSEMBLY

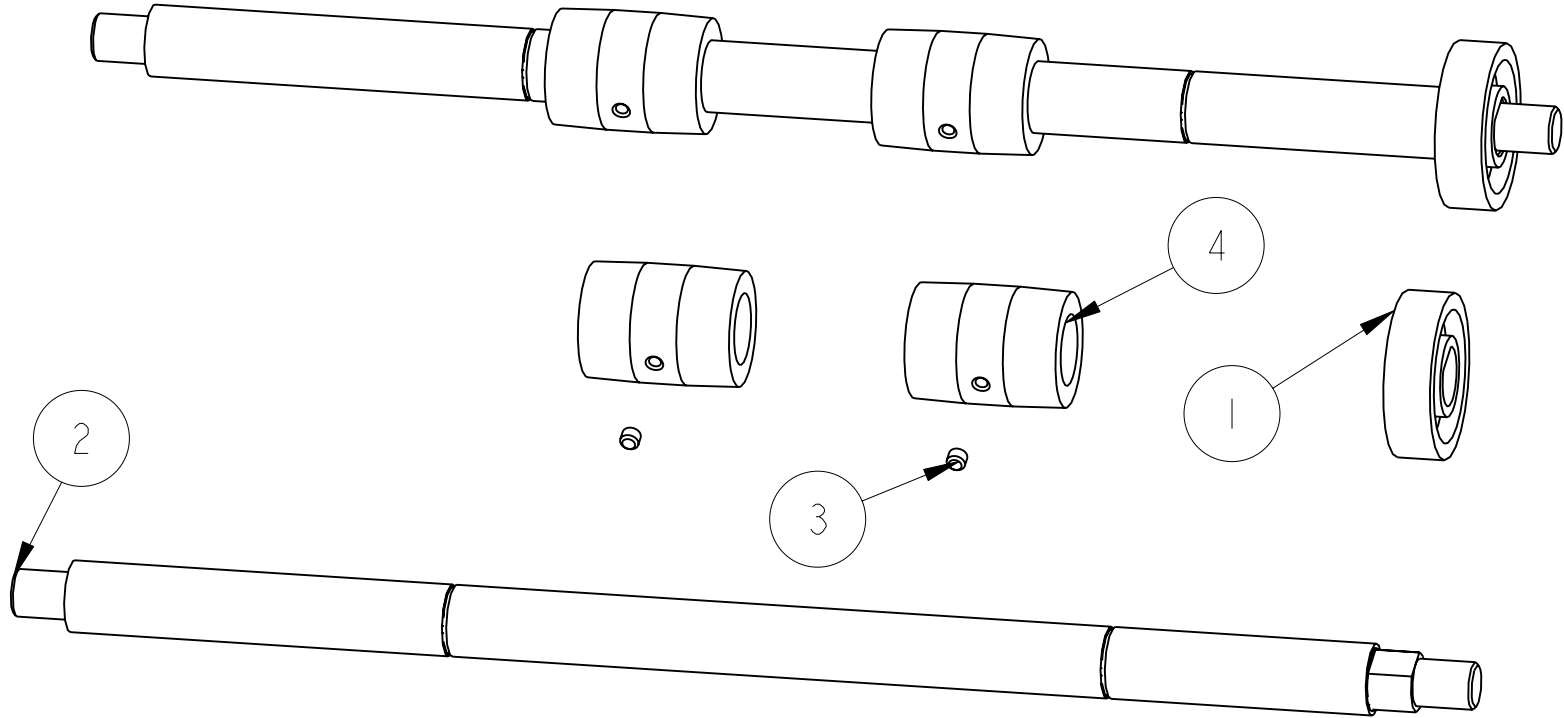
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

264-361-BG-01

REV:

SHEET 1 OF 1



267-318-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	GEAR-35T D BORE PER PRINT	45211	1
2	ROLL- DRIVE, STACKER	263-491-01-00	1
3	SCREW-SET SOC FLT M5X4 BLK	261-658-01-00	2
4	SLEEVE- DRIVE ROLL	263-479-01-00	2



DESCRIPTION: DRIVE ROLL ASSEMBLY

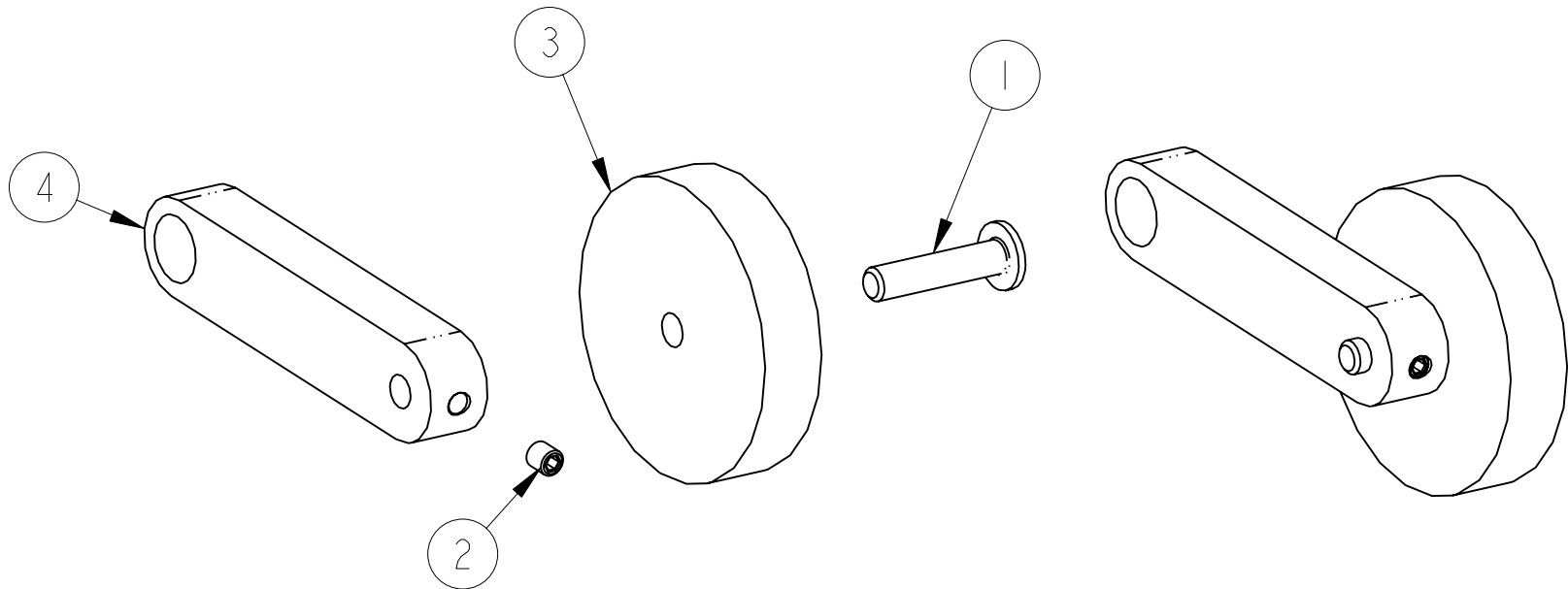
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-318-BG-01

REV:

SHEET 1 OF 1



263-502-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	PIN WHEEL HUB	45091	1
2	SCREW-SET SOC CUP M5X6 BLK	261-476-02-00	1
3	STACKER WHEEL	47367	1
4	SUPPORT-STACKER ROLLER	262-467-01-00	1

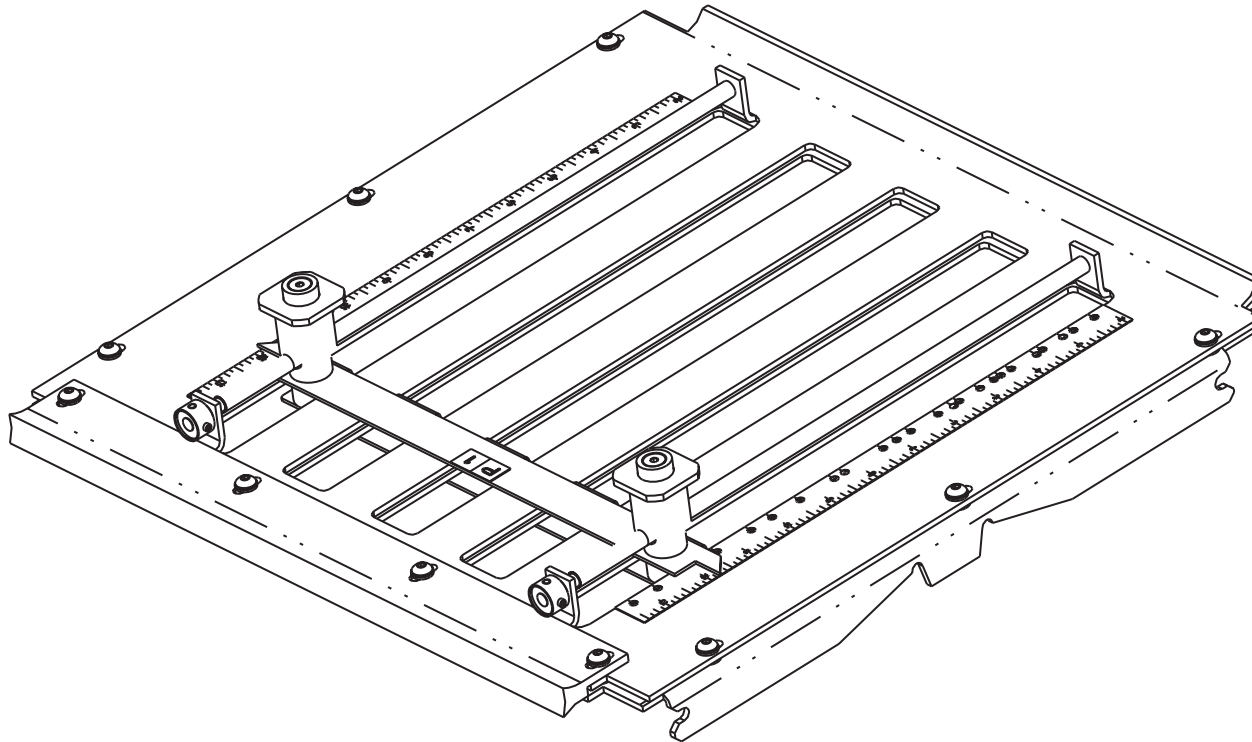


DESCRIPTION: STACKER WHEEL ASSEMBLY
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:
263-502-BG-01

REV:
SHEET 1 OF 1

FOLD PANS



DESCRIPTION: #1 FOLD PAN ASSEMBLY

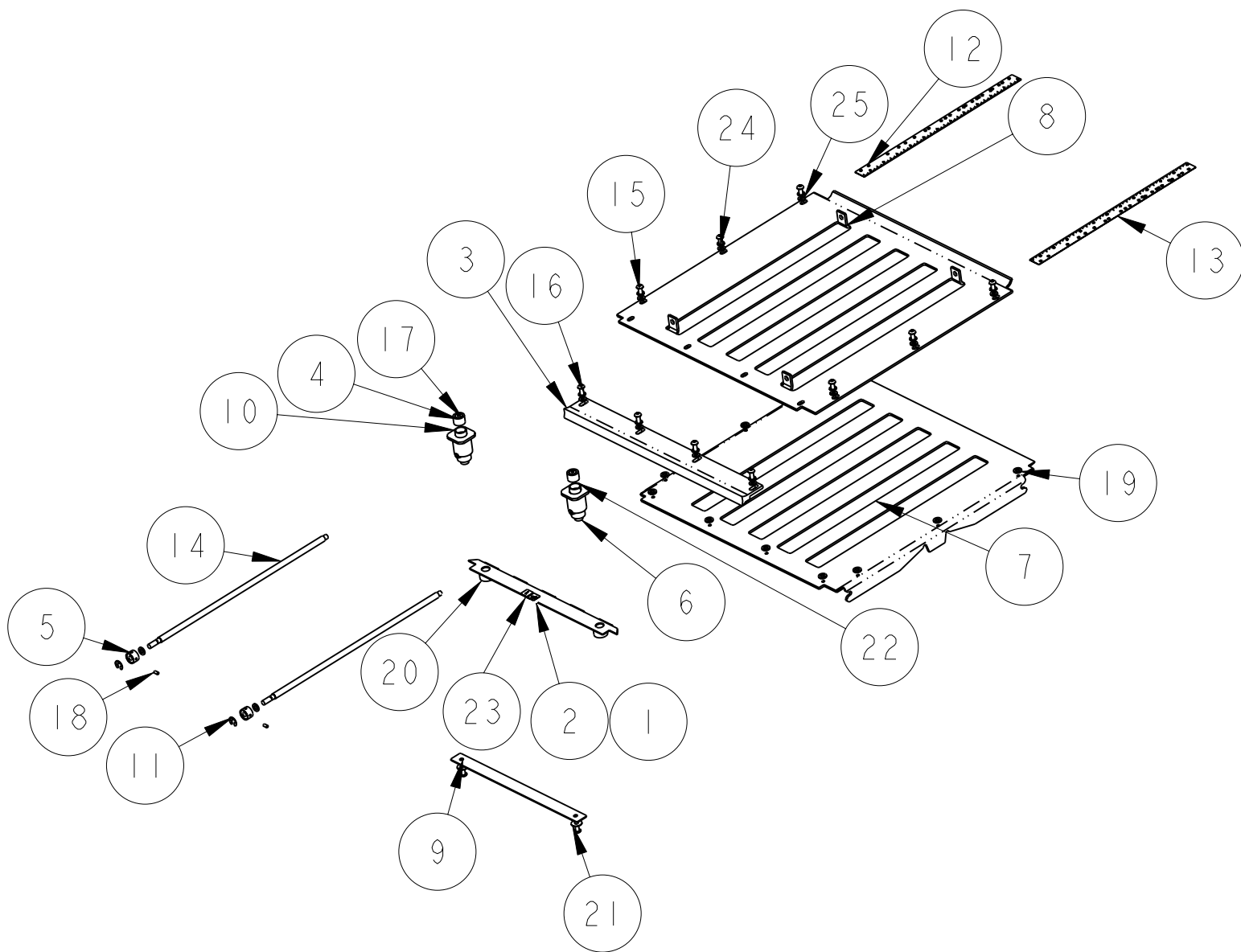
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-083-BG-01

REV:

SHEET 1 OF 3



DESCRIPTION:	#1 FOLD PAN ASSEMBLY
UNIT NAME:	714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:	267-083-BG-01
------------------	---------------

REV:	
SHEET 2 OF 3	

267-083-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	DECAL - #1	48030	1
2	DECAL - P	48034	1
3	DEFLECTOR	45245-002	1
4	KNOB	267-280-01-00	2
5	KNOB-KNURLED	24421	2
6	PIN-PAPER STOP GIUDE	267-279-01-00	2
7	PLATE-FOLD 714XLT	264-989-01-00	1
8	PLATE-FOLD, TOP 714XLT	264-988-01-00	1
9	PLATE-PAPER STOP	47107	1
10	RETAINER-SPRING	47113	2
11	RING-RETAINING EXT E M	23026	2
12	SCALE-L.H.	56248	1
13	SCALE-R.H.	56247	1
14	SCREW-ADJ. STOP	47110	2
15	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	6
16	SCREW-BUT HD CAP M5X16 BLK	260-301-06-00	6
17	SCREW-FLT HD SOC M5X16 BLK	260-300-04-00	2
18	SCREW-SET SOC CUP 6-32 X 1/4	24156	2
19	SPACER	06568	12
20	SPACER-PAPER STOP	47108	2
21	SPRING-BLVILLE 15x5.2x0.7	31562	2
22	SPRING-COMPRESSION	24342	2
23	STOP-PAPER	47111-002	1
24	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	10
25	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	10



DESCRIPTION: #1 FOLD PAN ASSEMBLY

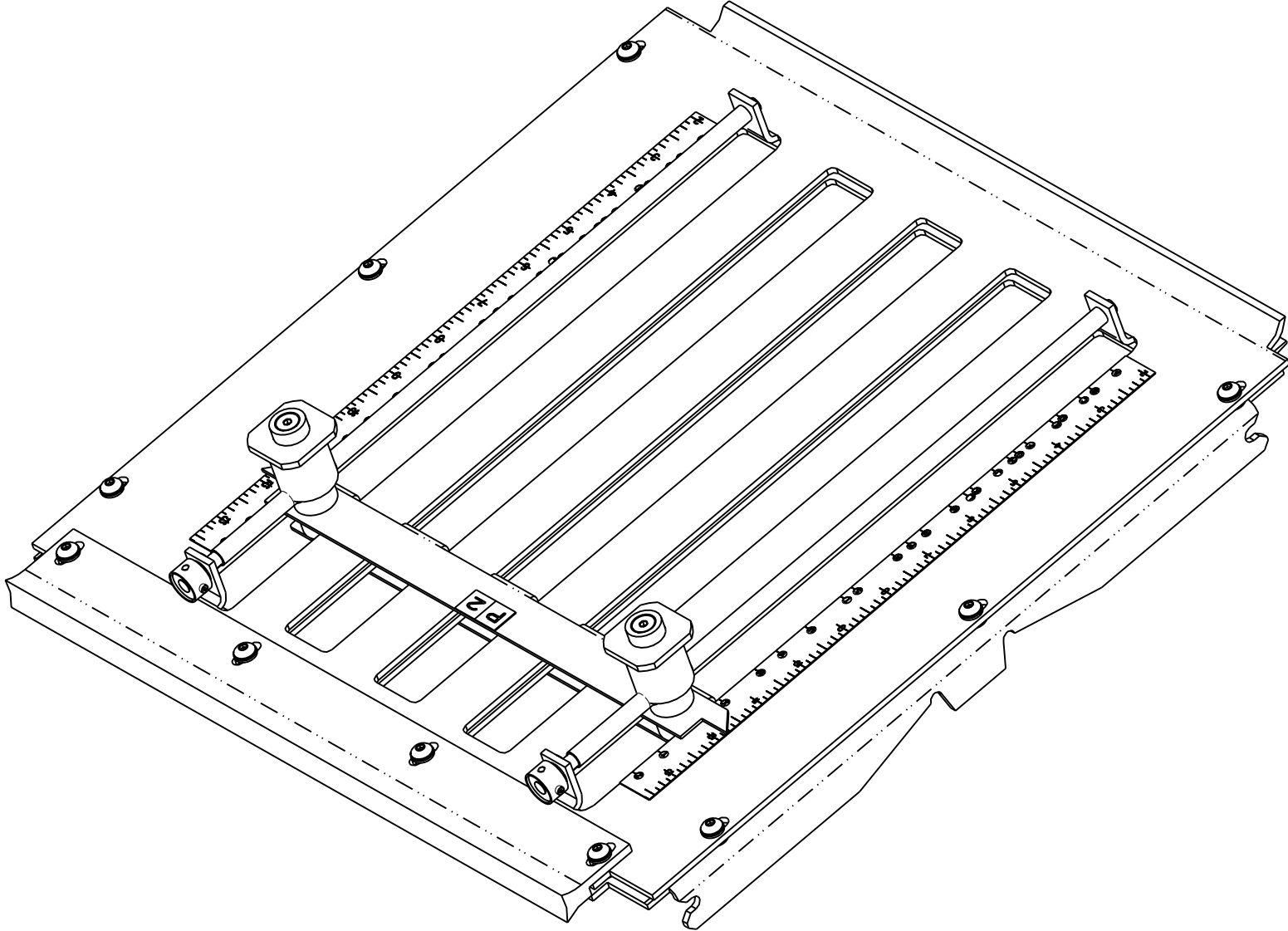
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-083-BG-01

REV:

SHEET 3 OF 3



DESCRIPTION: #2 FOLD PAN ASSEMBLY

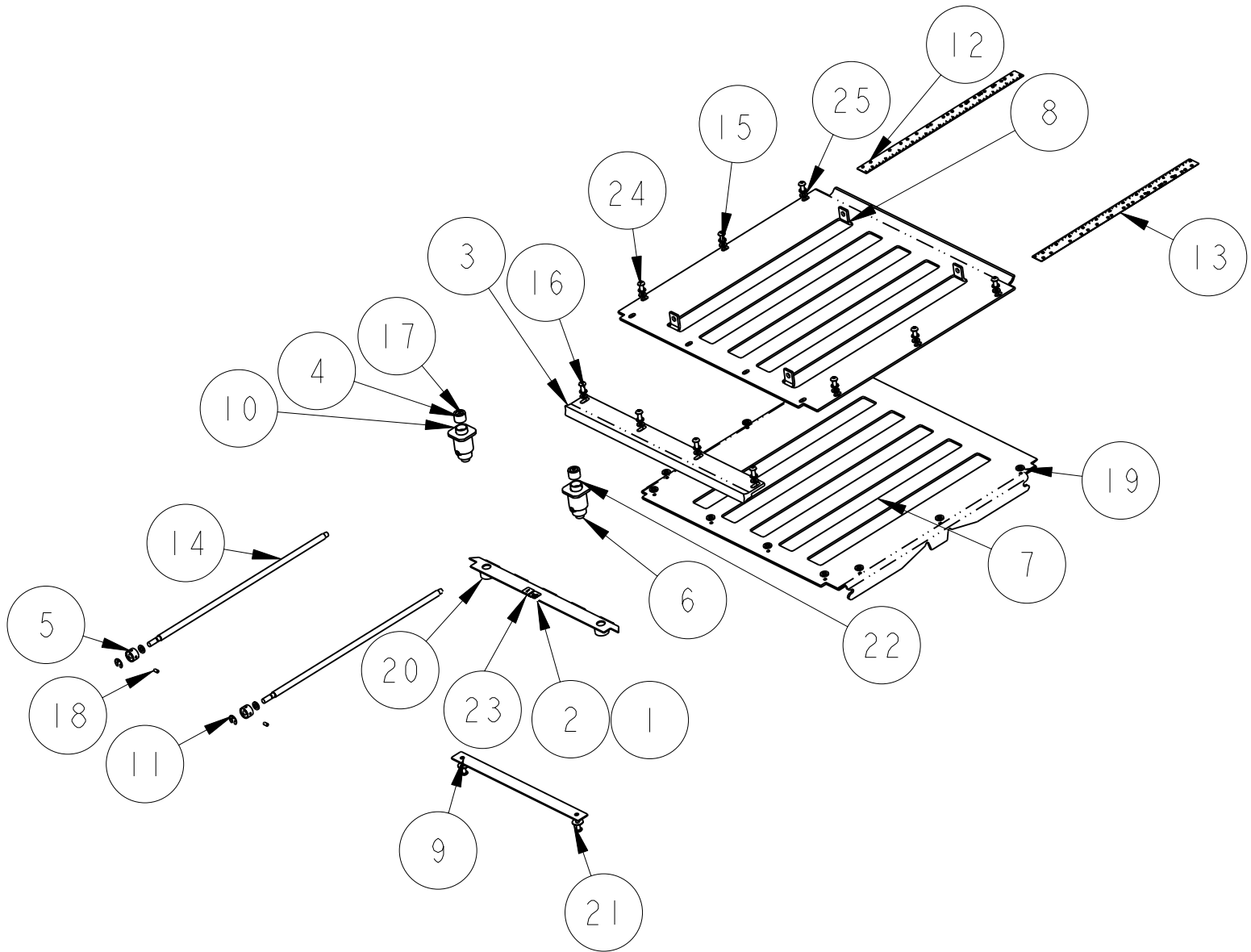
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-084-BG-02

REV:

SHEET 1 OF 3



BAUMFOLDER
CORPORATION

DESCRIPTION: #2 FOLD PAN ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-084-BG-02

REV:

SHEET 2 OF 3

267-084-BG-02			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	DECAL - #2	48031	1
2	DECAL-P	48034	1
3	DEFLECTOR	45245-002	1
4	KNOB	267-280-01-00	2
5	KNOB-KNURLED	24421	2
6	PIN-PAPER STOP GIUDE	267-279-01-00	2
7	PLATE-FOLD 714XLT	264-989-01-00	1
8	PLATE-FOLD, TOP 714XLT	264-988-01-00	1
9	PLATE-PAPER STOP	47107	1
10	RETAINER-SPRING	47113	2
11	RING-RETAINING EXT E M	23026	2
12	SCALE-L.H.	56248	1
13	SCALE-R.H.	56247	1
14	SCREW-ADJ. STOP	47110	2
15	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	6
16	SCREW-BUT HD CAP M5X16 BLK	260-301-06-00	6
17	SCREW-FLT HD SOC M5X16 BLK	260-300-04-00	2
18	SCREW-SET SOC CUP 6-32 X 1/4	24156	2
19	SPACER	06568	12
20	SPACER-PAPER STOP	47108	2
21	SPRING-BLVILLE 15x5.2x0.7	31562	2
22	SPRING-COMPRESSION	24342	2
23	STOP-PAPER	47111-002	1
24	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	10
25	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	10



DESCRIPTION: #2 FOLD PAN ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

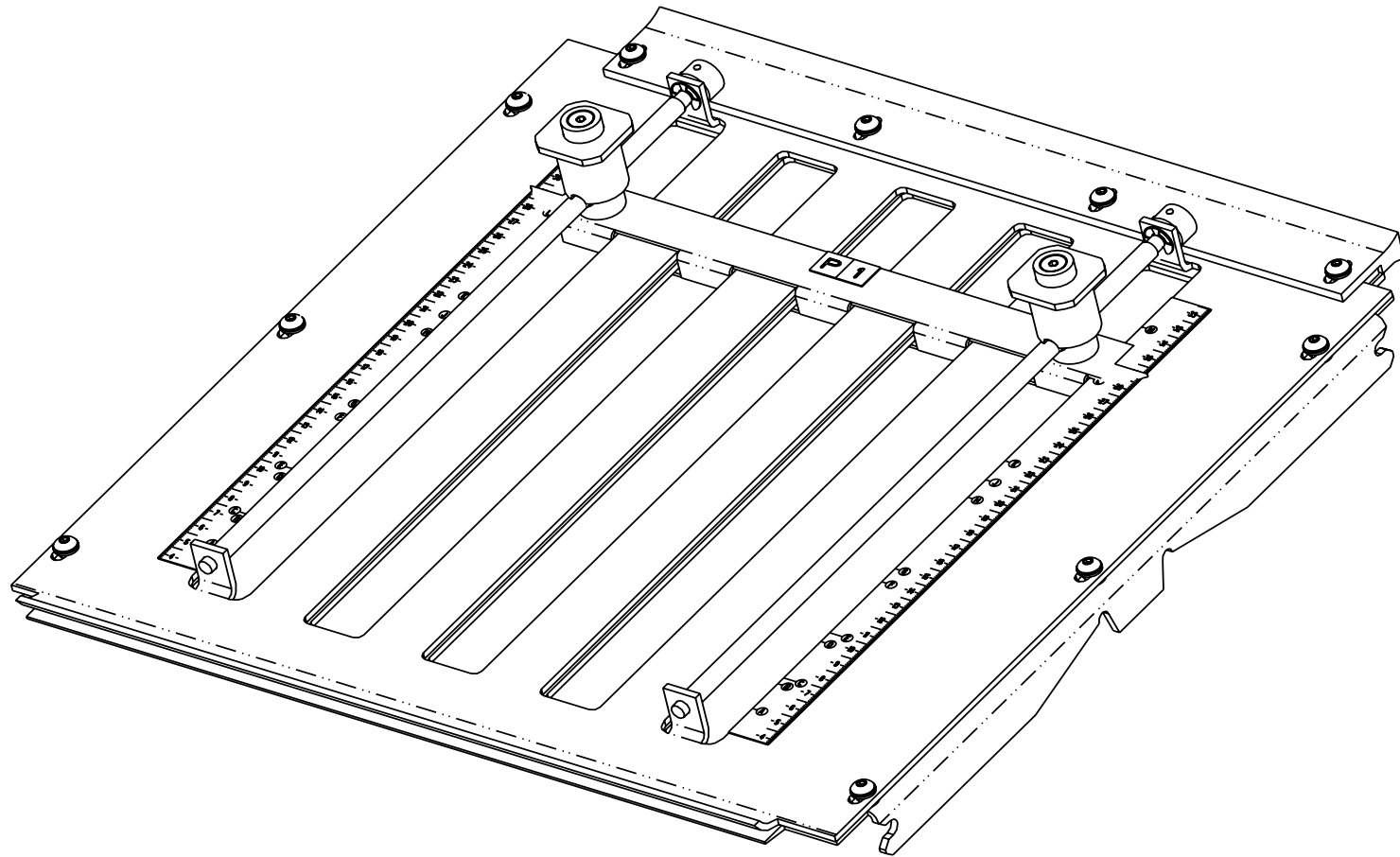
ASSEMBLY NUMBER:

267-084-BG-02

REV:

SHEET 3 OF 3

EXPORT



SECTION 11 - 67

TP10289-3



BAUMFOLDER
CORPORATION

DESCRIPTION: #1 FOLD PAN ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

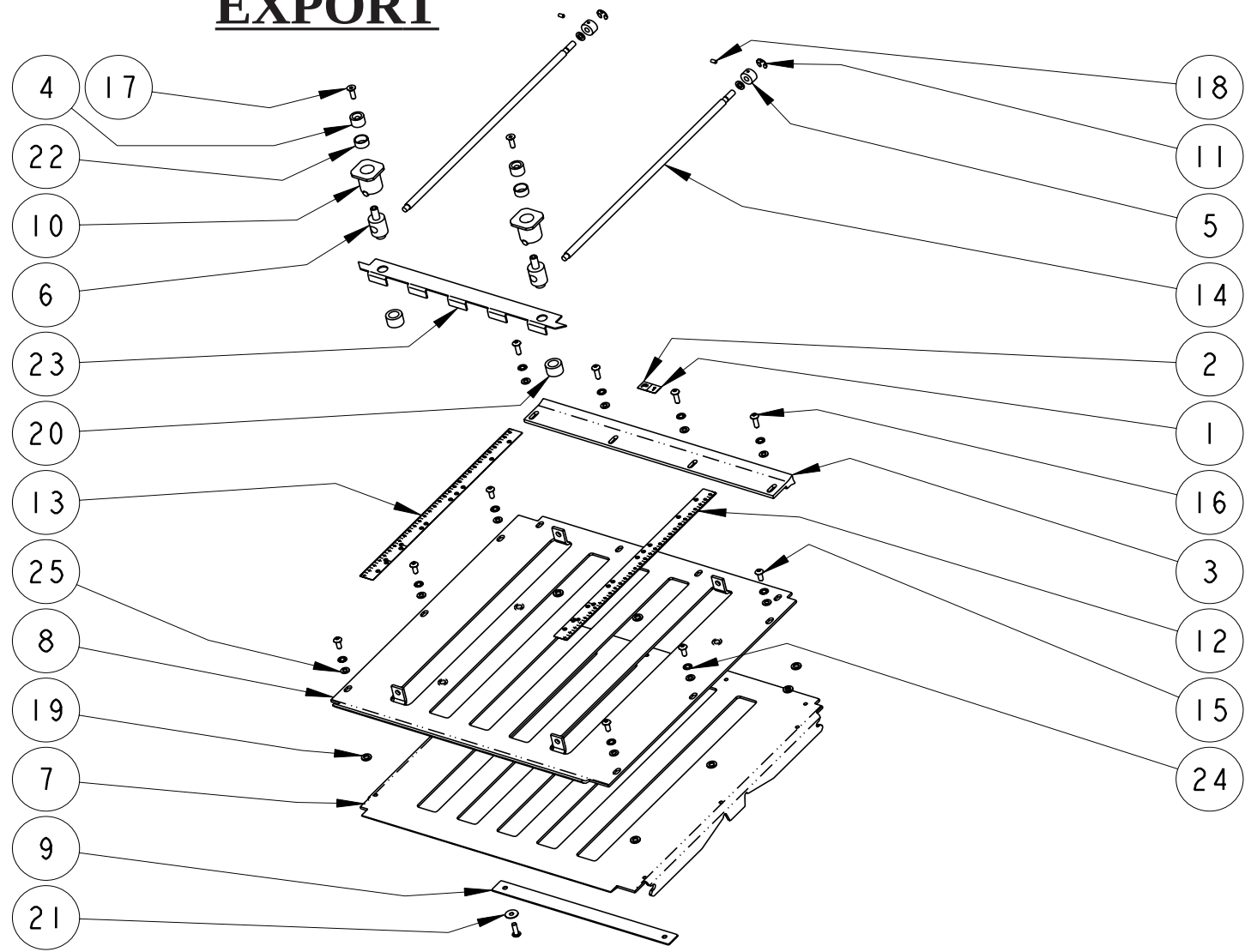
ASSEMBLY NUMBER:

267-349-BG-01

REV:

SHEET 1 OF 3

EXPORT



DESCRIPTION:	#1 FOLD PAN ASSEMBLY
UNIT NAME:	714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:	268-349-BG-01
------------------	---------------

REV:	
SHEET 2 OF 3	

EXPORT

267-349-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	DECAL - I	48030	1
2	DECAL - P	48034	1
3	DEFLECTOR-PAPER	45245-002	1
4	KNOB	267-280-01-00	2
5	KNOB-KNURLED	24421	2
6	PIN-PAPER STOP GIUDE	267-279-01-00	2
7	PLATE-FOLD 714XLT	264-989-01-00	1
8	PLATE-FOLD, TOP 714XLT	264-988-01-00	1
9	PLATE-PAPER STOP	47107	1
10	RETAINER-SPRING	47113	2
11	RING-RETAINING EXT E M	23026	2
12	SCALE-FOLD PAN, RH METRIC	56760	1
13	SCALE-FOLDPAN, LH METRIC	56759	1
14	SCREW-ADJUST STOP	47110	2
15	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	6
16	SCREW-BUT HD CAP M5X16 BLK	260-301-06-00	6
17	SCREW-FLT HD SOC M5X16 BLK	260-300-04-00	2
18	SCREW-SET SOC CUP #6-32 x 1/4	24156	2
19	SPACER-FOLD PLATE 1/16	06568	12
20	SPACER-PAPER STOP	47108	2
21	SPRING-BLVILLE 15 x 5.2 x 0.7	31562	2
22	SPRING-COMP .480 x .045 x .63	24342	2
23	STOP-PAPER	47111-002	1
24	WASHER-LOCK M05 INT TOOTH *	260-304-08-00	10
25	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	10



DESCRIPTION: #1 FOLD PAN ASSEMBLY
UNIT NAME: 714XLT AIR FEED FOLDER

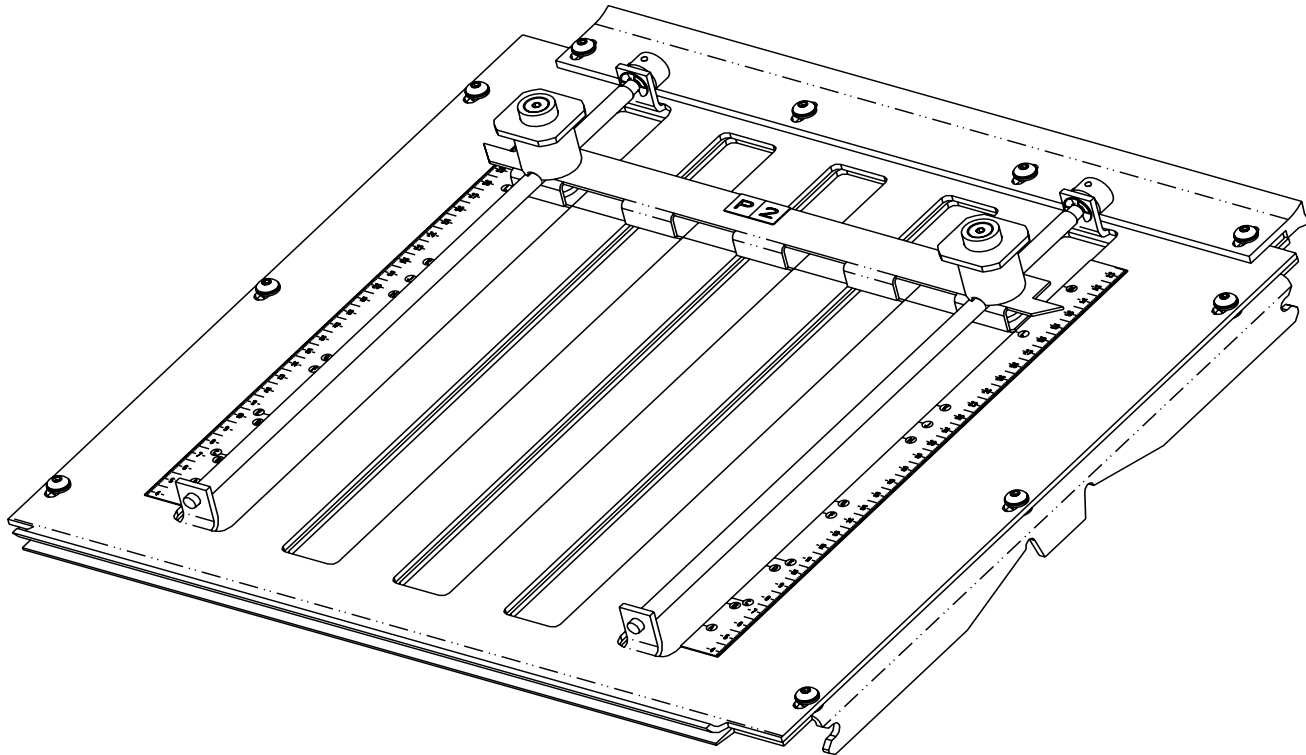
ASSEMBLY NUMBER:

268-349-BG-01

REV:

SHEET 3 OF 3

EXPORT



DESCRIPTION: #2 FOLD PAN ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

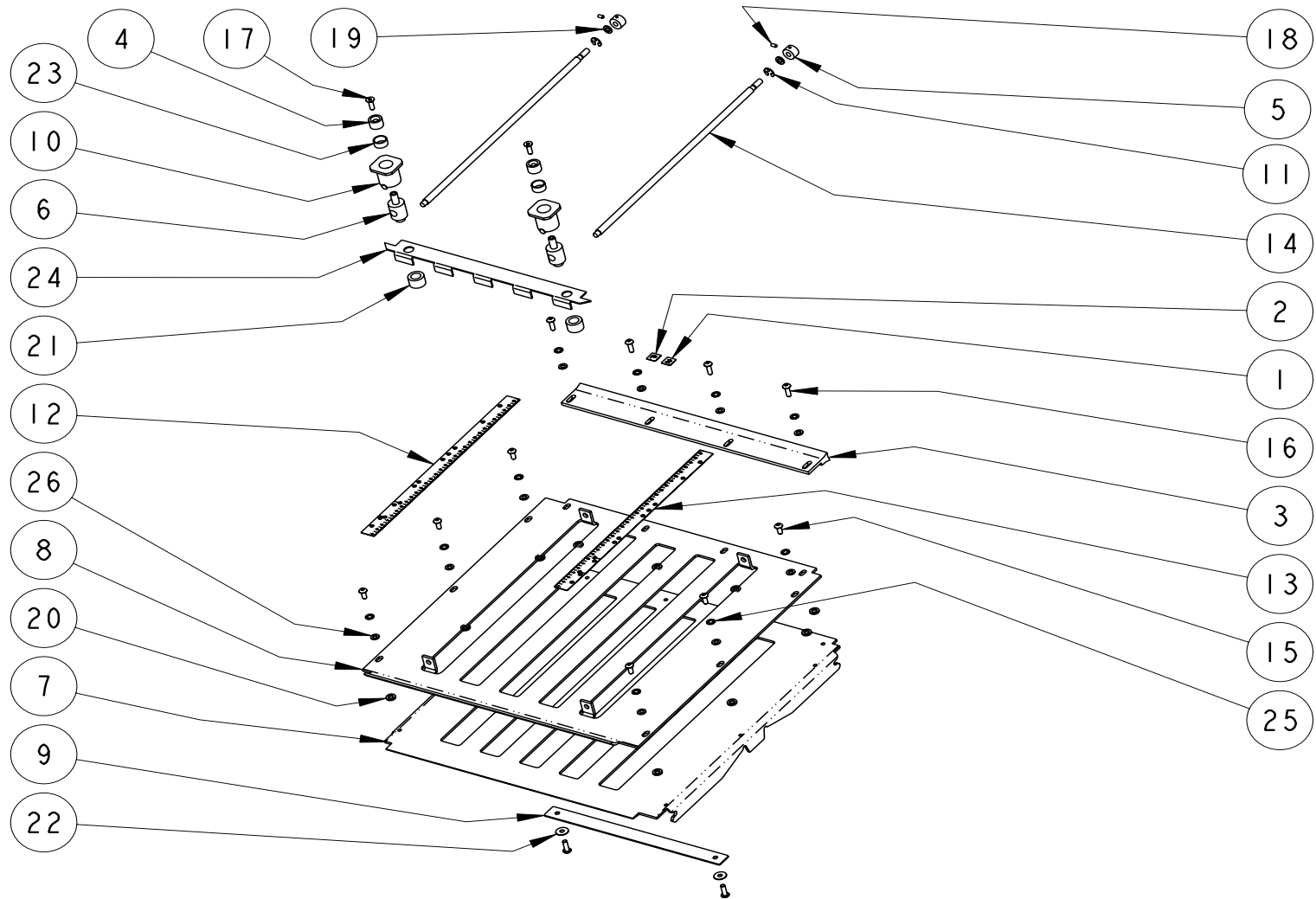
ASSEMBLY NUMBER:

268-350-BG-01

REV:

SHEET 1 OF 3

EXPORT



SECTION 11 - 71

TP10289-3



BAUMFOLDER
CORPORATION

DESCRIPTION: #2 FOLD PAN ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-350-BG-01

REV:

SHEET 2 OF 3

EXPORT

267-350-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	DECAL - #2	48031	1
2	DECAL-P	48034	1
3	DEFLECTOR-PAPER	45245-002	1
4	KNOB	267-280-01-00	2
5	KNOB-KNURLED	24421	2
6	PIN-PAPER STOP GIUDE	267-279-01-00	2
7	PLATE-FOLD 714XLT	264-989-01-00	1
8	PLATE-FOLD, TOP 714XLT	264-988-01-00	1
9	PLATE-PAPER STOP	47107	1
10	RETAINER-SPRING	47113	2
11	RING-RETAINING EXT E M	23026	2
12	SCALE-FOLD PAN, RH METRIC	56760	1
13	SCALE-FOLDPAN, LH METRIC	56759	1
14	SCREW-ADJUST STOP	47110	2
15	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	6
16	SCREW-BUT HD CAP M5X16 BLK	260-301-06-00	6
17	SCREW-FLT HD SOC M5X16 BLK	260-300-04-00	2
18	SCREW-SET SOC CUP #6-32 x 1/4	24156	2
19	SPACER-FOLD PLATE 1/16	06568	2
20	SPACER-FOLD PLATE 5/64	49785	10
21	SPACER-PAPER STOP	47108	2
22	SPRING-BLVILLE 15 x 5.2 x 0.7	31562	2
23	SPRING-COMP .480 x .045 x .63	24342	2
24	STOP-PAPER	47111-002	1
25	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	10
26	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	10



DESCRIPTION: #2 FOLD PAN ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

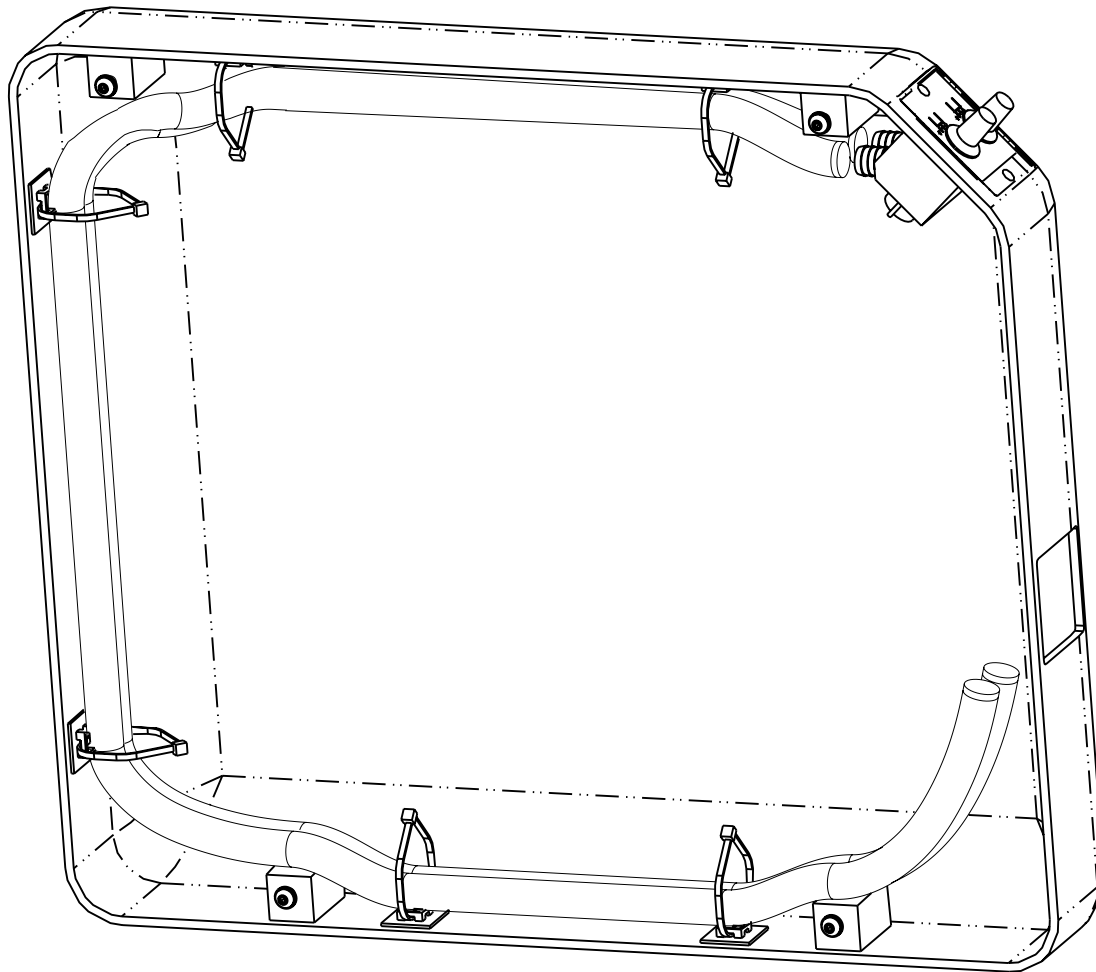
ASSEMBLY NUMBER:

268-350-BG-01

REV:

SHEET 3 OF 3

PNEUMATIC GUARD (NON-OPERATOR SIDE)



BAUMFOLDER
CORPORATION

DESCRIPTION: PNEUMATIC GUARD ASSEMBLY

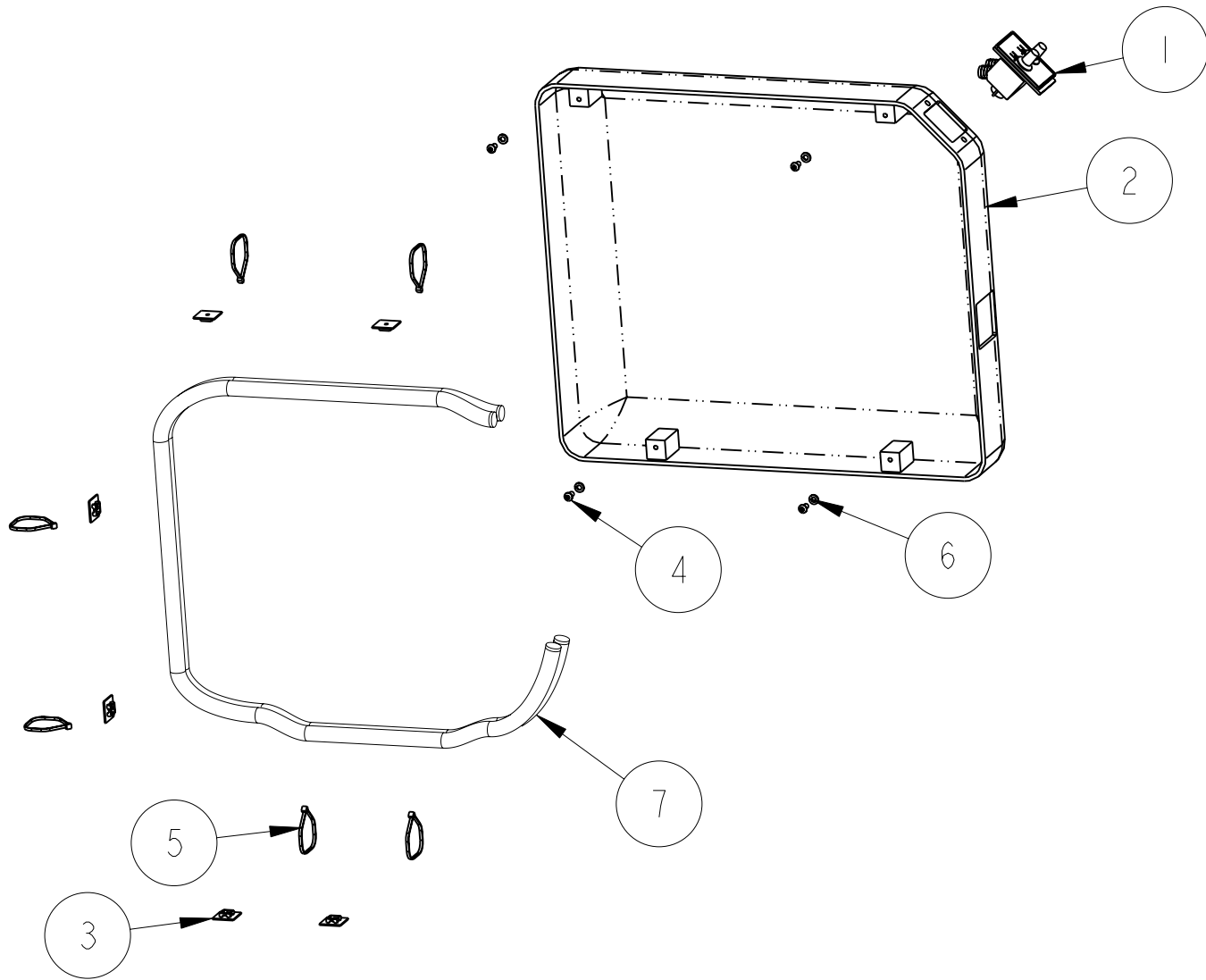
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

264-851-BG-01

REV:

SHEET 1 OF 3



DESCRIPTION: PNEUMATIC GUARD ASSEMBLY
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:
264-851-BG-01

REV:
SHEET 2 OF 3

264-851-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASSY-BLOCK, MANIFOLD	264-852-BG-01	1
2	GUARD-L.H. 714XLT	264-774-01-00	1
3	HOLDER, WIRE TIE	24322	6
4	SCREW-BUT HD CAP M6X12 BLK	261-053-03-00	4
5	TIE-CABLE, WHITE LARGE	24298	6
6	WASHER-LOCK SPLIT M6	261-056-04-00	4
7	HOSE-5/8" CUT TO LENGTH	53209-004	2



DESCRIPTION: PNEUMATIC GUARD ASSEMBLY

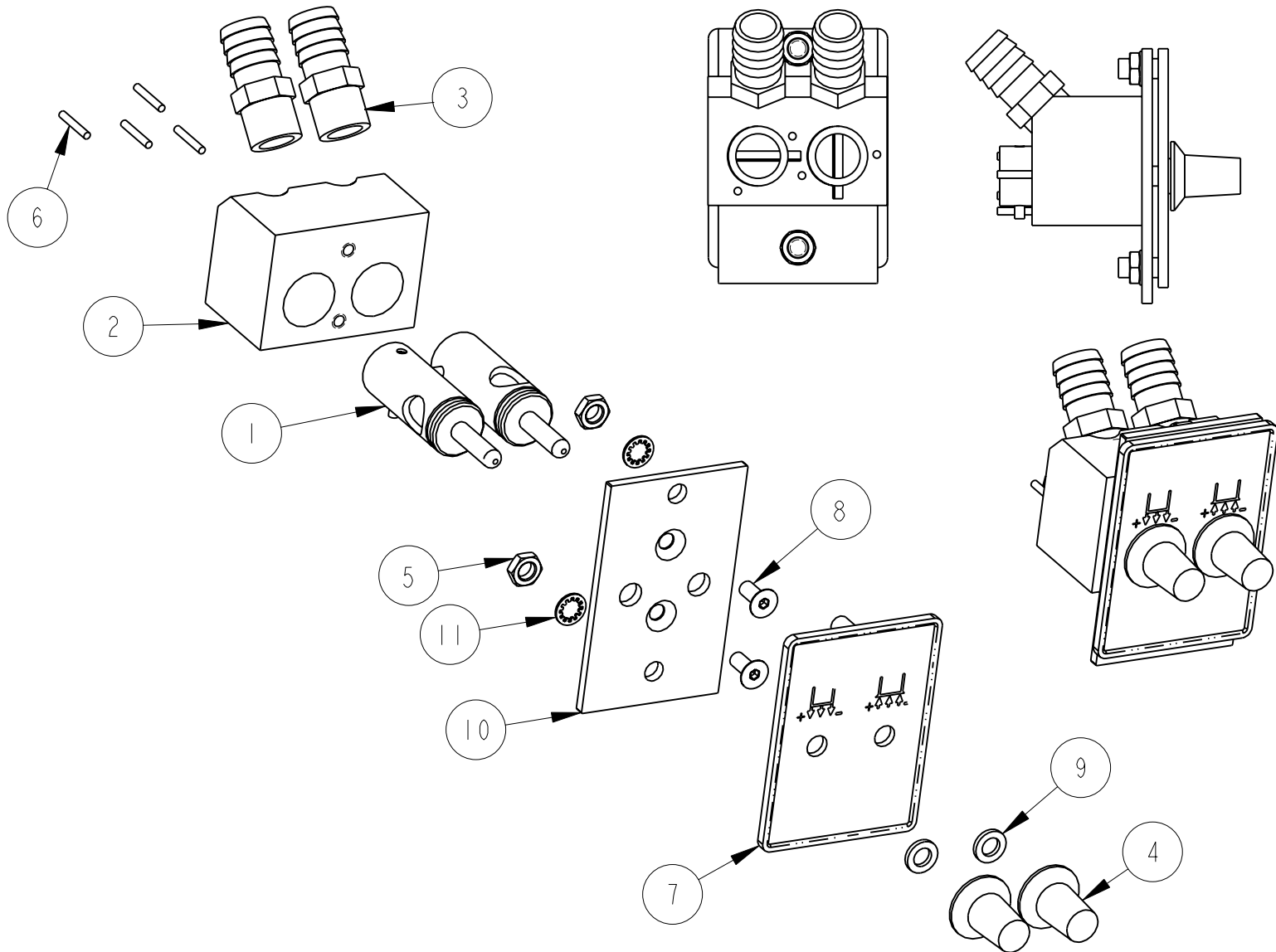
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

264-851-BG-01

REV:

SHEET 3 OF 3



DESCRIPTION: **MANIFOLD BLOCK ASSEMBLY**

UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

264-852-BG-01

REV:

SHEET 1 OF 2

264-852-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASS'Y. - VALVE	264-886-BG-01	2
2	BLOCK-MANIFOLD	264-848-01-00	1
3	FITTING-HOSE ADAPTOR STRA .63	30403	2
4	KNOB-1/4 ID BUSHING(M3 SET S.)	264-075-01-00	2
5	NUT-HEX JAM M6	261-279-08-00	2
6	PIN- ROLL .09375X.625	22493	4
7	PLATE PNEUMATIC CONTROL	263-838-01-00	1
8	SCREW-FLT HD SOC M5X12 BLK	260-300-02-00	2
9	SPACER	06568	2
10	SPACER-MANIFOLD	263-837-01-00	1
11	WASHER-LOCK M06 INT TOOTH +	260-304-09-00	2



DESCRIPTION: **MANIFOLD BLOCK ASSEMBLY**

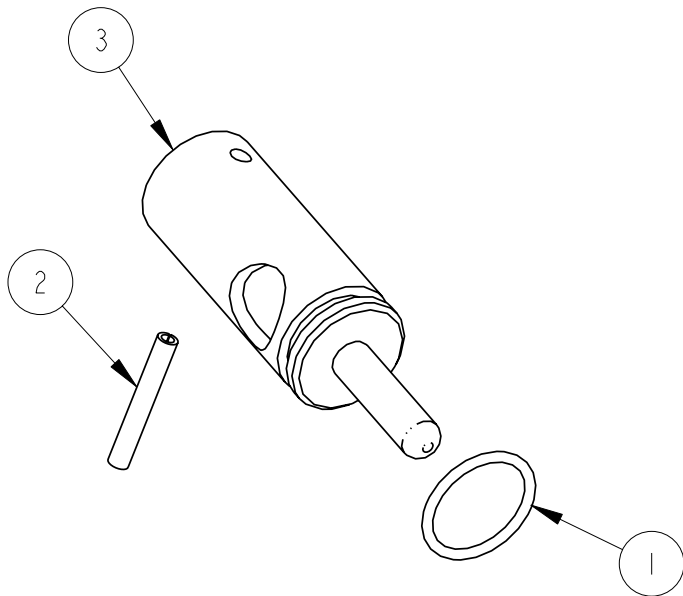
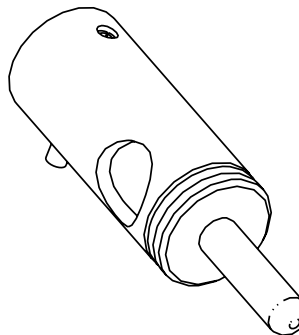
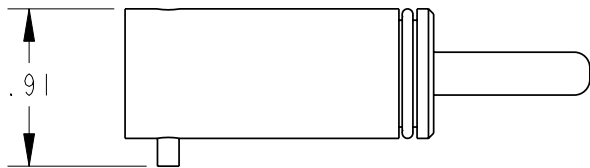
UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

264-852-BG-01

REV:

SHEET 2 OF 2



264-886-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	O-RING .625X.750X.062	31719	1
2	PIN-SPRING MED 1/8x7/8	21967	1
3	VALVE-714XLT	264-864-01-00	1

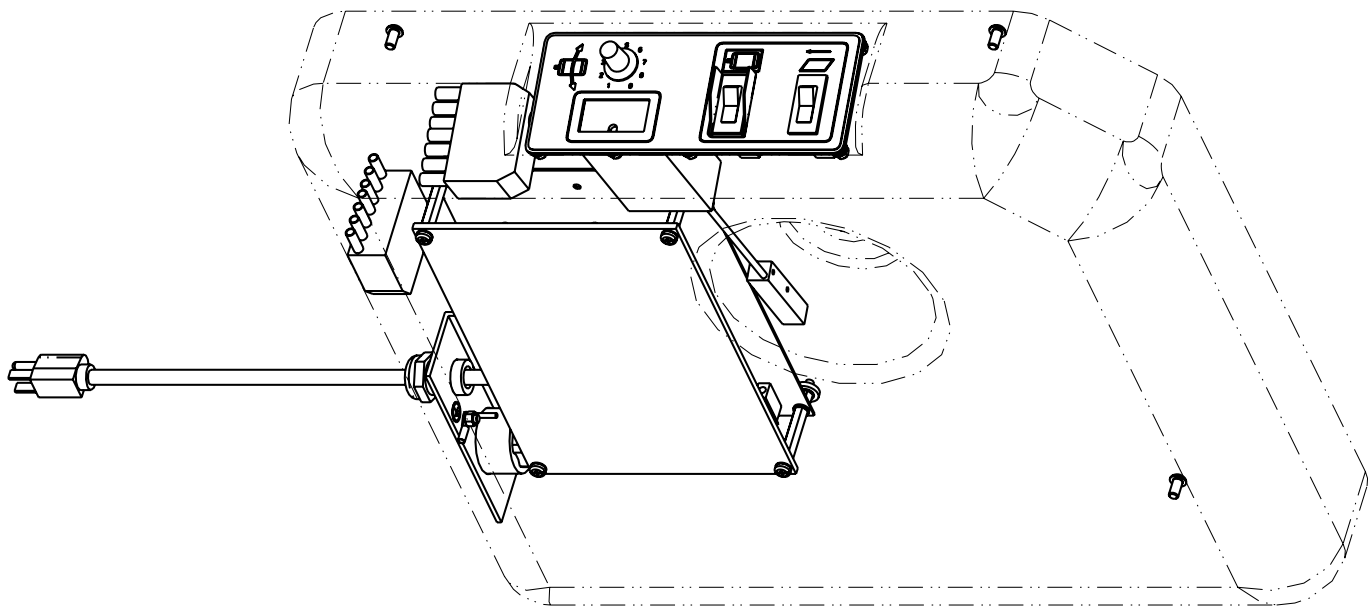


DESCRIPTION: VALVE ASSEMBLY
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:
264-886-BG-01

REV:
SHEET1 OF 1

ELECTRICAL GUARD (OPERATOR SIDE)



BAUMFOLDER
CORPORATION

DESCRIPTION: MAIN ELECTRICAL CONTROL
ASSEMBLY

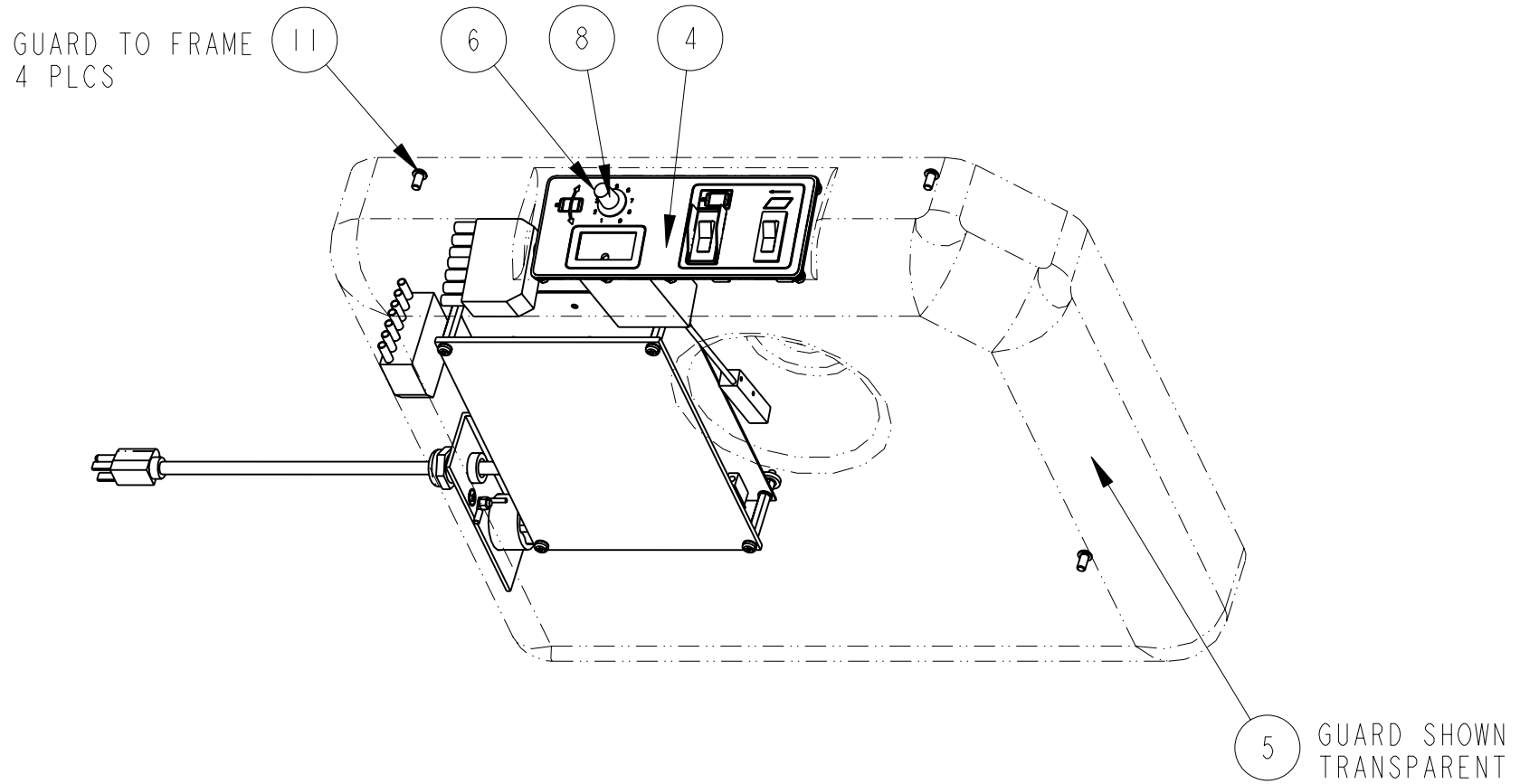
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-588-BG-01

REV:

SHEET 1 OF 6



DESCRIPTION: MAIN ELECTRICAL CONTROL
ASSEMBLY

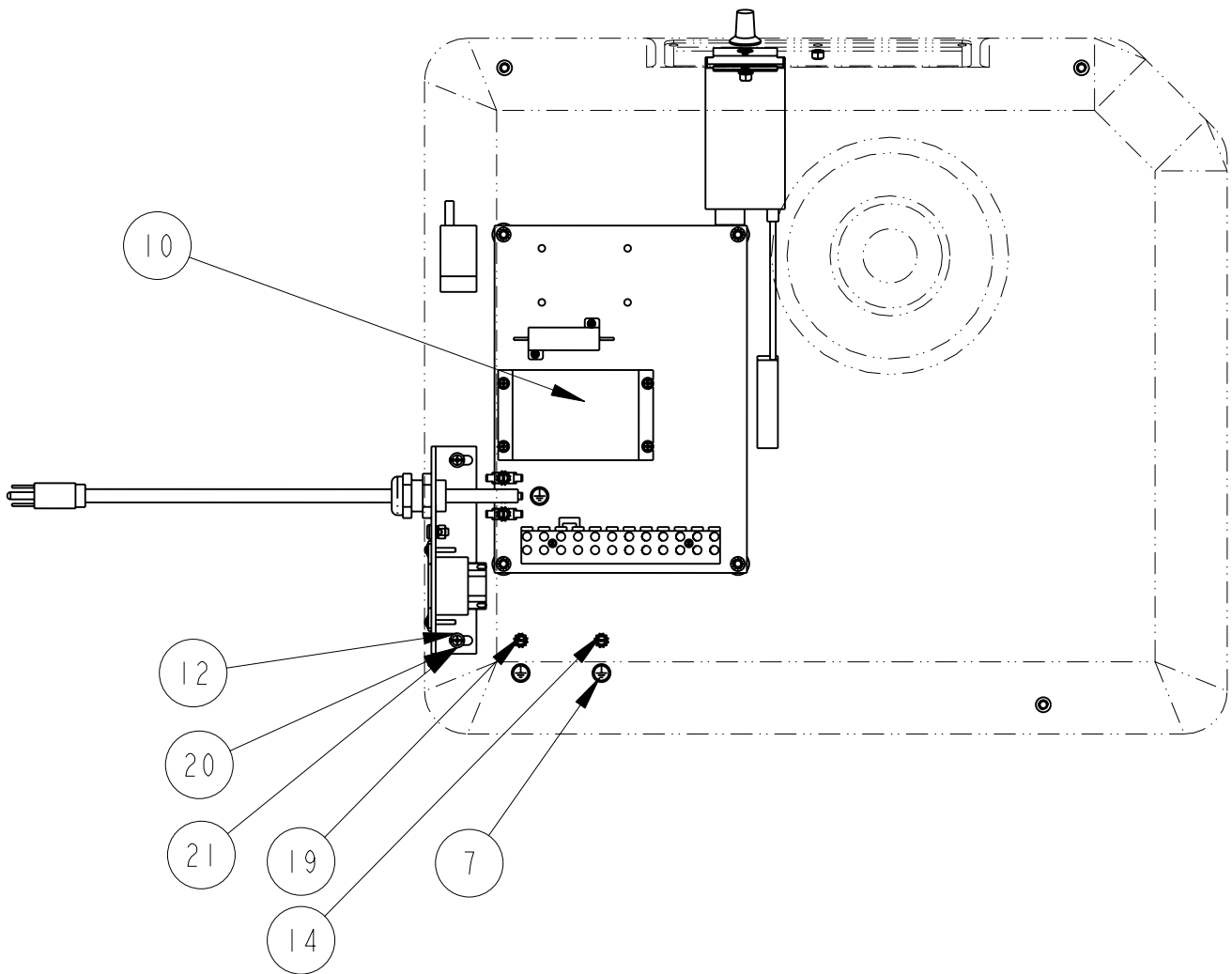
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-588-BG-01

REV:

SHEET 2 OF 6



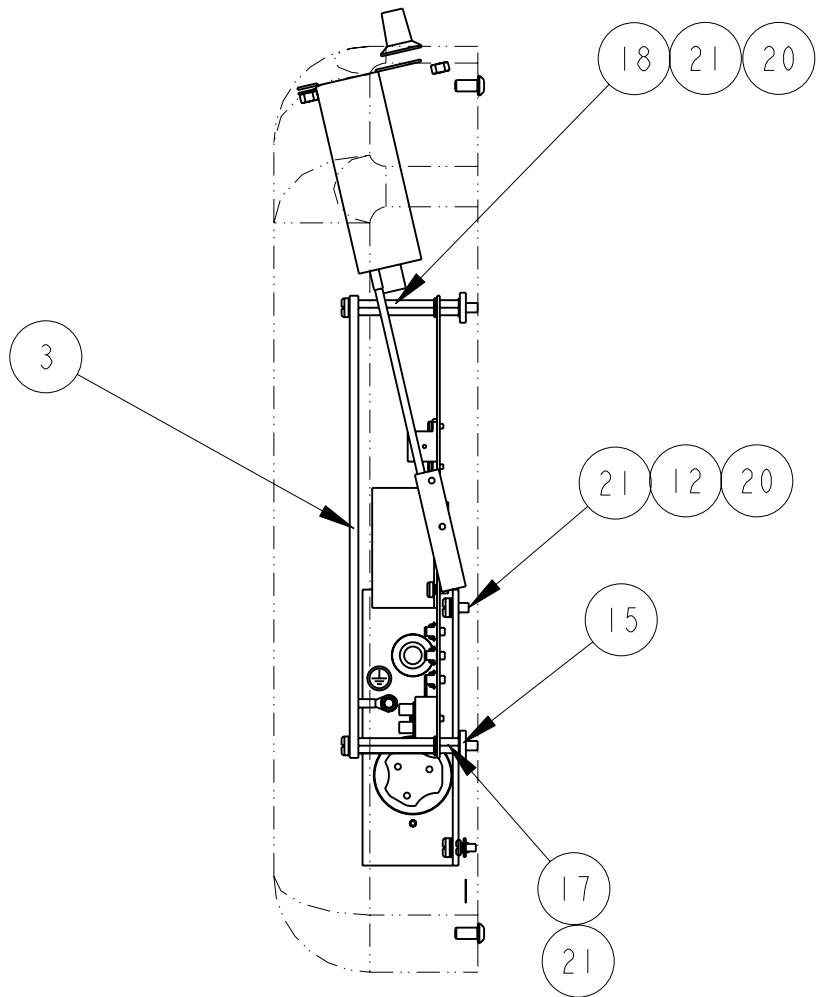
DESCRIPTION: MAIN ELECTRICAL CONTROL
ASSEMBLY
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-588-BG-01

REV:

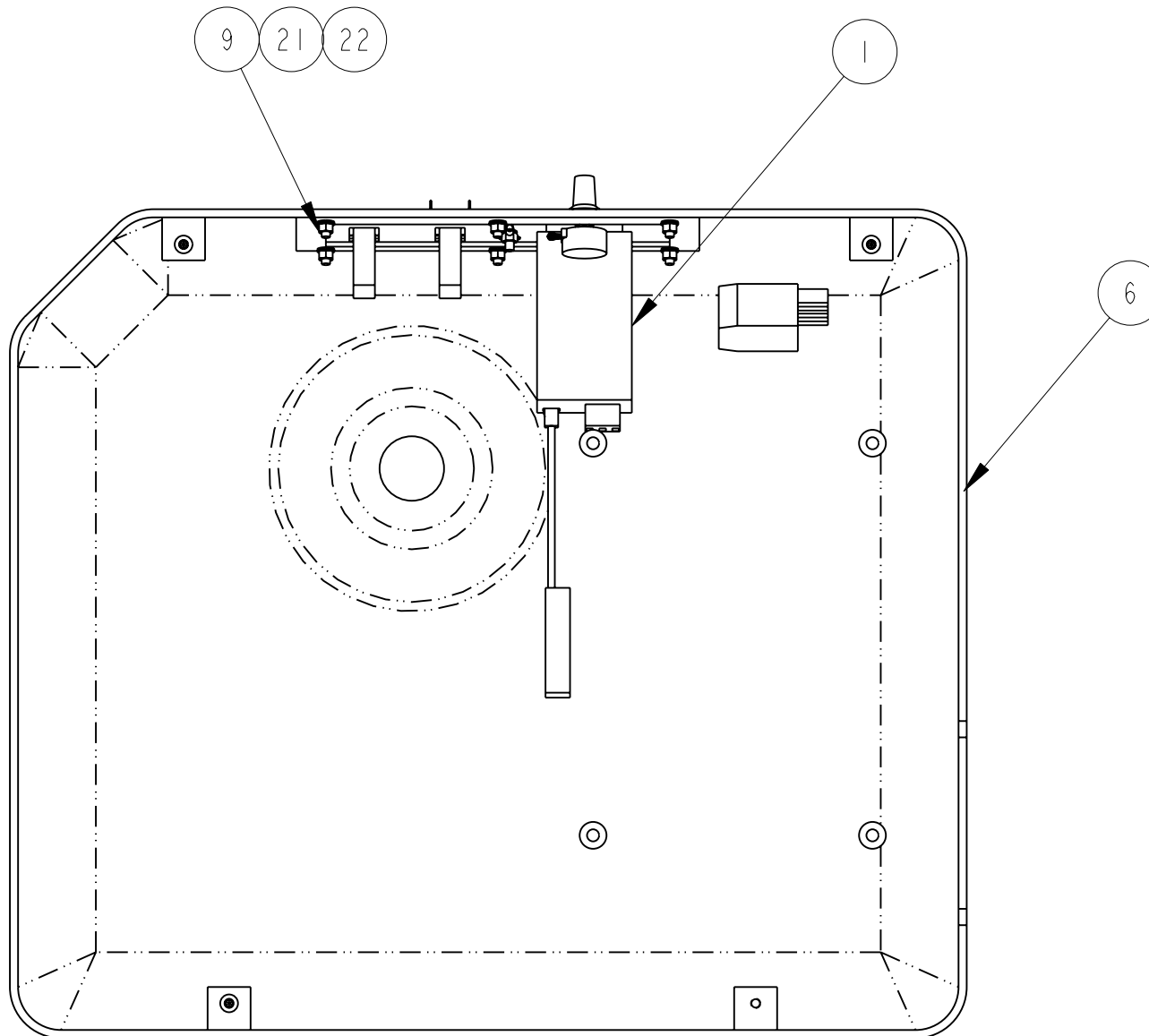
SHEET 3 OF 6



DESCRIPTION:	MAIN ELECTRICAL CONTROL ASSEMBLY
UNIT NAME:	714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:	268-588-BG-01
------------------	---------------

REV:	
SHEET 4 OF 6	



BAUMFOLDER
CORPORATION

DESCRIPTION: MAIN ELECTRICAL CONTROL
ASSEMBLY
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-588-BG-01

REV:

SHEET 5 OF 6

268-588-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	COUNTER, 714XLT	268-592-BG-01	1
3	COVER-ELECTRICAL CONTROL	264-955-01-00	1
4	DIAGRAM, CONTROL PANEL WIRING	264-921-BG-01	1
5	GUARD-R.H. 714XLT	264-773-01-00	1
6	KNOB-1/4 ID BUSHING(M3 SET S.)	264-075-01-00	1
7	LABEL, GROUND .5 DIA	264-888-01-00	2
8	NUT, 3/8-32	23619	1
9	NUT-HEX FULL M5 BLK	262-504-03-00	7
10	PANEL, ASSY INTERIOR	264-919-BG-01	1
11	SCREW-BUT HD CAP M6X12 BLK	261-053-03-00	4
12	SCREW-PAN HD FREEDRIV M5X10	260-671-03-00	6
14	SCREW-PAN HD SLTD BRASS M4X8	264-618-03-00	2
15	SPACER, .125 THK	267-086-01-00	4
17	STANDOFF THREADED HEX M5	264-873-02-00	4
18	STANDOFF THREADED HEX M5	264-873-11-00	4
19	WASHER-LOCK #8 EXT BRONZE +	264-640-04-00	4
20	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	20
21	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	13
23	DIAGRAM, WIRING	268-596-01-00	1
24	LABEL, PUMP	53775-001	1
25	SCREW-BUT HD CAP M3X20	260-439-07-00	2
26	DIAGRAM-ELECTRICAL	264-920-01-00	1
27	HOLDER-WIRE TIE	24322	1
28	TIE-CABLE	24298	1
29	SCHEMATIC	268-595-01-00	1

*
*
*
*
*
*
*

* NOT SHOWN



DESCRIPTION: MAIN ELECTRICAL CONTROL
ASSEMBLY
UNIT NAME: 714XLT AIR FEED FOLDER

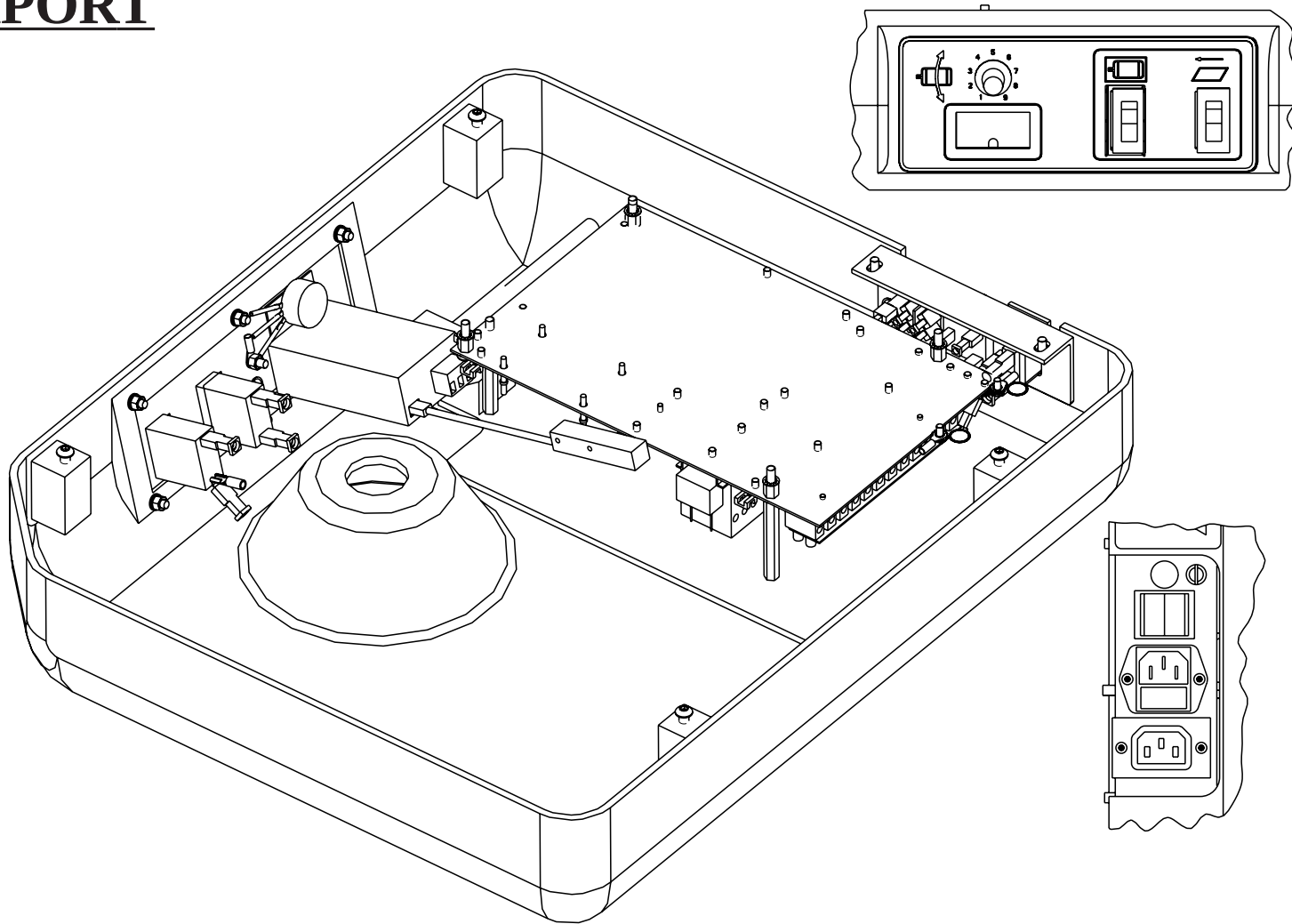
ASSEMBLY NUMBER:

268-588-BG-01

REV:

SHEET 6 OF 6

EXPORT



SECTION 11 - 87

TP10289-3



DESCRIPTION: MAIN ELECTRICAL CONTROL ASSEMBLY,
EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

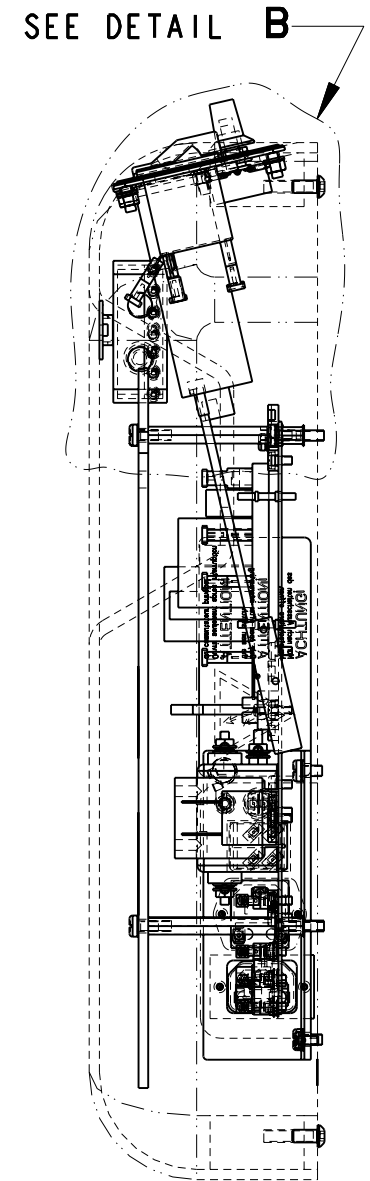
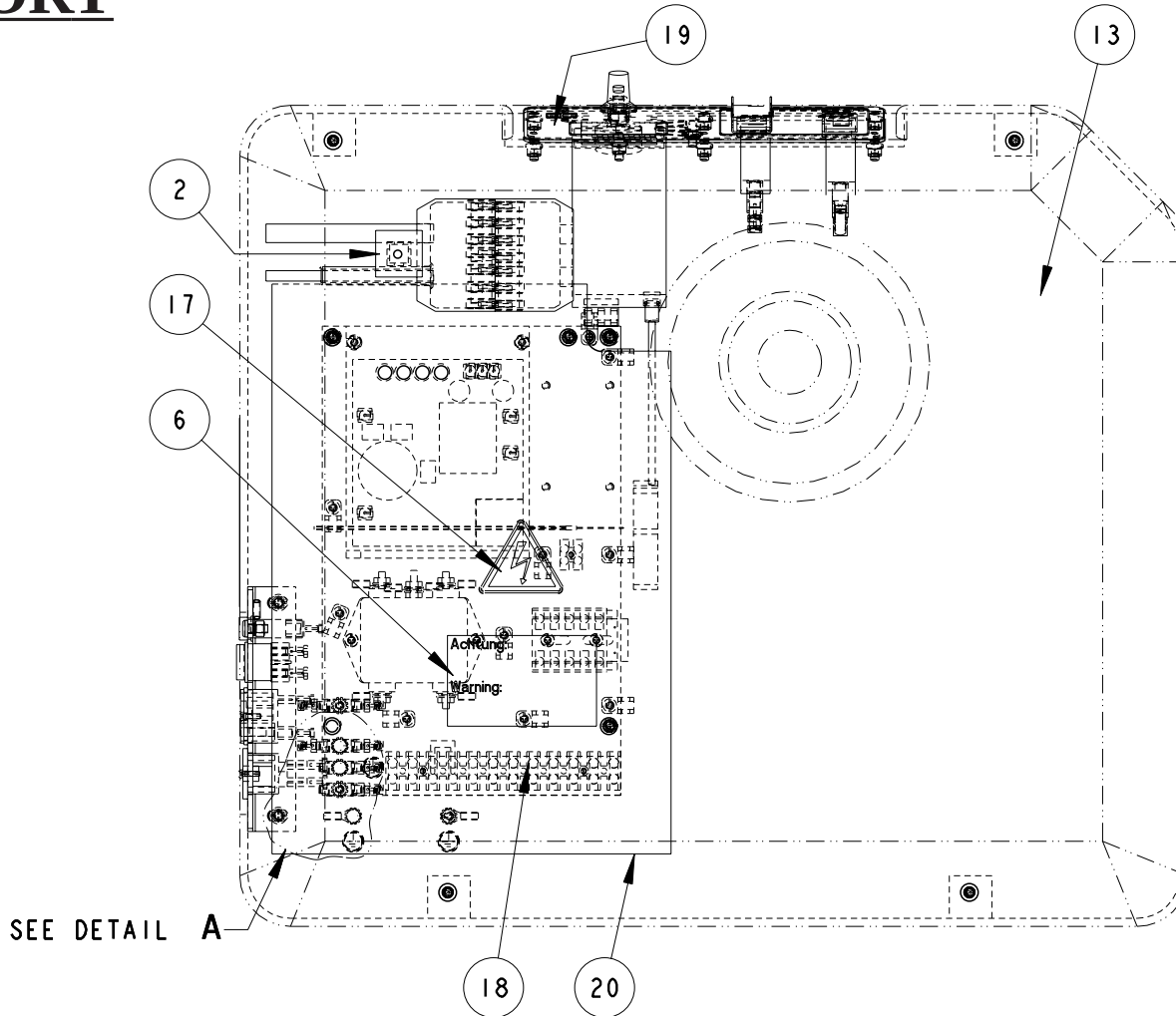
ASSEMBLY NUMBER:

268-181-BG-01

REV:

SHEET 1 OF 4

EXPORT



DESCRIPTION: MAIN ELECTRICAL CONTROL ASSEMBLY,
EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-181-BG-01

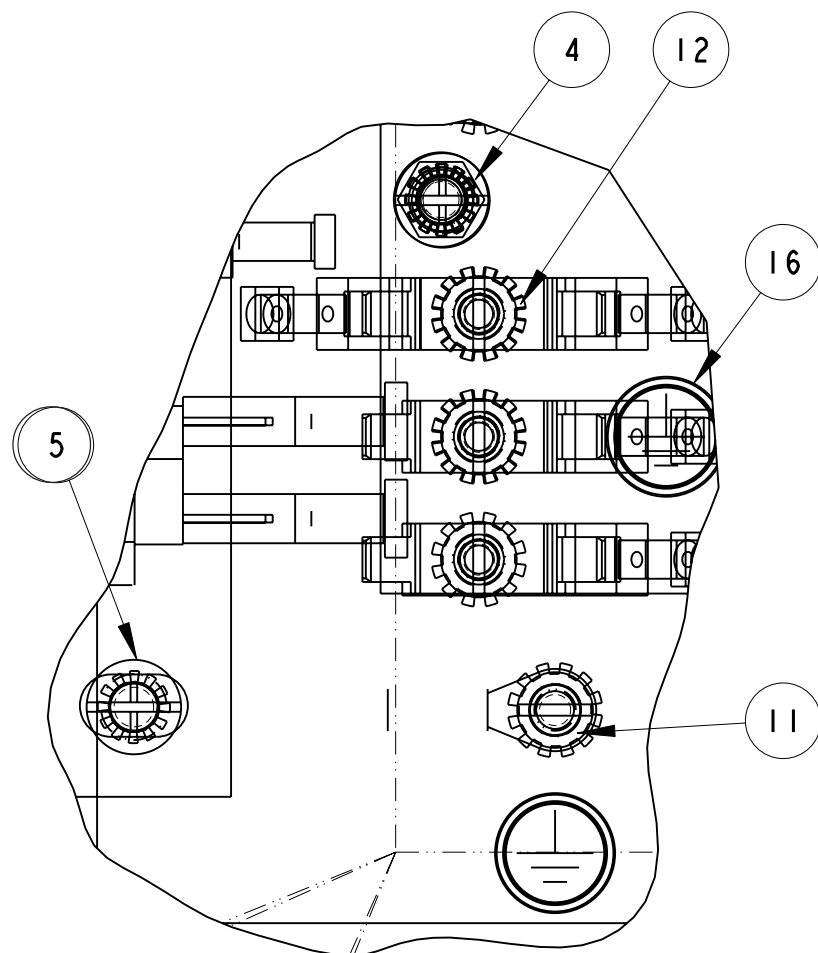
REV:

SHEET 2 OF 4

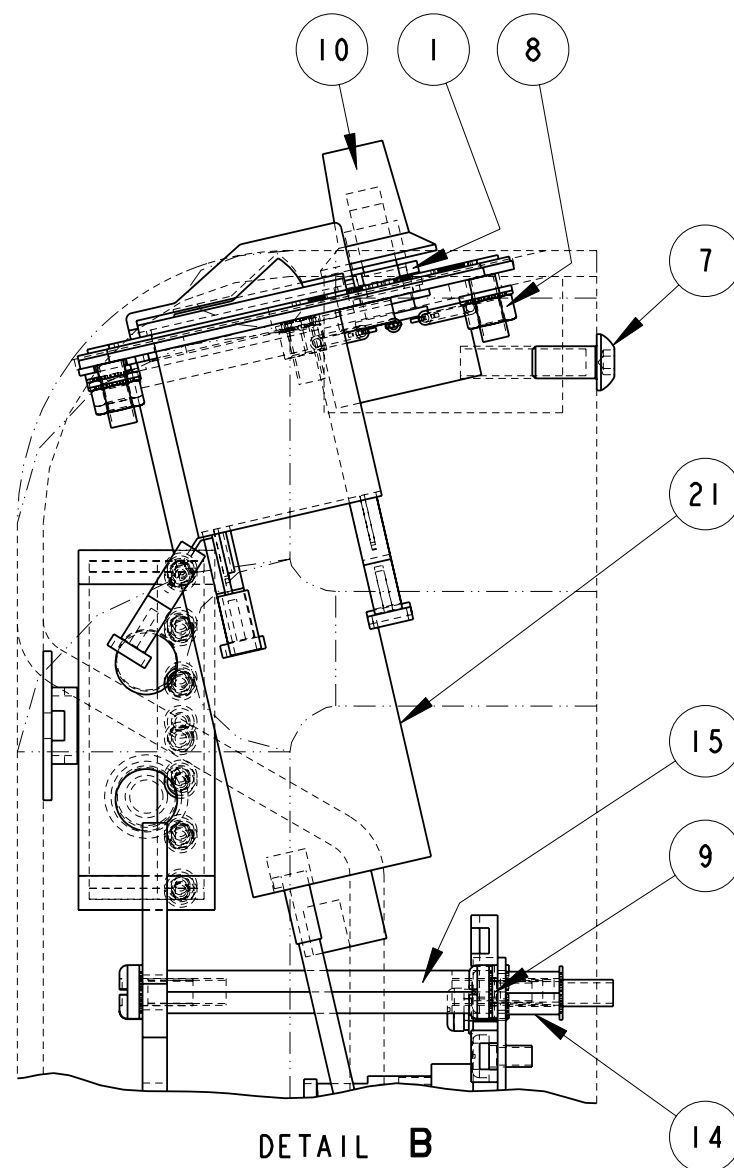
EXPORT

SECTION 11 - 89

TP10289-3



DETAIL A



DETAIL B



DESCRIPTION: MAIN ELECTRICAL CONTROL ASSEMBLY,
EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-181-BG-01

REV:

SHEET 3 OF 4

EXPORT

268-181-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	NUT, 3/8-32	23619	1
2	HOLDER, WIRE TIE	24322	1
3	LABEL- ATTENTION, ELECTRICAL	210-515-01-00	1
4	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	21
5	SCREW-PAN HD FREEDRIV M5X10	260-671-03-00	7
6	LABEL- WARNING, FUSE	260-693-01-00	1
7	SCREW-BUT HD CAP M6X12 BLK	261-053-03-00	4
8	NUT-HEX FULL M5 BLK	262-504-03-00	7
9	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	14
10	KNOB-1/4 ID BUSHING(M3 SET S.)	264-075-01-00	1
11	SCREW-PAN HD SLTD BRASS M4X8	264-618-03-00	2
12	WASHER-LOCK #8 EXT BRONZE +	264-640-04-00	4
13	GUARD-R.H. 714XLT	264-773-01-00	1
14	STANDOFF THREADED HEX M5	264-873-02-00	4
15	STANDOFF THREADED HEX M5	264-873-15-00	4
16	LABEL, GROUND .5 DIA	264-888-01-00	2
17	LABEL- ELECTRICAL SYMBOL	265-159-01-00	1
18	PANEL, ASSEMBLY INTERIOR	268-182-BG-01	1
19	PANEL, ASSY OPERATOR CONTROL	268-183-BG-01	1
20	COVER-ELECTRICAL CONTROL	268-339-01-00	1
21	COUNTER, 714XLT	268-592-BG-01	1



DESCRIPTION: MAIN ELECTRICAL CONTROL ASSEMBLY,
EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

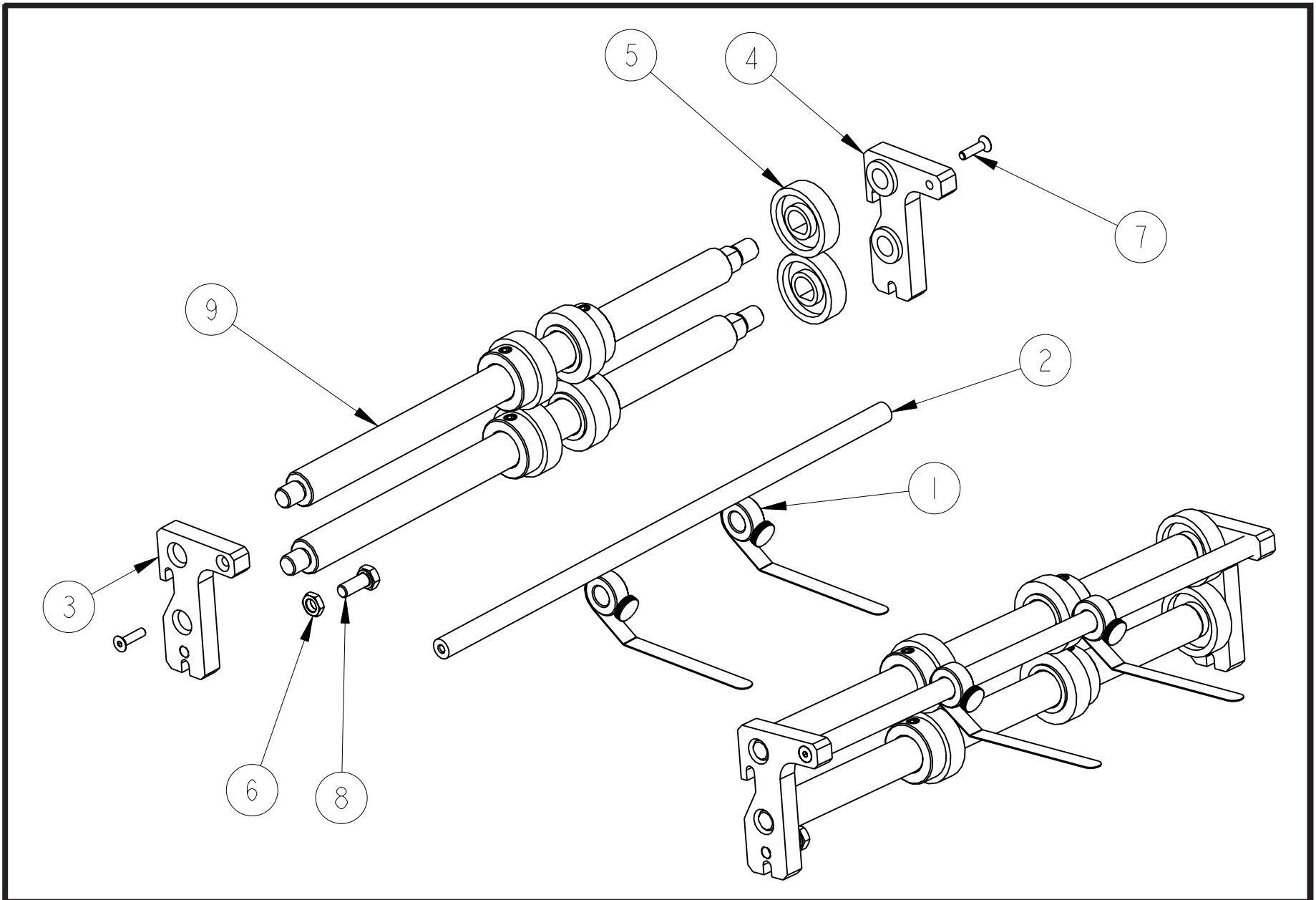
ASSEMBLY NUMBER:

268-181-BG-01

REV:

SHEET 4 OF 4

SLITTER ASSEMBLY



DESCRIPTION: SLITTER SHAFT ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-330-BG-01

REV:

SHEET 1 OF 2

267-330-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASSY-DEFLECTOR	262-453-BG-01	2
2	BAR-TIE	262-483-01-00	1
3	BOXING-SLITTER LH	267-331-BG-01	1
4	BOXING-SLITTER RH	267-332-BG-01	1
5	GEAR-35T D BORE PER PRINT	45211	2
6	NUT-HEX JAM M8	261-279-09-00	1
7	SCREW-FLT HD SOC M5X20 BLK	260-300-05-00	2
8	SCREW-HEX HD CAP M8X20 NYLON	263-851-01-00	1
9	SHAFT-SLITTER	45034	2
10	TIRE-PULLOUT ASSY.	53513	4



BAUMFOLDER
CORPORATION

DESCRIPTION: SLITTER SHAFT ASSEMBLY

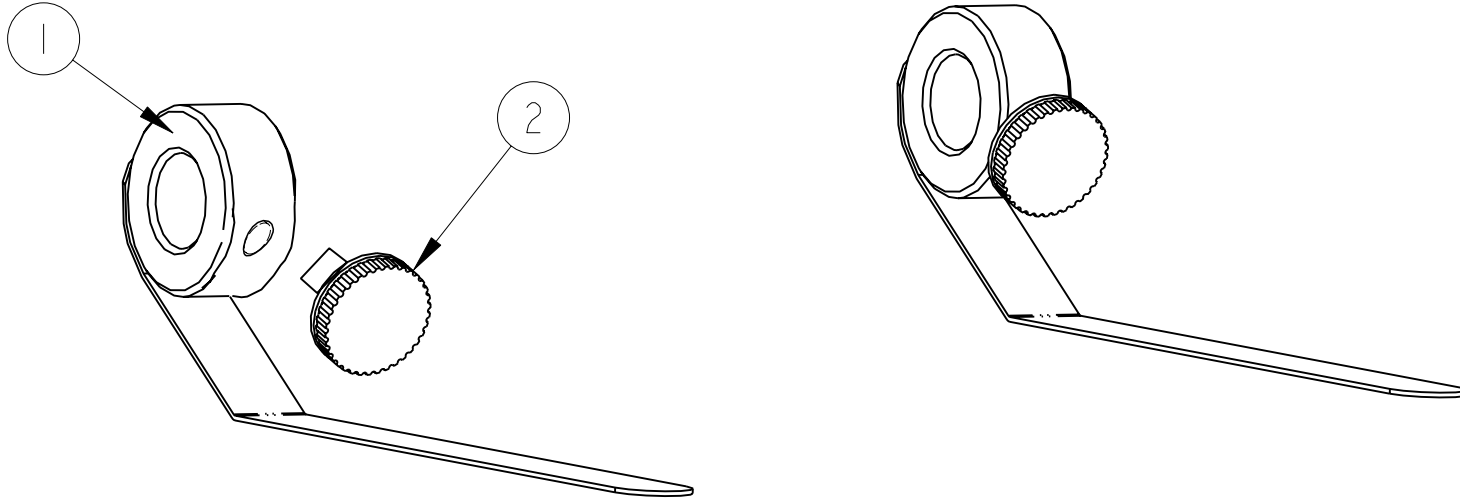
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-330-BG-01

REV:

SHEET 2 OF 2



262-453-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASSY - COLLAR AND DEFLECTOR	262-479-BG-01	1
2	SCREW-FINGER	262-432-01-00	1



BAUMFOLDER
CORPORATION

DESCRIPTION: DEFLECTOR ASSEMBLY

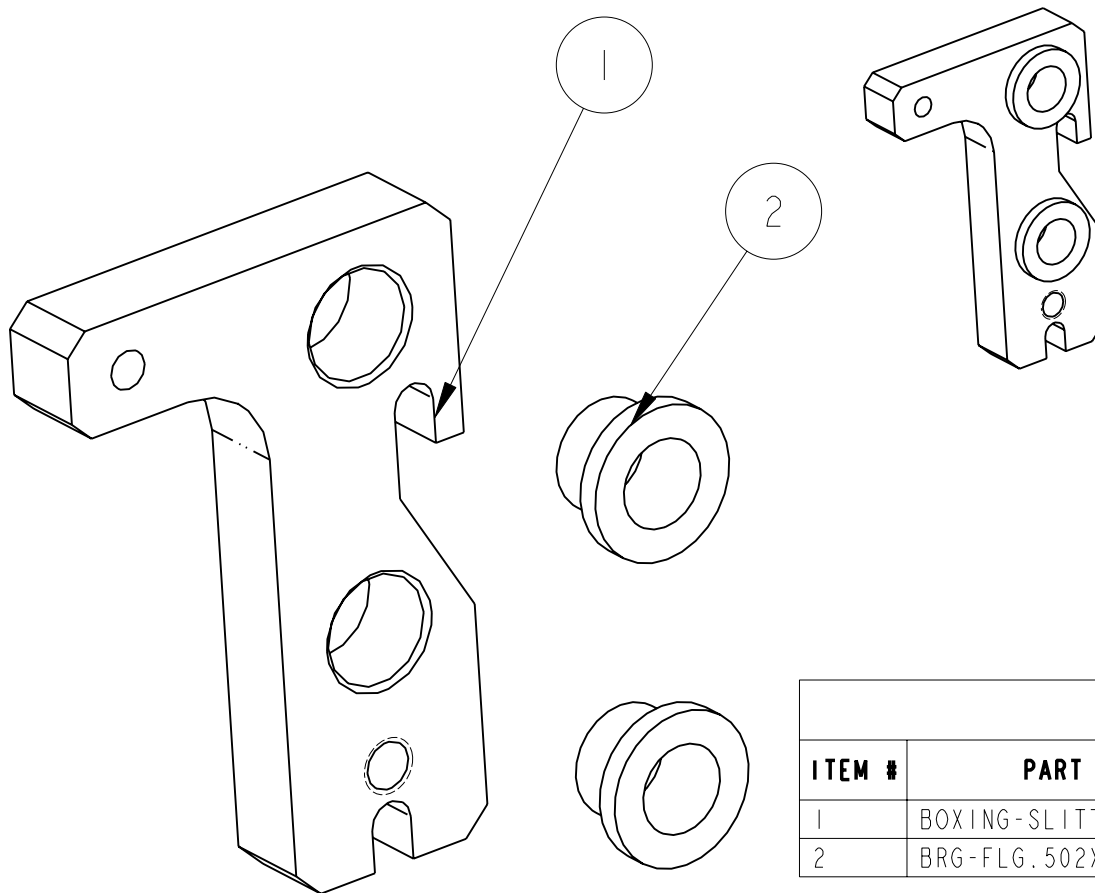
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

262-453-BG-01

REV:

SHEET 1 OF 1

**267-331-BG-01**

ITEM #	PART DESCRIPTION	PART #	QTY.
1	BOXING-SLITTER LH	267-333-01-00	1
2	BRG-FLG.502X.628X.50X.13	24148	2

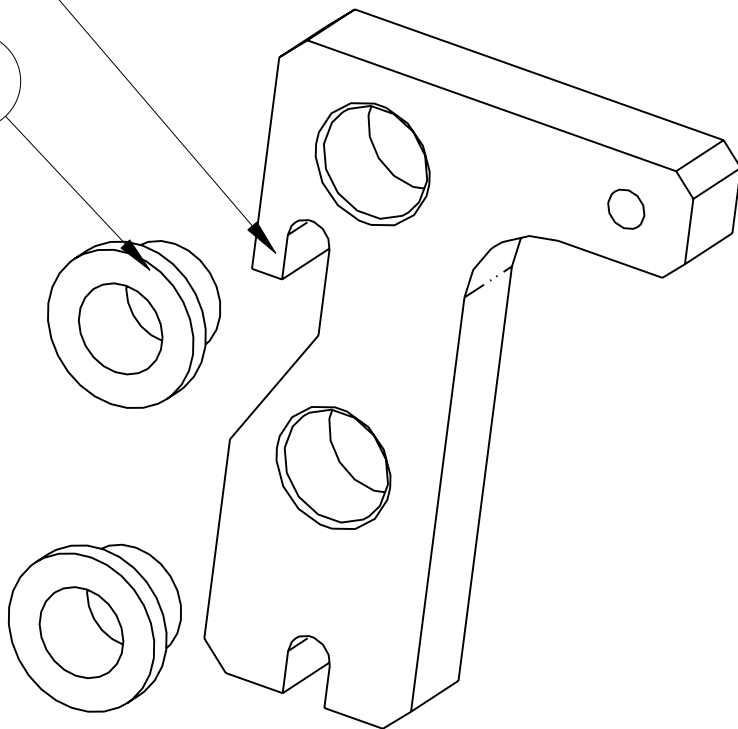
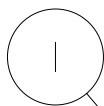
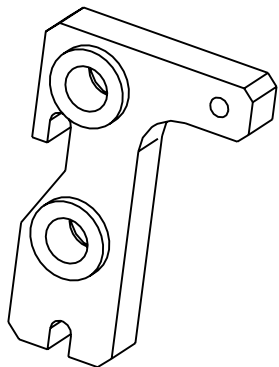
BAUMFOLDER
CORPORATIONDESCRIPTION: **LH SLITTER BOXING ASSEMBLY**UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

267-331-BG-01

REV:

SHEET 1 OF 1



267-332-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BOXING-SLITTER RH	267-334-01-00	1
2	BRG-FLG. 502X.628X.50X.13	24148	2



DESCRIPTION: RH SLITTER BOXING ASSEMBLY

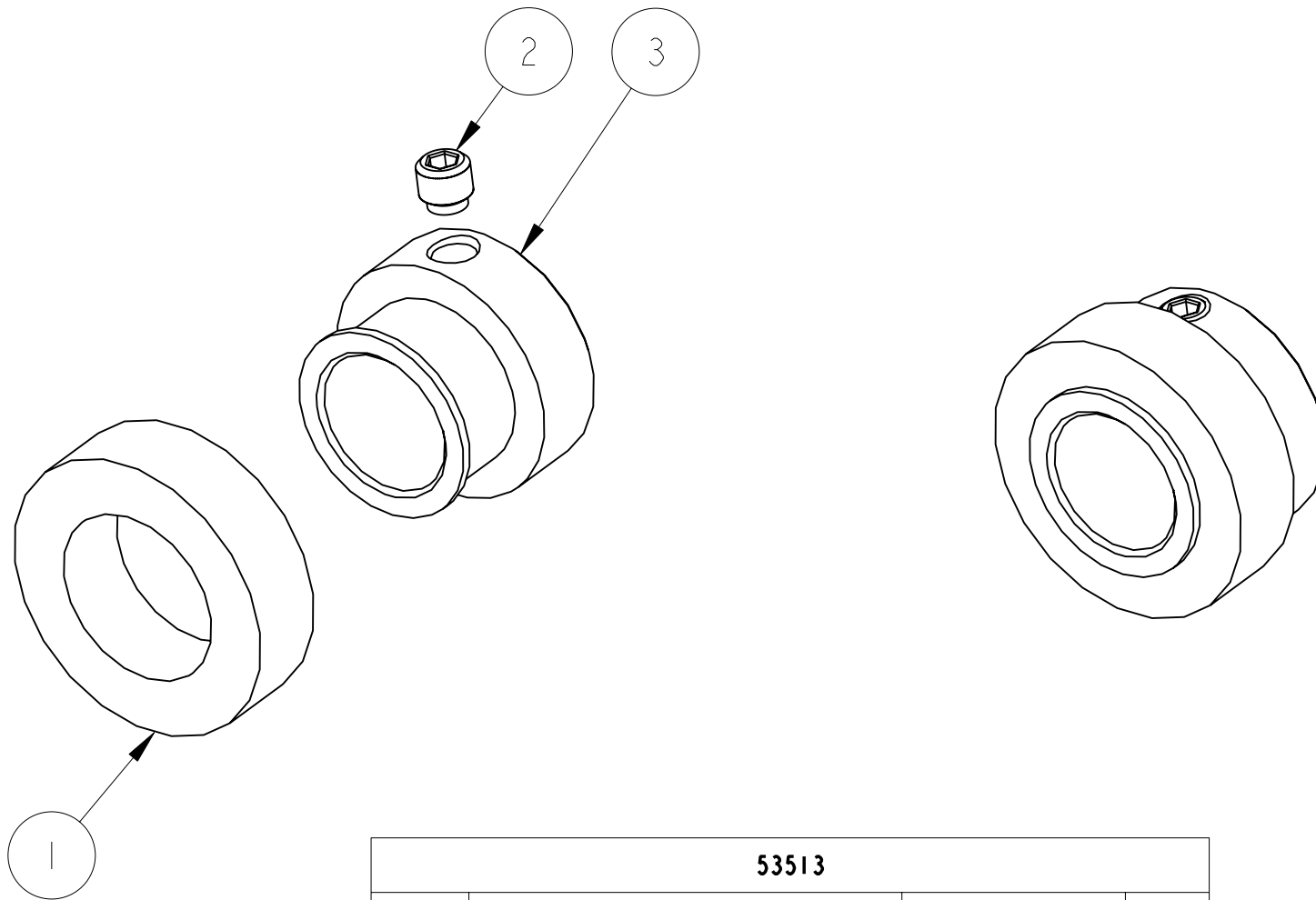
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-332-BG-01

REV:

SHEET 1 OF 1



53513			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	TIRE - PULLOUT	52335	1
2	SCREW-SET SOC M8X1.25X7.5MM	200-919-01-00	1
3	SLEEVE-SHEET PULLOUT	262-472-01-00	1

BAUMFOLDER
CORPORATIONDESCRIPTION: **PULLOUT TIRE ASSEMBLY**UNIT NAME: **714XLT AIR FEED FOLDER**

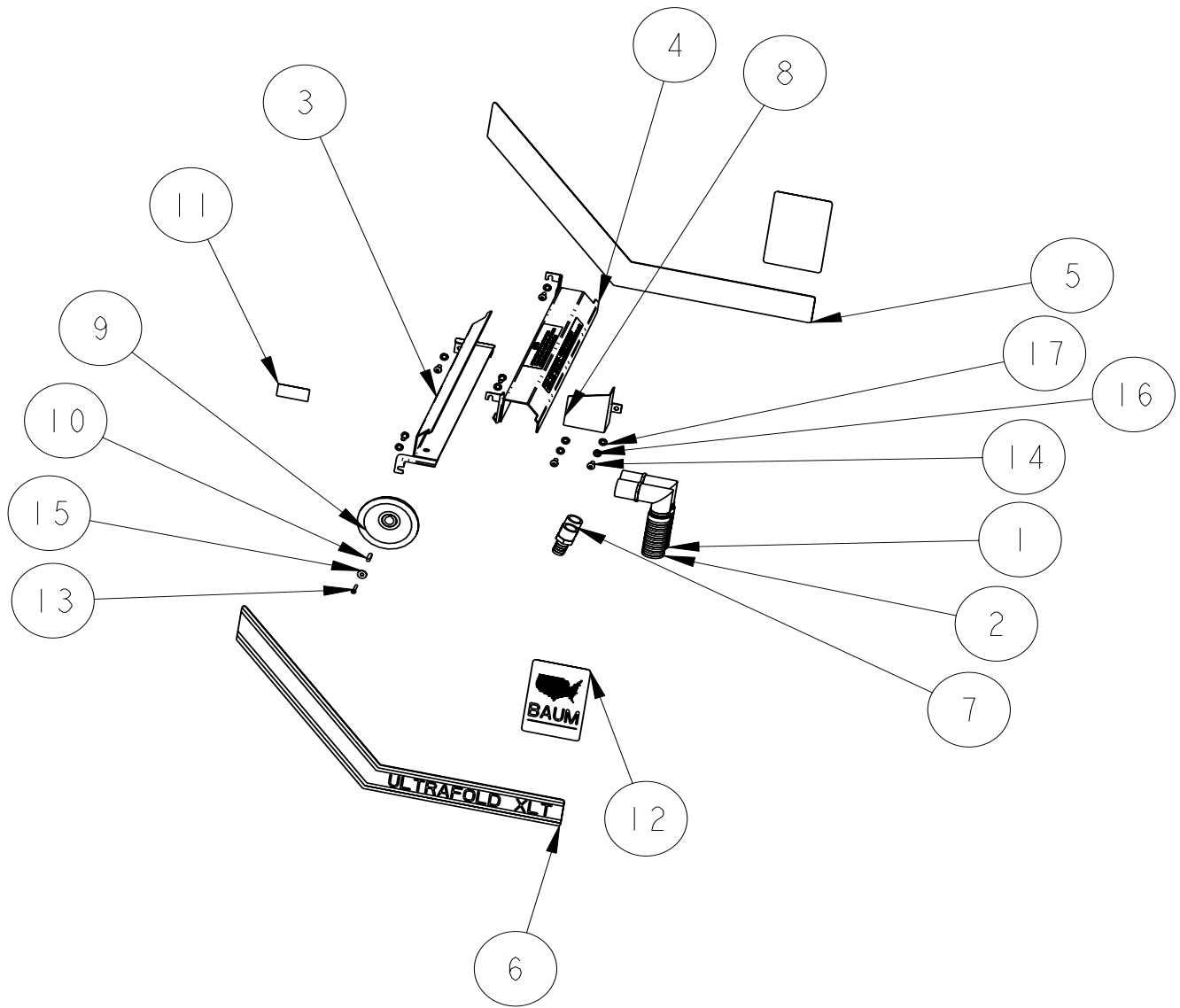
ASSEMBLY NUMBER:

53513

REV:

SHEET 1 OF 1

FINAL ASSEMBLY



DESCRIPTION: FINAL ASSEMBLY PARTS
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:
FK2000105

REV:
SHEET 1 OF 2

FK2000105			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASSY HOSE	53399-003	1
2	ASSY HOSE	53399-004	1
3	ASSY-GUARD, SIDE NIP	53488-002	1
4	ASSY-GUARD, TOP NIP	53489-002	1
5	DECAL-ULTRAFOLD XLT LH	264-997-01-00	1
6	DECAL-ULTRAFOLD,XLT RH	264-996-01-00	1
7	FITTING-HOSE ADAPL. .5NPTX.63H	30942	2
8	GUARD-FEED DRIVE GEAR	45366	1
9	HANDWHEEL-CLUTCHED	264-476-01-00	1
10	KEY-STRAIGHT M4 X4 X 18	200-571-01-00	1
11	LABEL-UL LISTING	54803	1
12	NAMEPLATE-(BAUM USA)	264-999-01-00	2
13	SCREW-BUT HD CAP M4X12 BLK	260-307-04-00	1
14	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	6
15	WASHER-LARGE OD FLAT M4	261-414-03-00	1
16	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	6
17	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	2
22	LUBRICANT-GENERAL PURPOSE	30964	.06

* ITEM NOT SHOWN

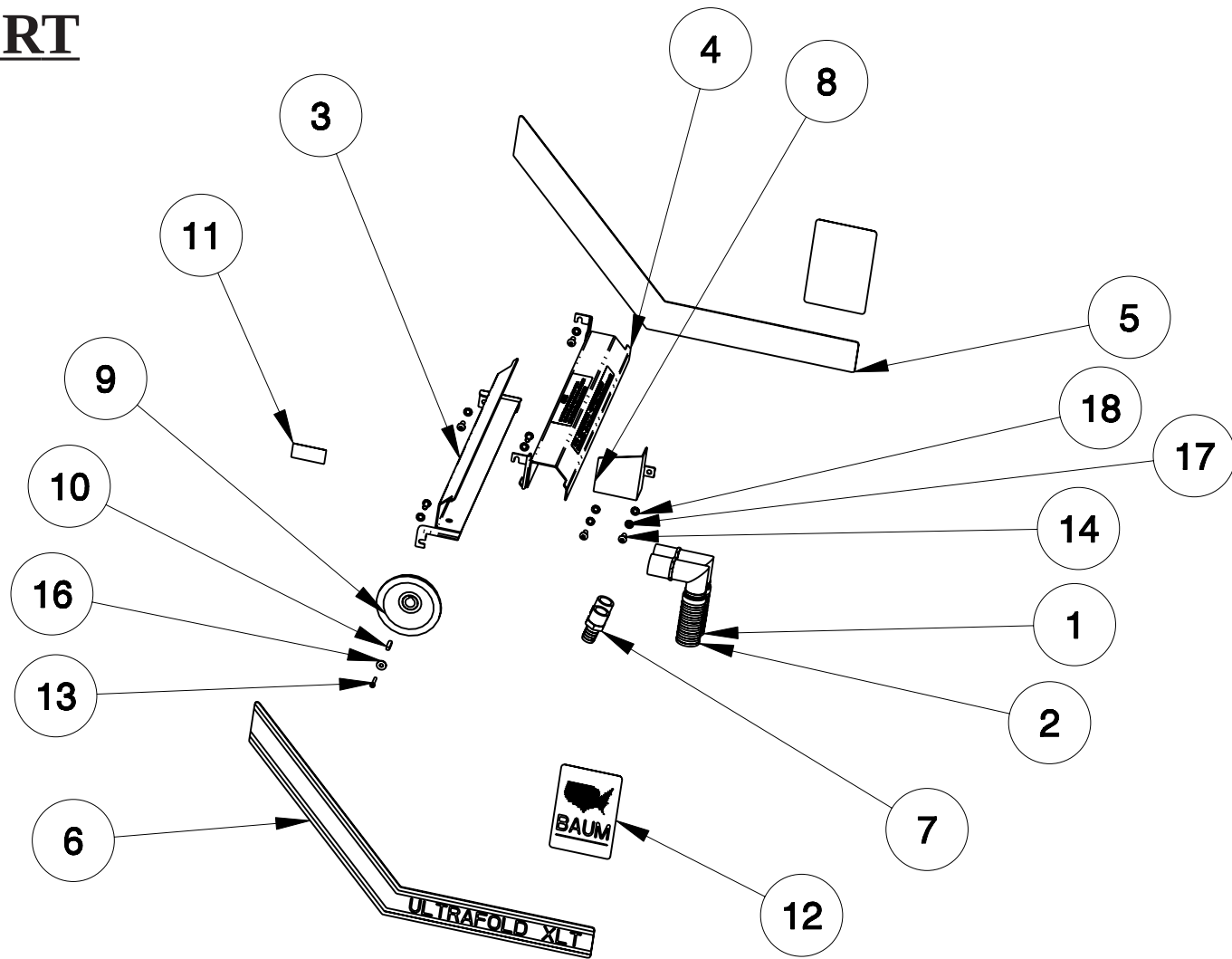


DESCRIPTION:	FINAL ASSEMBLY PARTS
UNIT NAME:	714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:	FK2000105
------------------	-----------

REV:	
SHEET 2 OF 2	

EXPORT



SECTION 11 - 101

TP10289-3



BAUMFOLDER
CORPORATION

DESCRIPTION: FINAL ASSEMBLY PARTS, EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

FK2000243

REV:

SHEET 1 OF 2

EXPORT

FK2000243			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASSY HOSE	53399-003	1
2	ASSY HOSE	53399-004	1
3	ASSY-GUARD, SIDE NIP	53488-002	1
4	ASSY-GUARD, TOP NIP	53489-002	1
5	DECAL-ULTRAFOLD XLT LH	264-997-01-00	1
6	DECAL-ULTRAFOLD, XLT RH	264-996-01-00	1
7	FITTING-HOSE ADAPL. .5NPTX.63	30942	2
8	GUARD-FEED DRIVE GEAR	45366	1
9	HANDWHEEL-CLUTCHED	264-476-01-00	1
10	KEY-STRAIGHT M4 X4 X 18	200-571-01-00	1
11	LABEL-UL LISTING	54803	1
12	NAMEPLATE-(BAUM USA)	264-999-01-00	2
13	SCREW-BUT HD CAP M4X12 BLK	260-307-04-00	1
14	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	6
15	SCREW-BUT HD CAP M5X6 BLK	260-301-01-00	1
16	WASHER-LARGE OD FLAT M4	261-414-03-00	1
17	WASHER-LOCK M05 INT TOOTH	260-304-08-00	6
18	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	2
19	LUBRICANT-GENERAL PURPOSE	30964	.06

* ITEM NOT SHOWN


 DESCRIPTION: **FINAL ASSEMBLY PARTS, EXPORT**

 UNIT NAME: **714XLT AIR FEED FOLDER**

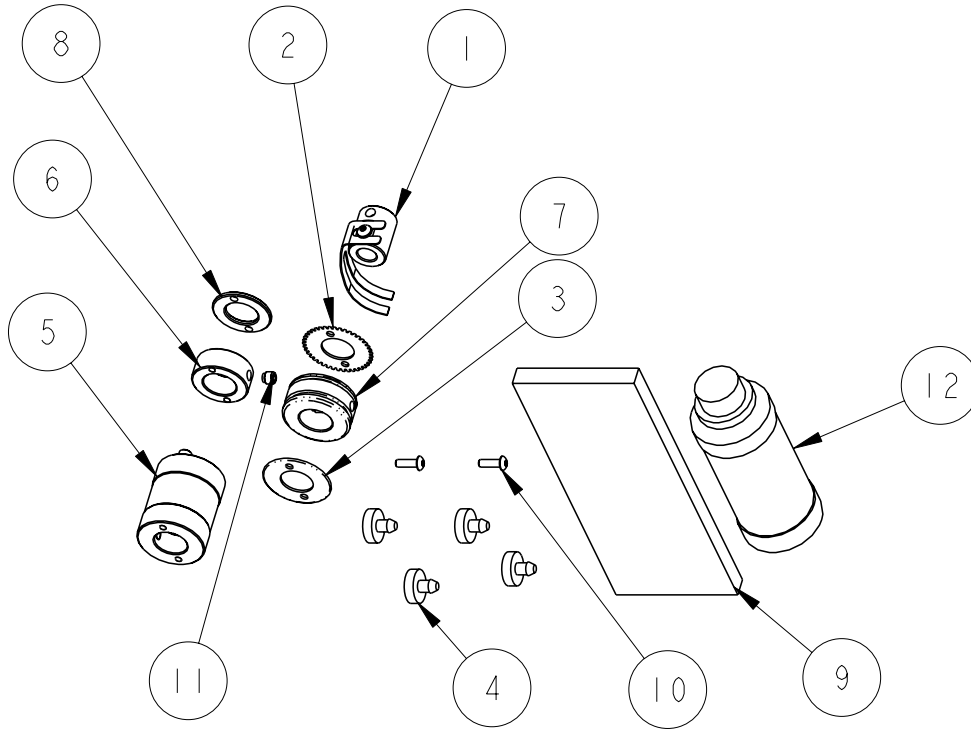
ASSEMBLY NUMBER:

FK2000243

REV:

SHEET 2 OF 2

ACCESSORIES



267-439-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ASSY-STRIPPER	264-090-BG-01	1
2	BLADE-PERFORATOR 4IT	07791	1
3	BLADE-SCORING, THIN	06379	1
4	BUMPER-BUTTON	22844	4
5	COLLAR- SCORING ASSY.	267-309-BG-01	1
6	COLLAR-BLADE HOLDER	264-089-01-00	1
7	COLLAR-FEMALE PERF.	264-084-01-00	1
8	COLLAR-PERFORATOR RETAINING	06412	1
9	KEY-HEX SET METRIC	210-730-01-00	1
10	SCREW-BUT HD CAP M5X16 BLK	260-301-06-00	2
11	SCREW-SET SOC M8X1.25X7.5MM	200-919-01-00	2
12	SOLVENT-CLEANING SUREWASH	31179-003	1



DESCRIPTION: ACCESSORY KIT

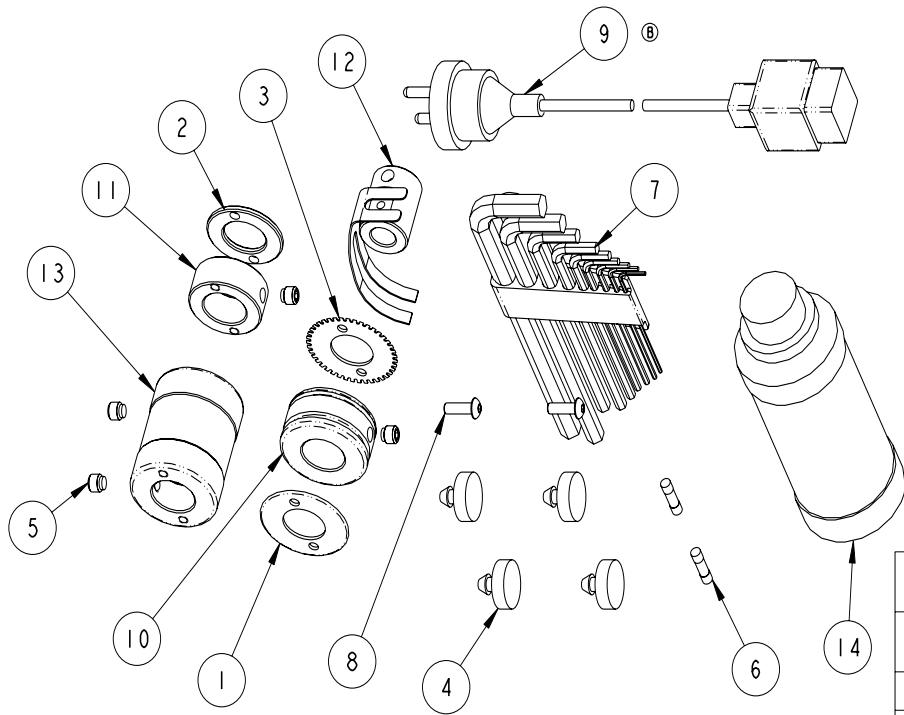
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-439-BG-01

REV:

SHEET 1 OF 1



EXPORT

268-562-BG-01

ITEM #	PART DESCRIPTION	PART #	QTY.
1	BLADE-SCORING, THIN	06379	1
2	COLLAR-PERFORATOR RETAINING	06412	1
3	BLADE-PERFORATOR 41T	07791	1
4	BUMPER-BUTTON	22844	4
5	SCREW-SET SOC M8X1.25X7.5MM	200-919-01-00	4
6	FUSE - 5 X 20MM 12.5 A, 250V	203-681-27-00	2
7	KEY-HEX SET METRIC	210-730-01-00	1
8	SCREW-BUT HD CAP M5X16 BLK	260-301-06-00	2
9	CABLE-MODULE REC. W/ PLUG	260-548-11-00	1
10	COLLAR-FEMALE PERF.	264-084-01-00	1
11	COLLAR-BLADE HOLDER	264-089-01-00	1
12	ASSY-STRIPPER	264-090-BG-01	1
13	COLLAR- SCORING ASSY.	267-309-BG-01	1
14	SOLVENT-CLEANING, SUREWASH	31179-003	1

BAUMFOLDER
CORPORATION

DESCRIPTION: ACCESSORY KIT, EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

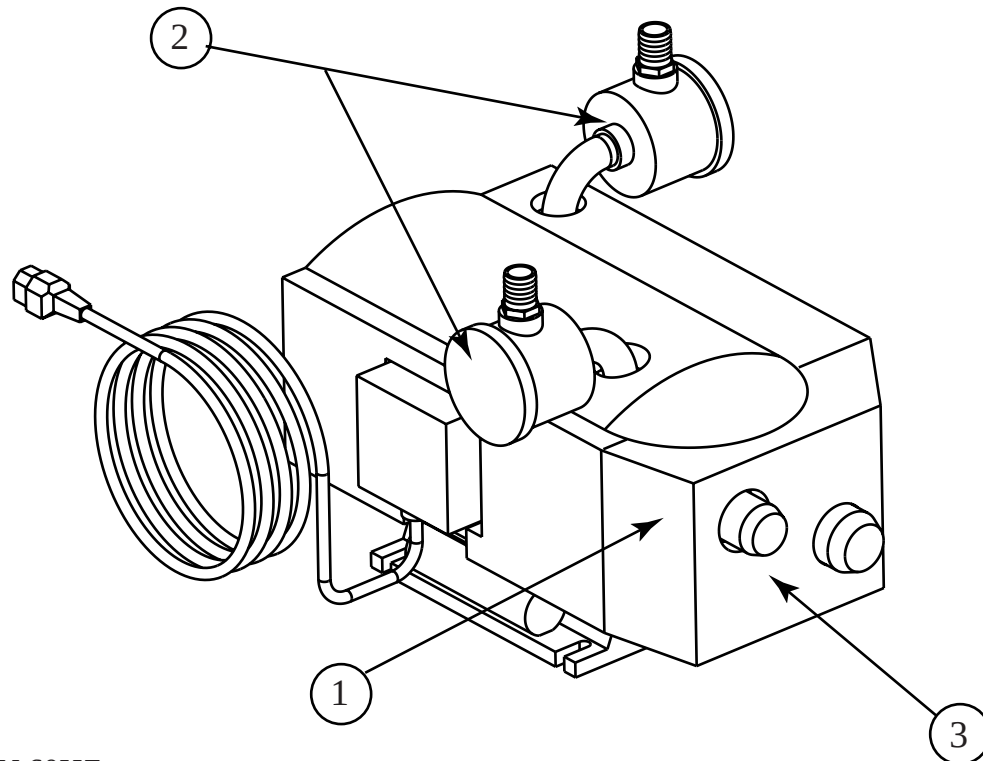
ASSEMBLY NUMBER:

268-562-BG-01

REV:

SHEET 1 OF 1

PUMP



PUMP - P/V T4.25 DSK 110V 60HZ
 W/FLANGE MOTOR I PHASE, 1.3KW,
 INCLUDES VACUUM REGULATING VALVE,
 PRESSURE REGULATING VALVE, CARBON DUST SEPARATOR
 FILTER, CORD & PLUG

REPLACEMENT (SPARE) PARTS:

- 1. VANES: 7 EA. P/N 268-672-01-00
- 2. EXTERNAL FILTER: 2 EA. P/N 268-673-01-00
- 3. SECONDARY SUCTION FILTER: P/N FK7000223



BAUMFOLDER
CORPORATION

DESCRIPTION: PUMP

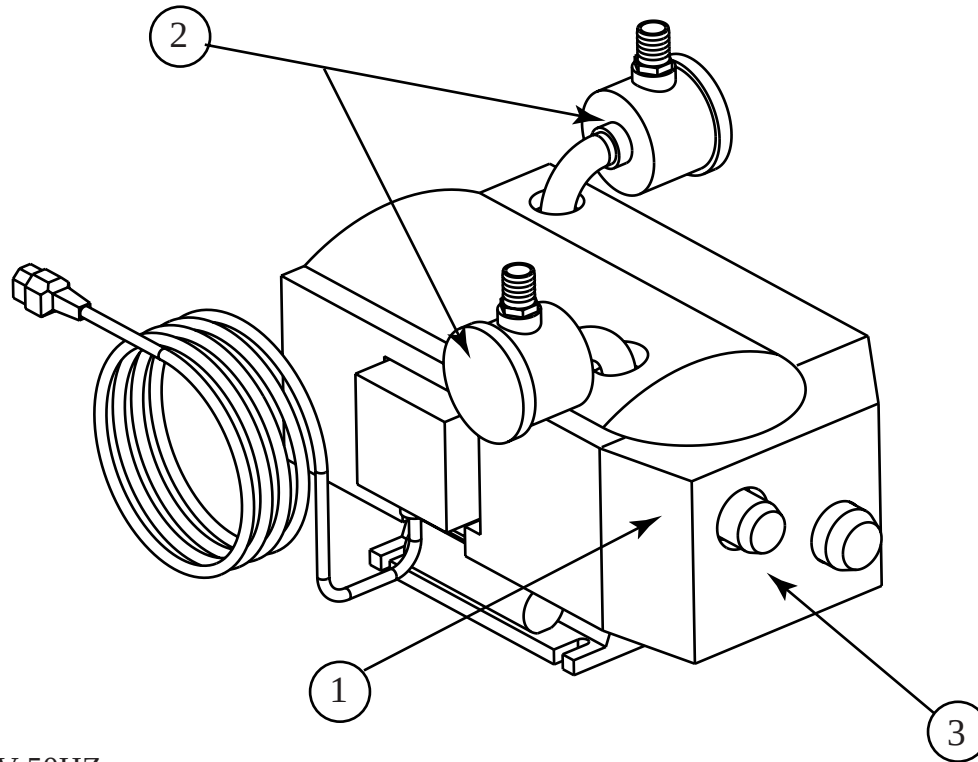
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-970-BG-01

REV:

SHEET 1 OF 1



PUMP - P/V T4.25 DSK 230V 50HZ
 W/FLANGE MOTOR I PHASE, 1.1KW, 7.6 AMPERES
 INCLUDES VACUUM REGULATING VALVE,
 PRESSURE REGULATING VALVE, CORD & PLUG

REPLACEMENT (SPARE) PARTS:

- 1. VANES: 7 EA. P/N 268-672-01-00
- 2. EXTERNAL FILTER: 2 EA. P/N 268-673-01-00
- 3. SECONDARY SUCTION FILTER: P/N FK7000223



DESCRIPTION: PUMP EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-972-BG-01

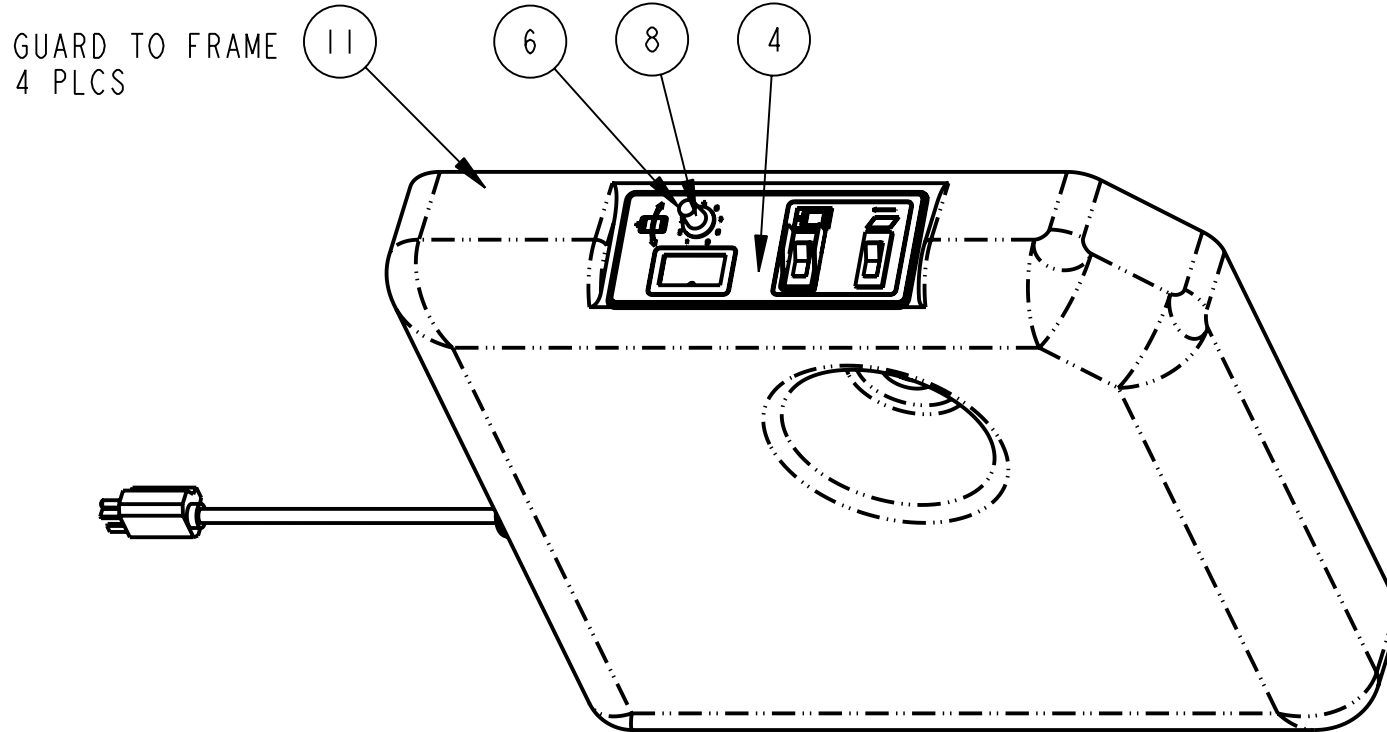
REV:

SHEET 1 OF 1

ELECTRICAL

Include machine model & serial number when ordering parts.

DOMESTIC



GUARD SHOWN
TRANSPARENT



DESCRIPTION: 714XLT ELECTRICAL ASS'Y

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

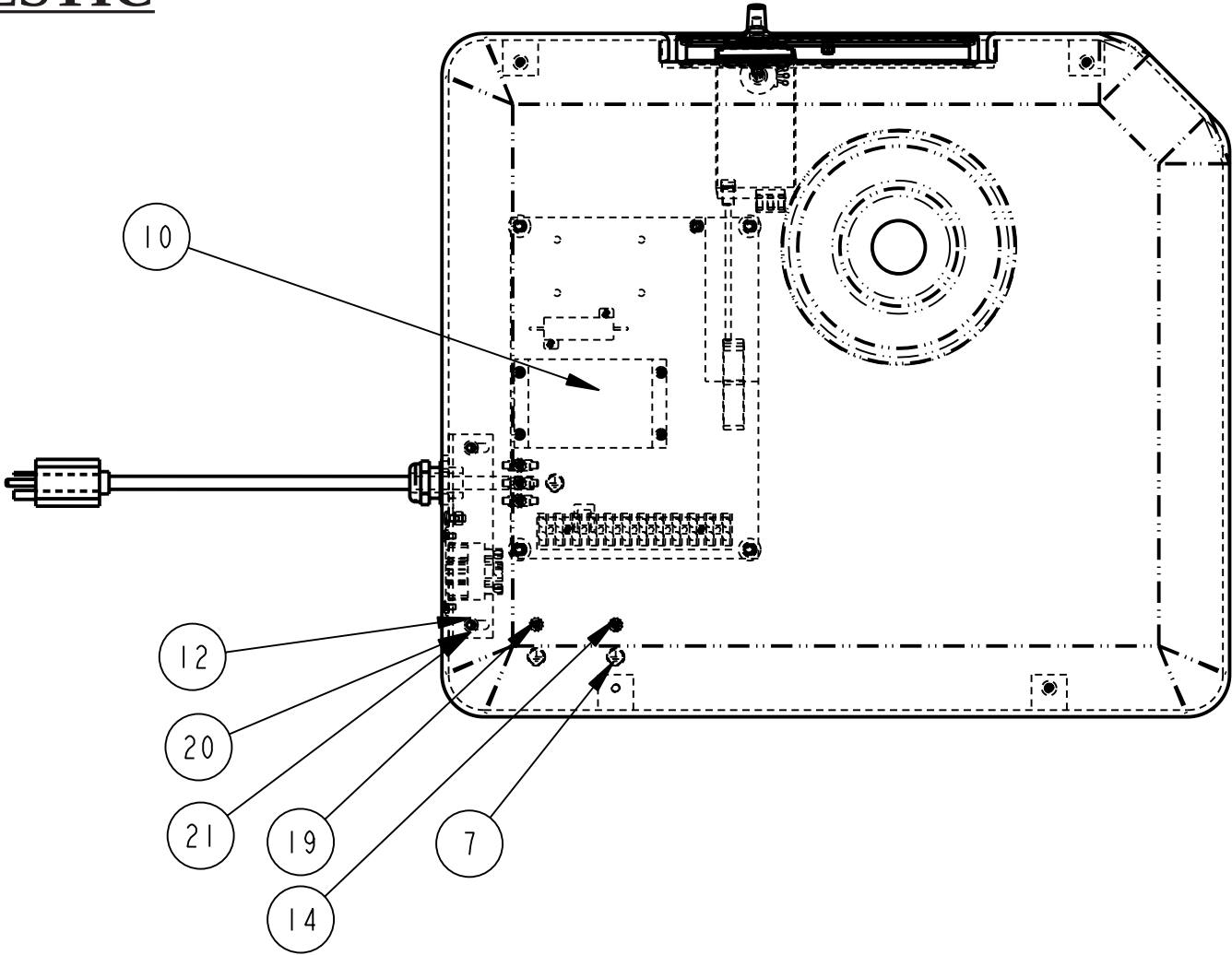
FK2000649

REV:

SHEET 1 OF 5

Include machine model & serial number when ordering parts.

DOMESTIC



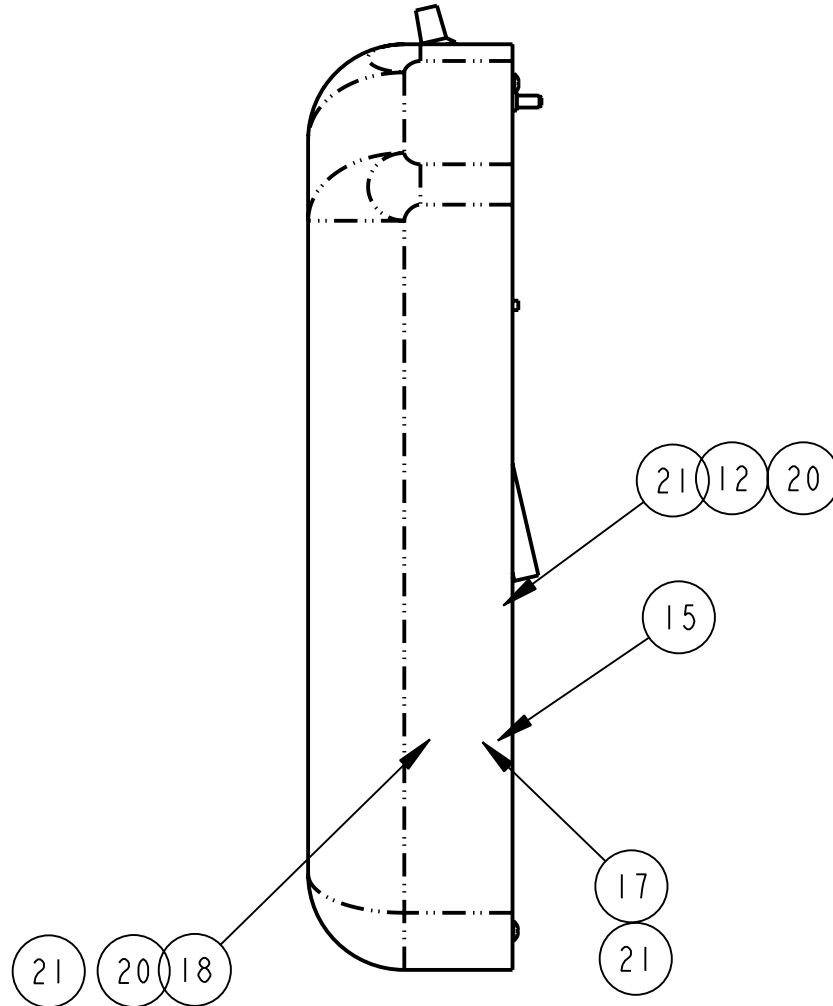
DESCRIPTION: 714XLTELECTRICALASS'Y
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER: FK2000649

REV:
SHEET 2 OF 5

Include machine model & serial number when ordering parts.

DOMESTIC



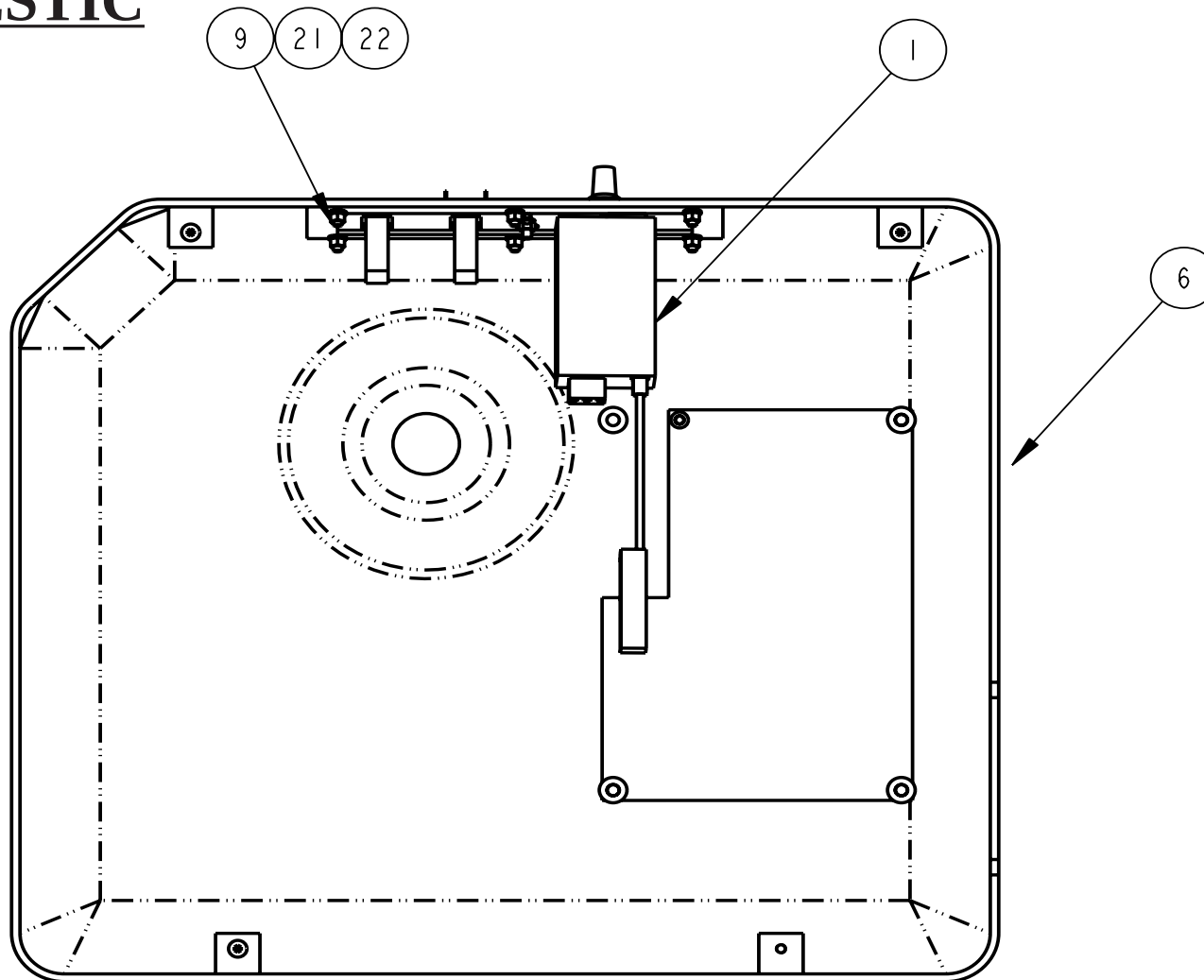
DESCRIPTION: **714XLTELECTRICALASS'Y**
 UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER: **FK2000649**

REV:
 SHEET 3 OF 5

Include machine model & serial number when ordering parts.

DOMESTIC



SECTION 11 - 113

TP10289-3



DESCRIPTION: 714XLT ELECTRICAL ASS'Y

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:
FK2000649

REV:

SHEET 4 OF 5

DOMESTIC

Include machine model & serial number when ordering parts.

FK2000649			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	COUNTER, 714XLT	268-592-BG-01	1
2	COVER-ELECTRICAL CONTROL	268-601-01-00	1
3	GUARD-L.H. 714XLT	FK0000728	1
4	DIAGRAM, CONTROL PANEL WIRING	264-921-BG-01	1
6	KNOB-1/4 ID BUSHING(M3 SET S.)	264-075-01-00	1
7	LABEL, GROUND .5 DIA	264-888-01-00	2
8	NUT, 3/8-32	23619	1
9	NUT-HEX FULL M5 BLK	262-504-03-00	7
10	PANEL, ASSY INTERIOR	264-919-BG-01	1
11	SCREW-BUT HD CAP M6X12 BLK	261-053-03-00	4
12	SCREW-PAN HD FREEDRIV M5X10	260-671-03-00	7
14	SCREW-PAN HD SLTD BRASS M4X8	264-618-03-00	2
15	SPACER, .125 THK	267-086-01-00	4
17	STANDOFF THREADED HEX M5	264-873-02-00	4
18	STANDOFF THREADED HEX M5	264-873-11-00	4
19	WASHER-LOCK #8 EXT BRONZE +	264-640-04-00	4
20	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	21
21	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	14
23	DIAGRAM, WIRING	268-596-01-00	1
24	LABEL, PUMP	53775-001	1
25	SCREW-BUT HD CAP M3X20	260-439-07-00	2
26	DIAGRAM-ELECTRICAL	264-920-01-00	1
27	HOLDER-WIRE TIE	24322	1
28	TIE-CABLE	24298	1
29	SCHEMATIC	268-595-01-00	1

*
*
*
*
*
*
*

* NOT SHOWN



DESCRIPTION: **714XLTELECTRICALASS'Y**

UNIT NAME: **714XLT AIR FEED FOLDER**

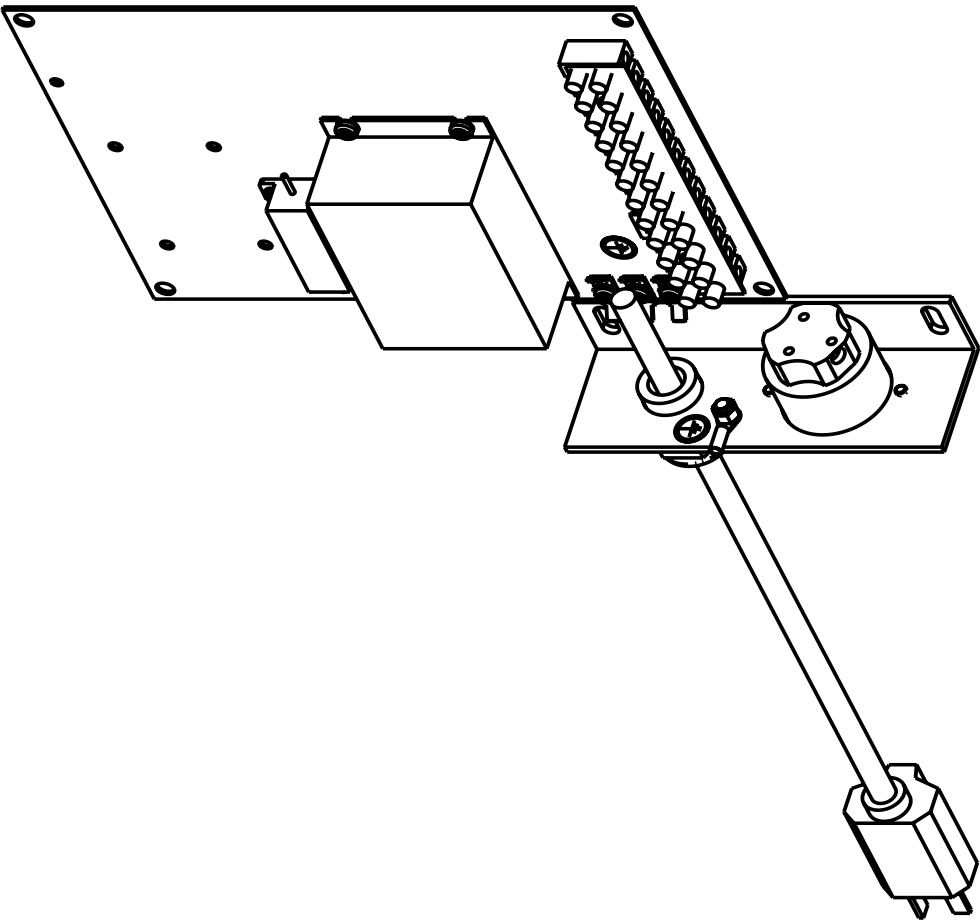
ASSEMBLY NUMBER: **FK2000649**

REV:

SHEET 5 OF 5

Include machine model & serial number when ordering parts.

DOMESTIC



SECTION 11 - 115

TP10289-3



DESCRIPTION: ELECTRICAL PANEL, DOMESTIC
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:
264-919-BG-01

REV:
SHEET1 OF 3

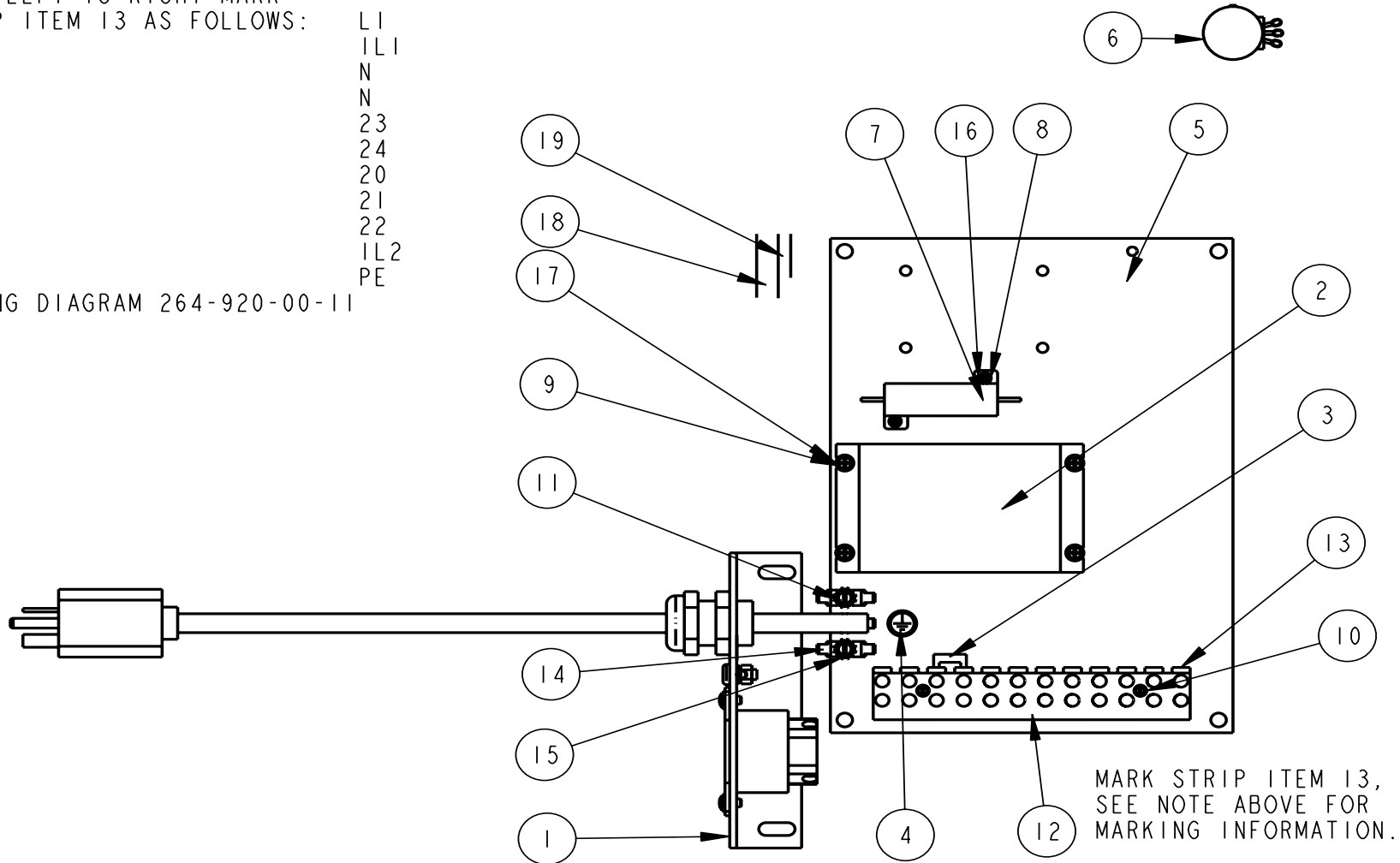
Include machine model & serial number when ordering parts.

DOMESTIC

FROM LEFT TO RIGHT MARK
STRIP ITEM 13 AS FOLLOWS:

L1
IL1
N
N
23
24
20
21
22
IL2
PE

WIRING DIAGRAM 264-920-00-11



DESCRIPTION: ELECTRICAL PANEL, DOMESTIC

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

264-919-BG-01

REV:

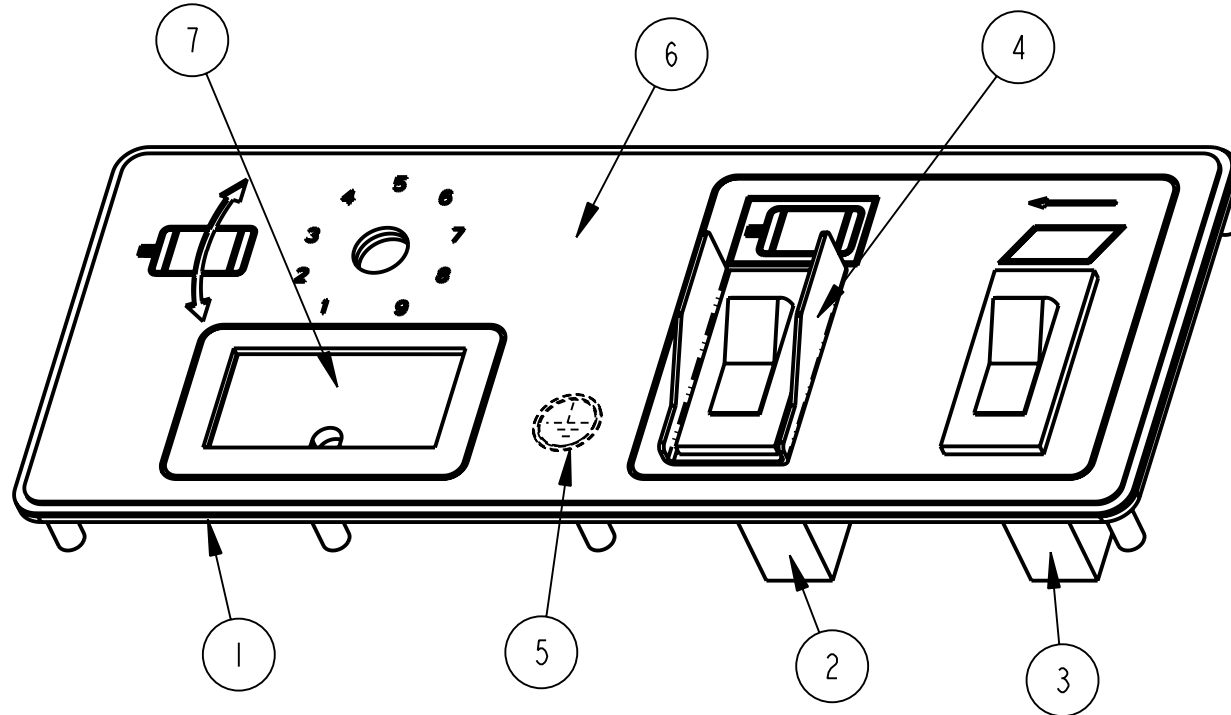
SHEET 2 OF 3

NS - NOT SHOWN

NS
NS
NS
NS
NS
NS
NS
NS
NS
NS

DOMESTIC

Include machine model & serial number when ordering parts.



DESCRIPTION: CONTROL PANEL, DOMESTIC
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

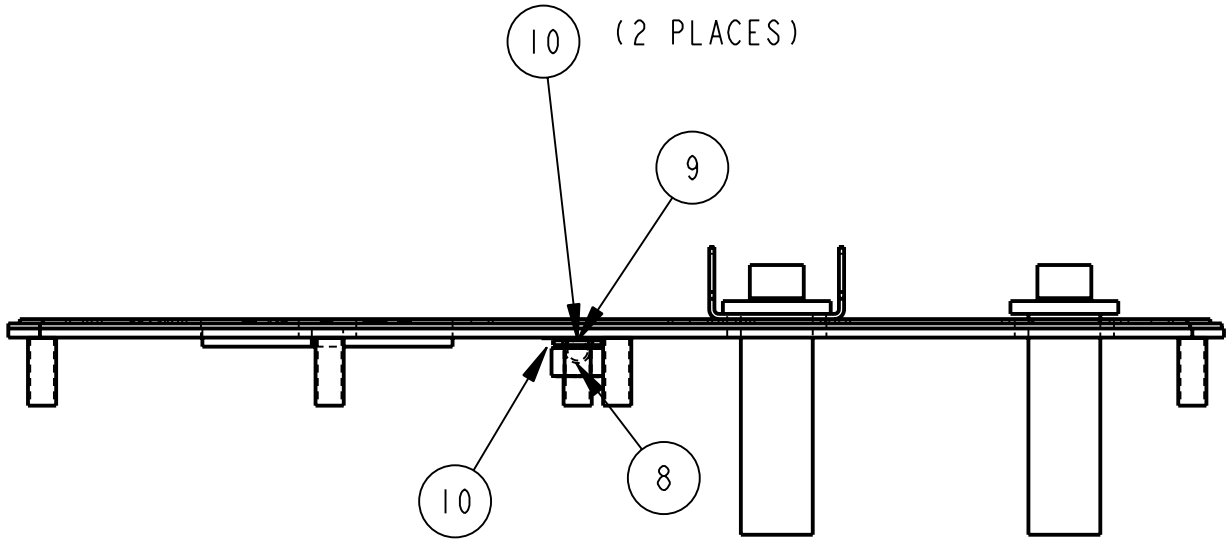
264-921-BG-01

REV:

SHEET 1 OF 3

Include machine model & serial number when ordering parts.

DOMESTIC



DESCRIPTION: CONTROL PANEL, DOMESTIC
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:
264-921-BG-01

REV:
SHEET 2 OF 3

Include machine model & serial number when ordering parts.

DOMESTIC

264-921-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BASE-CONTROL PANEL	264-963-01-00	1
2	BRAKER-CIRCUIT 3.5AMP ILLUM	30921	1
3	BREAKER-CIRCUIT 15AMP, ILLUM	30920	1
4	GUARD-SWITCH	54446	1
5	LABEL, GROUND .5 DIA	264-888-01-00	1
6	LEGEND-CONTROL PANEL	264-891-01-00	1
7	LENS-RED	56373	1
8	NUT-HEX, M5 FULL BRASS METRIC	264-648-05-00	1
9	TERM-RING #16-14 GA. #10 STUD	263-114-12-00	1
10	WASHER-LOCK #4 EXT BRONZE +	264-640-05-00	2
13	ADHESIVE	260-724-01-00	.1 OZ
14	WIRE, R 14 AWG	21856	.5 FT
17	WRAPS, TIE	30986	3
20	TERMINAL, .250 INS. PIGGY BACK	23712	3
21	TERMINAL, .250 14 AWG SLIP-ON	261-362-10-00	2
22	RESISTOR, 33K	22900-333	2
23	SPLICE, BUTT 20 AWG	22527	3
24	TUBING, .063 SHRINK	279-181-02-00	.2 FT
25	TUBING, 20 AWG	23898	.2 FT
26	DIAGRAM-ELECTRICAL	264-922-01-00	1

*
*
*
*
*
*
*
*
*
*
*

* NOT SHOWN



DESCRIPTION: CONTROL PANEL, DOMESTIC

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

264-921-BG-01

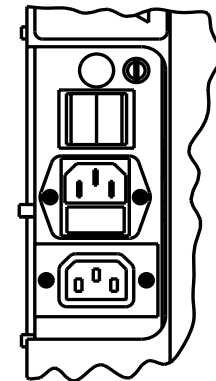
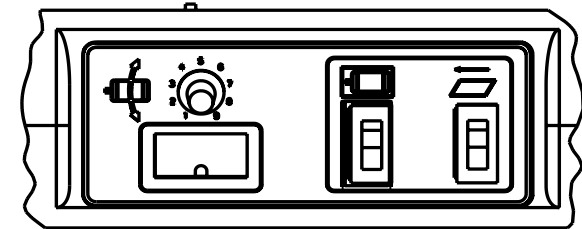
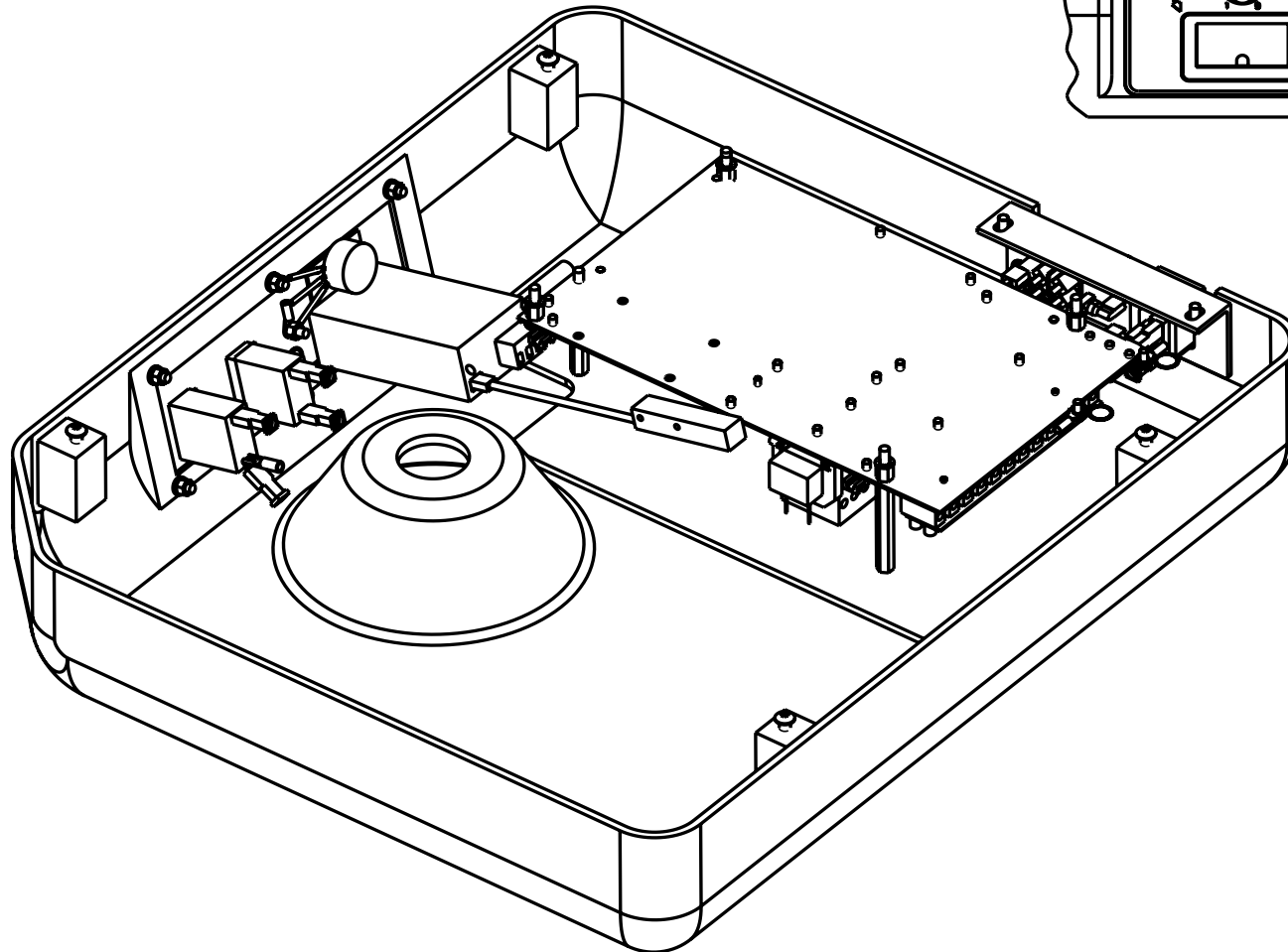
REV:

SHEET 3 OF 3

EXPORT

Include machine model & serial number when ordering parts.

SCHEMATIC DRAWING# 268-560-01-00



SECTION 11 - 121

TP10289-3



BAUMFOLDER
CORPORATION

DESCRIPTION:

CONTROL-ASS'Y MAIN 714XLT EXPORT

UNIT NAME:

714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-181-BG-01

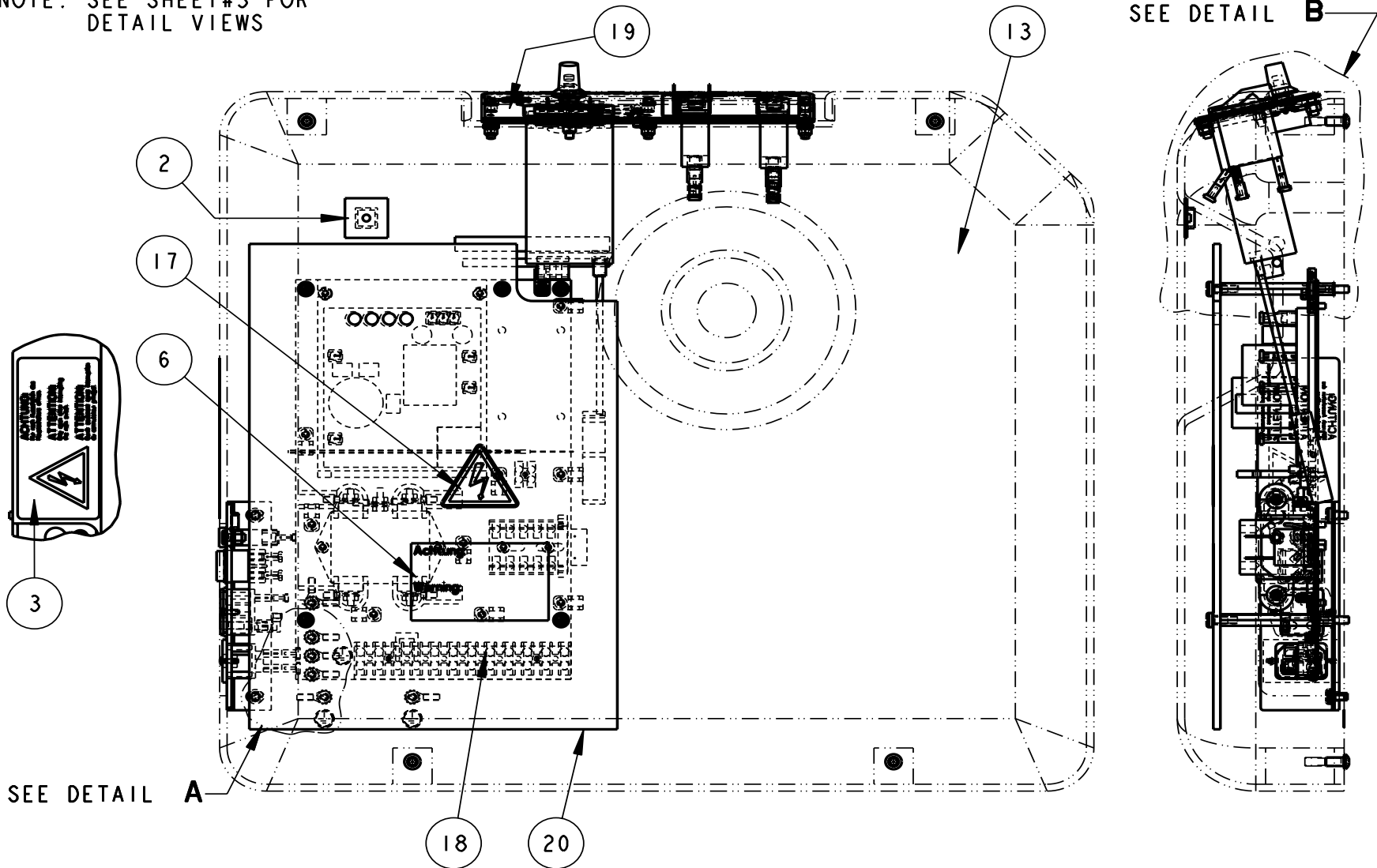
REV:

SHEET 1 OF 4

EXPORT

Include machine model & serial number when ordering parts.

NOTE: SEE SHEET#3 FOR
DETAIL VIEWS



BAUMFOLDER
CORPORATION

DESCRIPTION:

CONTROL-ASS'Y MAIN 714XLT EXPORT

UNIT NAME:

714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

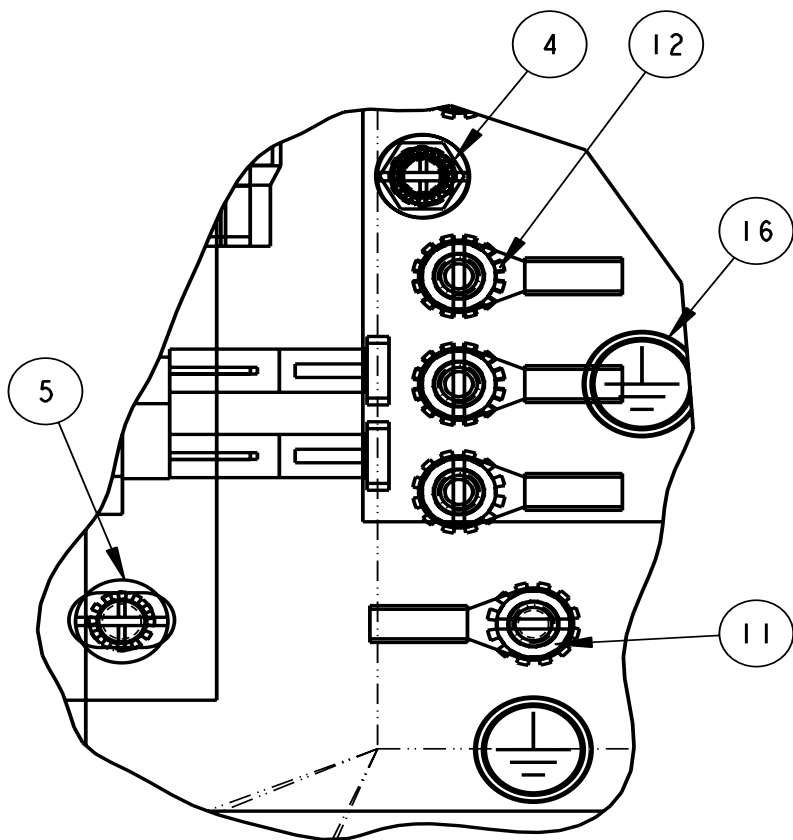
268-181-BG-01

REV:

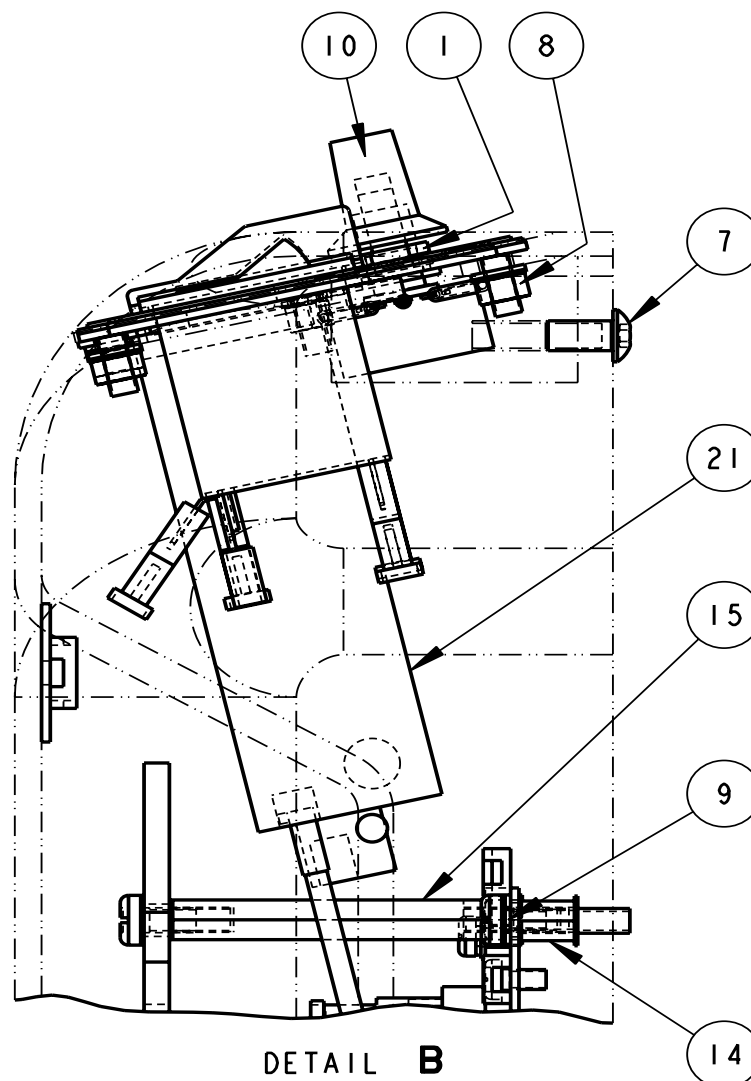
SHEET 2 OF 4

EXPORT

Include machine model & serial number when ordering parts.



DETAIL A
SCALE 1.250



DETAIL B
SCALE 0.750



DESCRIPTION:
CONTROL-ASS'Y MAIN 714XLT EXPORT
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:
268-181-BG-01

REV:
SHEET 3 OF 4

EXPORT

Include machine model & serial number when ordering parts.

268-181-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	NUT, 3/8-32	23619	1 -
2	HOLDER, WIRE TIE	24322	1 -
3	LABEL- ATTENTION, ELECTRICAL	210-515-01-00	1 -
4	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	21 -
5	SCREW-PAN HD FREEDRIV M5X10	260-671-03-00	7 -
6	LABEL- WARNING, FUSE	260-693-01-00	1 -
7	SCREW-BUT HD CAP M6X12 BLK	261-053-03-00	4 -
8	NUT-HEX FULL M5 BLK	262-504-03-00	7 -
9	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	14 -
10	KNOB-1/4 ID BUSHING(M3 SET S.)	264-075-01-00	1 -
11	SCREW-PAN HD SLTD BRASS M4X8	264-618-03-00	2 -
12	WASHER-LOCK #8 EXT BRONZE +	264-640-04-00	4 -
13	GUARD-R.H. 714XLT	264-773-01-00	1 -
14	STANDOFF THREADED HEX M5	264-873-02-00	4 -
15	STANDOFF THREADED HEX M5	264-873-15-00	4 -
16	LABEL, GROUND .5 DIA	264-888-01-00	2 -
17	LABEL- ELECTRICAL SYMBOL	265-159-01-00	1 -
18	PANEL, ASSEMBLY INTERIOR	268-182-BG-01	1 -
19	PANEL, ASSY OPERATOR CONTROL	268-183-BG-01	1 -
20	COVER-ELECTRICAL CONTROL	268-339-01-00	1 -
21	COUNTER, 714XLT	268-592-BG-01	1 -



DESCRIPTION:

CONTROL-ASS'Y MAIN 714XLT EXPORT

UNIT NAME:

714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-181-BG-01

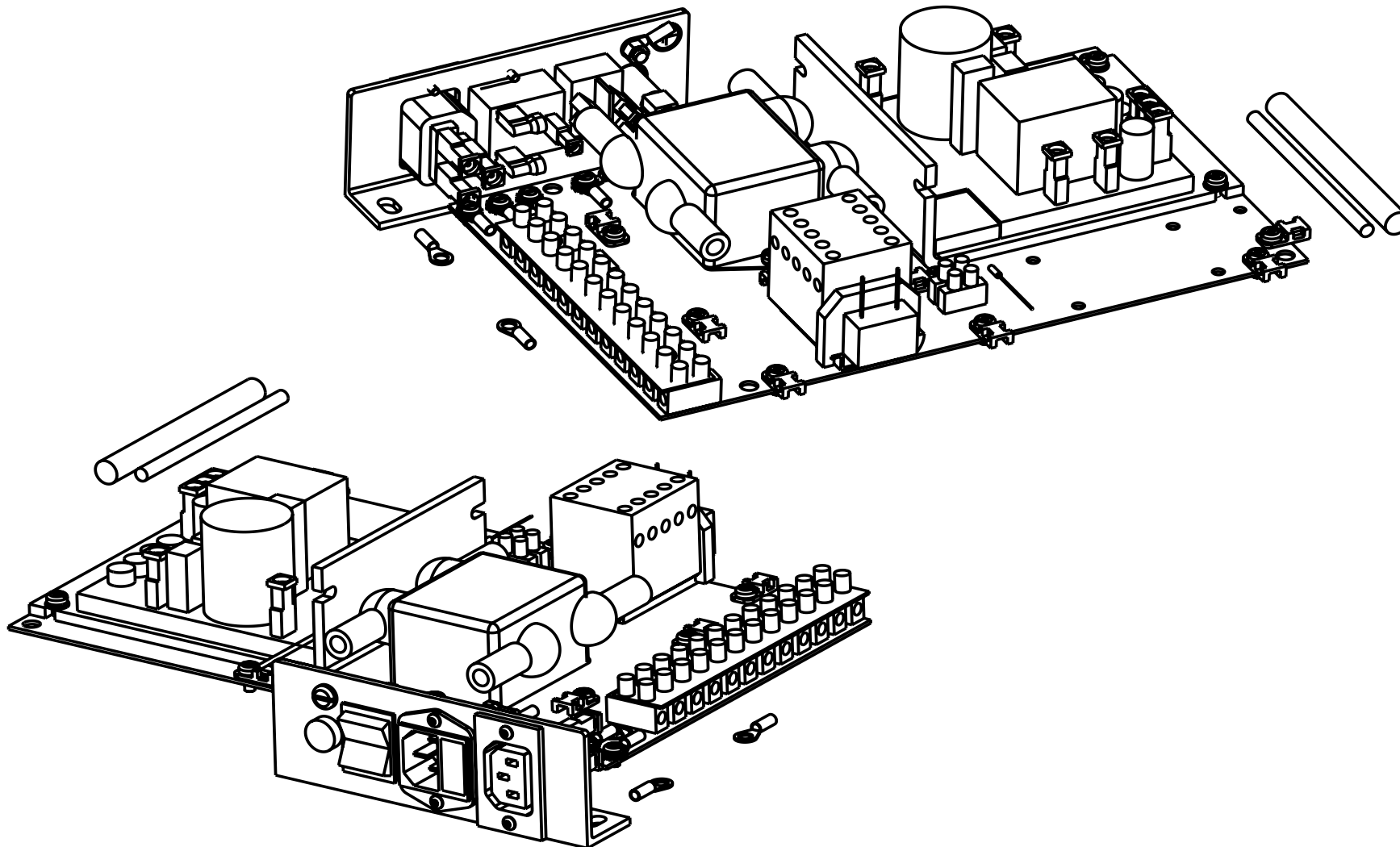
REV:

SHEET 4 OF 4

EXPORT

Include machine model & serial number when ordering parts.

SCHEMATIC DRAWING# 268-560-01-00



DESCRIPTION: ELECTRICAL PANEL, EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

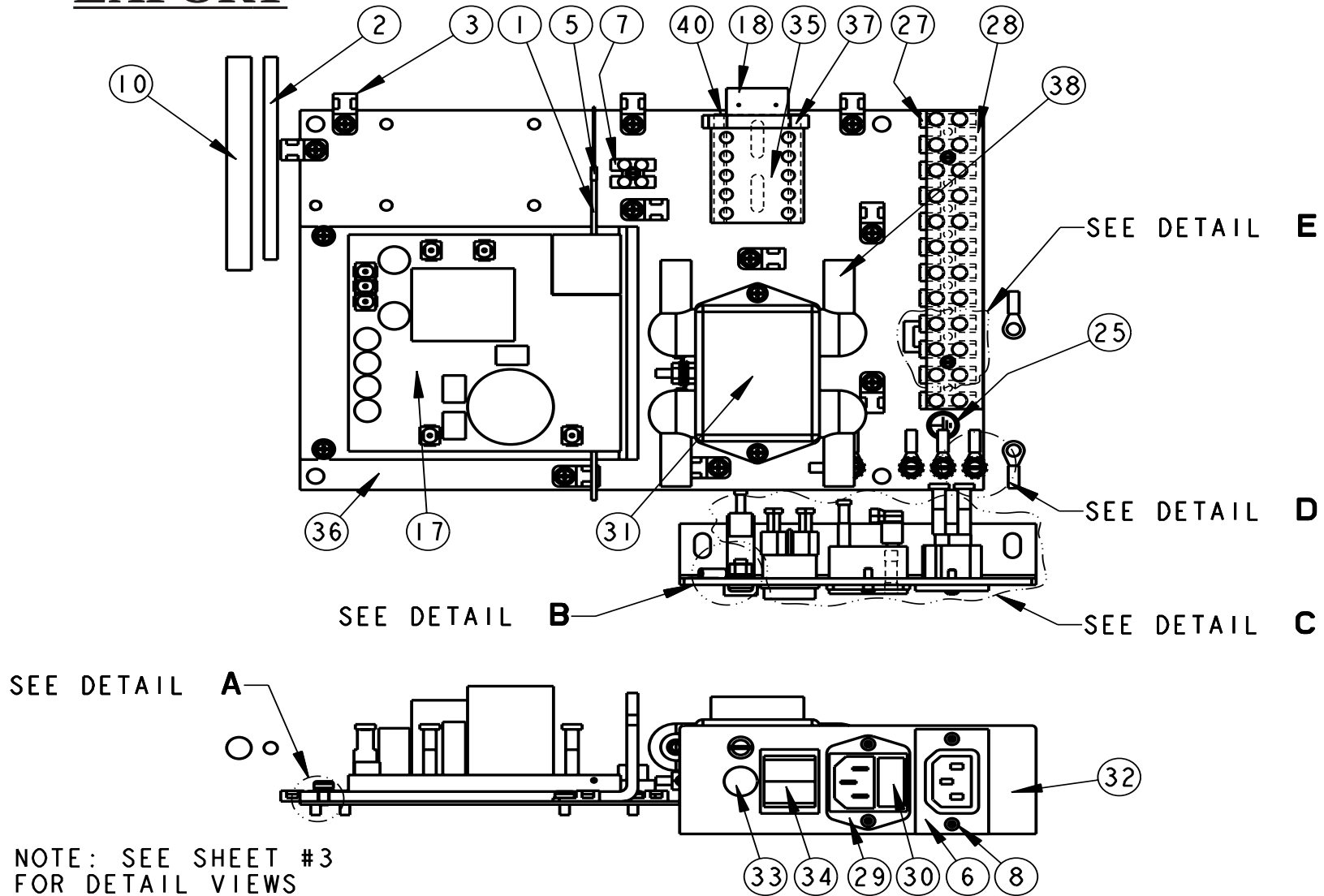
268-182-BG-01

REV:

SHEET 1 OF 4

EXPORT

Include machine model & serial number when ordering parts.



DESCRIPTION: ELECTRICAL PANEL, EXPORT
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

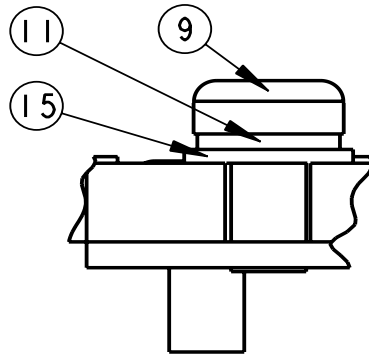
268-182-BG-01

REV:

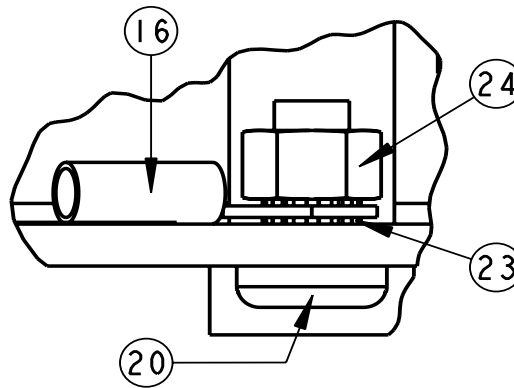
SHEET 2 OF 4

Include machine model & serial number when ordering parts.

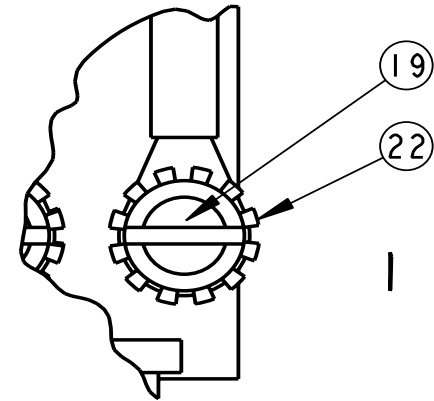
EXPORT



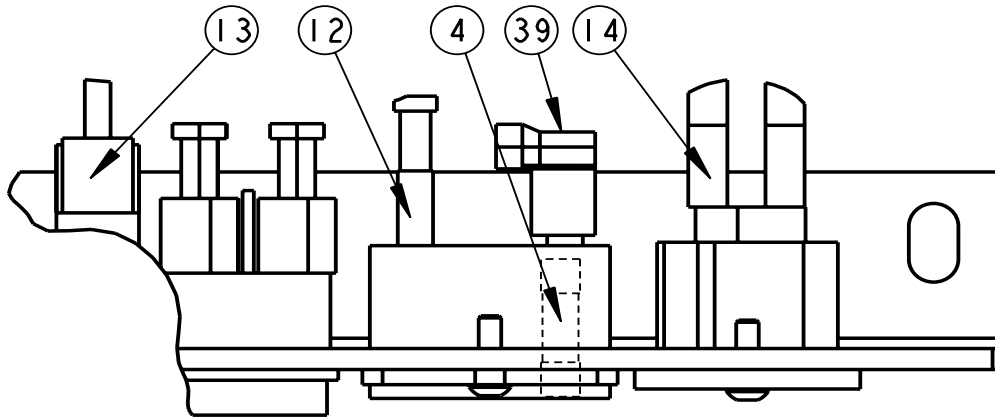
DETAIL **A**
SCALE 2.50



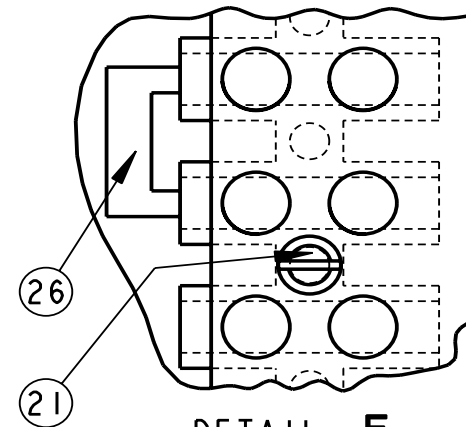
DETAIL **B**
SCALE 2.00



DETAIL **D**
SCALE 2.00



DETAIL **C**
SCALE 1.00



DETAIL **E**
SCALE 1.50

SECTION 11 - 127

TP10289-3



DESCRIPTION: ELECTRICAL PANEL, EXPORT
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-182-BG-01

REV:

SHEET 3 OF 4

EXPORT

Include machine model & serial number when ordering parts.

268-182-BG-01							
ITEM #	PART DESCRIPTION	PART #	QTY.				
1	TUBING, 20 AWG PCY-105-17	23898	1.5IN	30	DRAWER- FUSE	264-984-01-00	1
2	CABLE-20AWG 3COND	24059	3FT	31	FILTER- EMI	267-096-01-00	1
3	MOUNT-TIE, ANCHOR	24862	11	32	BRACKET- COMP., POWER & PUMP	268-162-01-00	1
4	FUSE - 5 X 20MM 12.5 A,250V	203-681-27-00	2	33	LIGHT- INDICATOR, 250V NEON RED	268-166-01-00	1
5	RESISTOR, 5.1K 1/4 WATT	23527-512	1	34	SWITCH-ROCKER,2POLE,3POS,PERG	268-167-01-00	1
6	RECEPTACLE-ELECT PWR OUTLET	260-416-01-00	1	35	CONTACTOR-MINI 3P+1NO 220VAC	268-169-01-00	1
7	BLOCK-TERMINAL, 2 POLE	260-427-01-00	1	36	PANEL, INTERIOR	268-327-01-00	1
8	SCREW-BUT HD CAP M3X10 BLK	260-439-03-00	4	37	RAIL - 35MM DIN 2.00 LG.	54367-020	1
9	SCREW-PAN HD FREEDRIV M4X8	260-670-03-00	17	38	BOOT-TERMINAL	FK7000412	4
10	CABLE- 4 COND. #14AWG.	260-705-03-00	3FT	39	TERMINAL, .187 RT ANG FASTON	FK7001123	2
11	WASHER-LOCK SPLIT M4	261-056-02-00	6	40	BLOCK-35MM DIN RAIL END STOP	FK7500173	1
12	TERM-SLIPON,FULLY INS.16-14AWG	261-362-06-00	1				
13	TERM-SLIPON,FULLY INS.22-18AWG	261-362-07-00	6				
14	TERM-SLIPON,FULLY INS.16-14AWG	261-362-10-00	10				
15	WASHER-PLAIN M4 4.3X9X0.8 BLK	262-709-02-00	2	50	CABLE-TIE WRAPS BLACK	30986	24
16	TERM-RING #16-14 GA. #10 STUD	263-114-12-00	14				
17	DRIVE-DC 220V _{ac} /180V _{dc} PWM	264-062-01-00	1				
18	SUPPRESSOR- SEE 22909-037	264-556-37-00	1				
19	SCREW-PAN HD SLTD BRASS M4X6	264-618-02-00	4				
20	SCREW-PAN HD SLTD BRASS M5X12	264-619-03-00	1				
21	SCREW-PAN HD PLASTIC M3 16MML	264-621-07-00	3				
22	WASHER-LOCK #8 EXT BRONZE +	264-640-04-00	8				
23	WASHER-LOCK #4 EXT BRONZE +	264-640-05-00	2				
24	NUT-HEX,M5 FULL BRASS METRIC	264-648-05-00	1				
25	LABEL, GROUND .5 DIA	264-888-01-00	2				
26	JUMPER, 2CKT EURO INS	264-962-01-00	1				
27	STRIP, 12 CKT EURO TERMINALS	264-965-01-00	1				
28	STRIP - MARKING	264-966-01-00	1				
29	MODULE- POWER ENTRY	264-983-01-00	1				



DESCRIPTION: ELECTRICAL PANEL, EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-182-BG-01

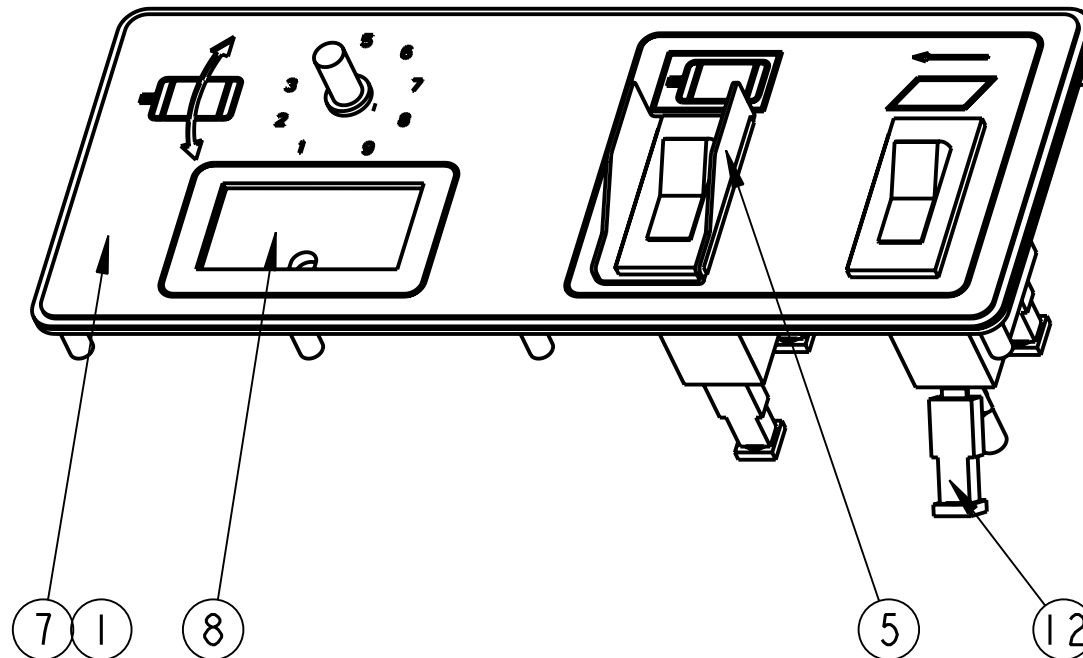
REV:

SHEET 4 OF 4

EXPORT

Include machine model & serial number when ordering parts.

SCHEMATIC DRAWING# 268-560-01-00



SECTION 11 - 129

TP10289-3



DESCRIPTION: CONTROL PANEL, EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

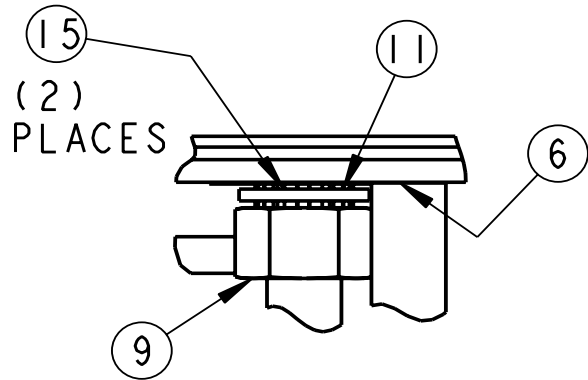
268-183-BG-01

REV:

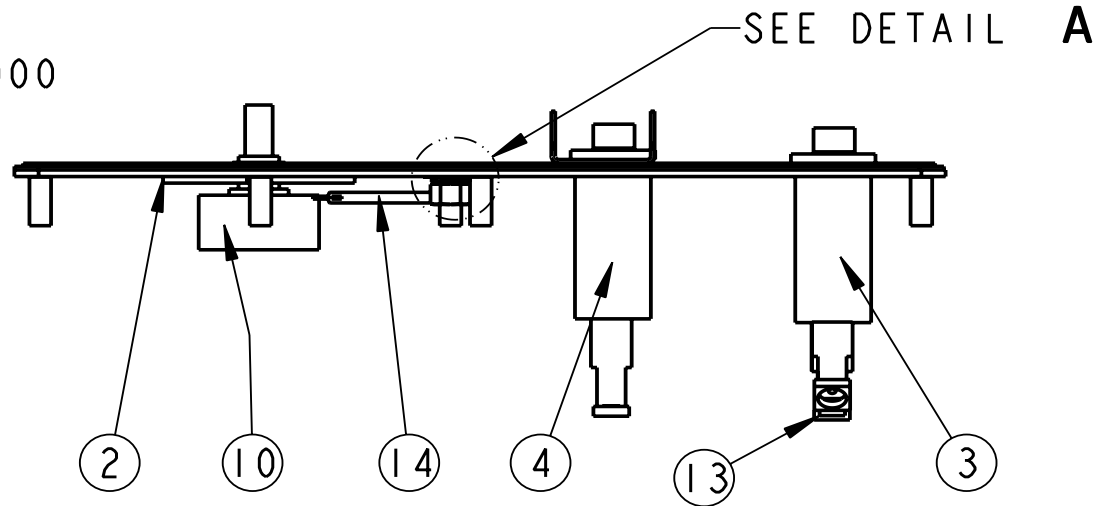
SHEET 1 OF 3

EXPORT

Include machine model & serial number when ordering parts.



DETAIL **A**
SCALE 2.000



WIRE ITEM 16 BUT
DO NOT ASSEMBLE



DESCRIPTION: CONTROL PANEL, EXPORT
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-183-BG-01

REV:

SHEET 2 OF 3

EXPORT

Include machine model & serial number when ordering parts.

268-183-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	ADHESIVE-GEL LOC-TITE #4095	260-724-01-00	.1 OZ
2	BASE-CONTROL PANEL	264-963-01-00	1
3	BREAKER-CIRCUIT 10AMP,	262-512-01-00	1
4	BREAKER-CIRCUIT 4.5AMP,	30960	1
5	GUARD-SWITCH	54446	1
6	LABEL, GROUND .5 DIA	264-888-01-00	1
7	LEGEND-CONTROL PANEL	264-891-01-00	1
8	LENS-RED	56373	1
9	NUT-HEX,M5 FULL BRASS METRIC	264-648-05-00	1
10	POTENTIOMETER, 10K, 1/4 SHAFT	268-556-01-00	1
11	TERM-RING #16-14 GA. #10 STUD	263-114-12-00	1
12	TERM-SLIPON,FULLY INS.16-14AWG	261-362-10-00	4
13	TERMINAL-PIGGYBACK INSU 18-14	23712	1
14	TUBING-HEATSHRINK,BLK .125ID	279-181-04-00	.2FT
15	WASHER-LOCK #4 EXT BRONZE	264-640-05-00	2



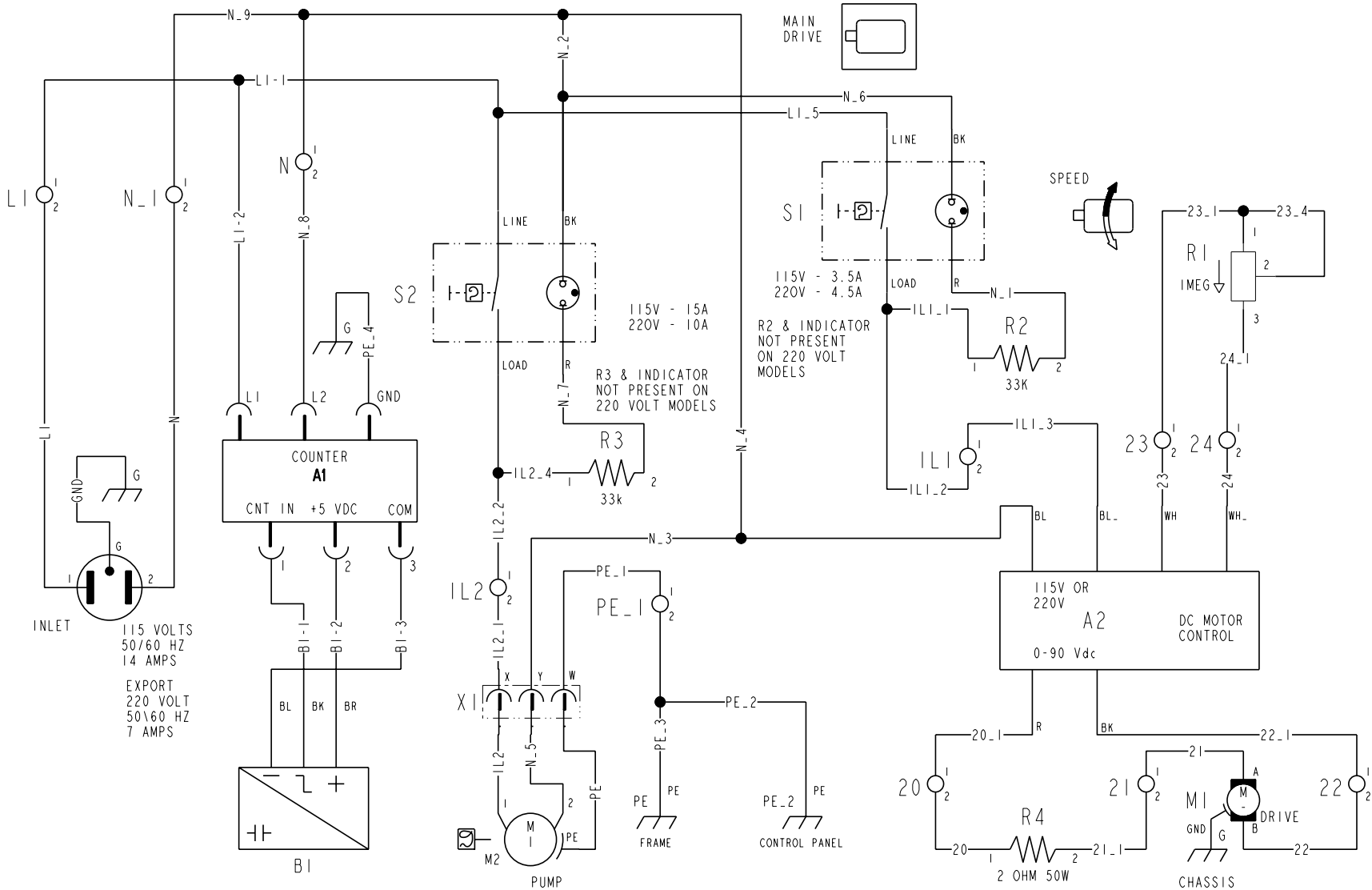
DESCRIPTION: CONTROL PANEL, EXPORT
UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

268-183-BG-01

REV:

SHEET 3 OF 3



DESCRIPTION:

SCHEMATIC

UNIT NAME:

714XLT AIR FEED FOLDER

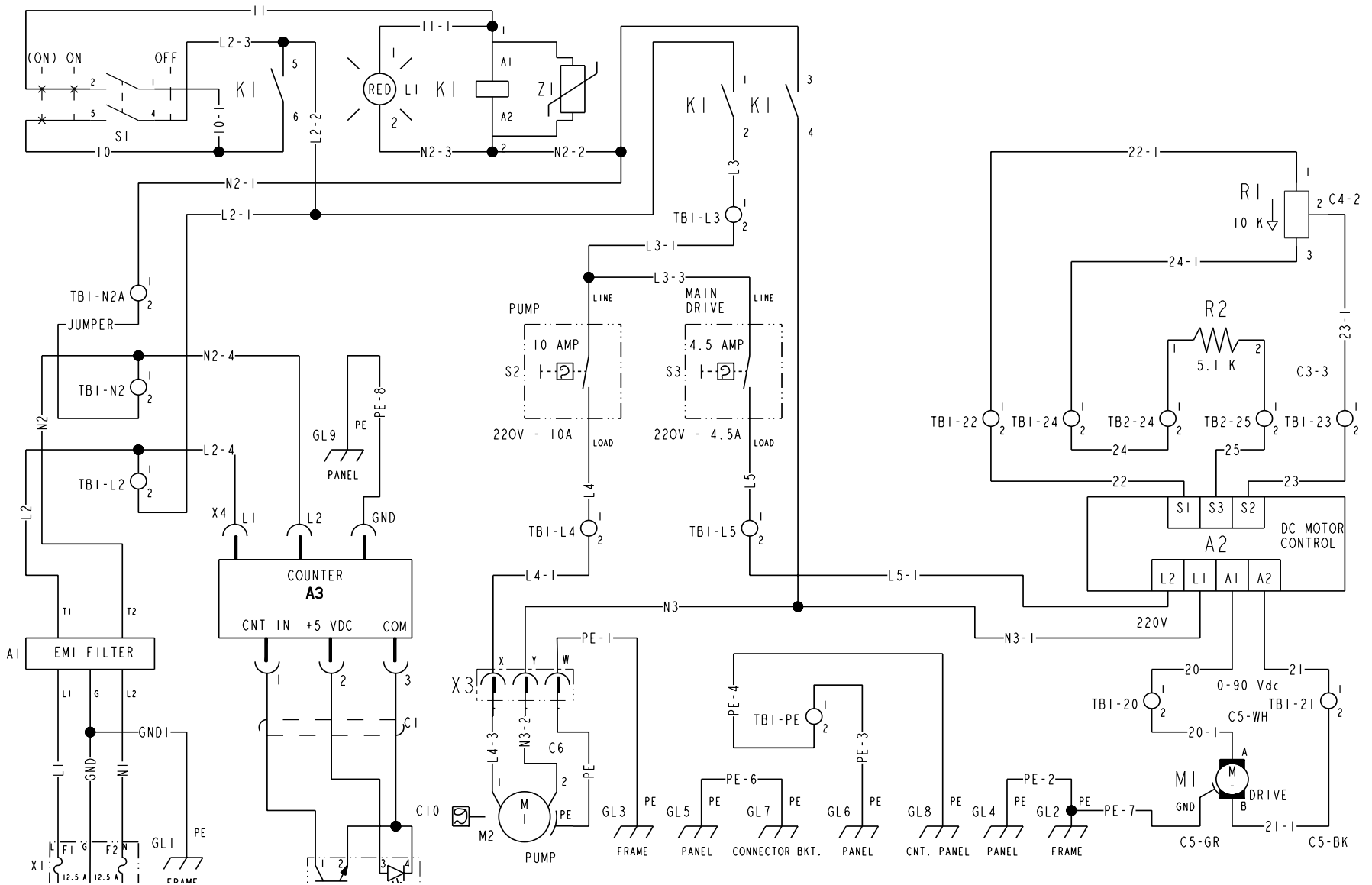
ASSEMBLY NUMBER:

268-595-00-11

REV:

SHEET OF 1

EXPORT



SECTION 11 - 133

TP10289-3



DESCRIPTION:
SCHEMATIC-714XLT SYSTEM

UNIT NAME: **714XLT AIR FEED FOLDER**

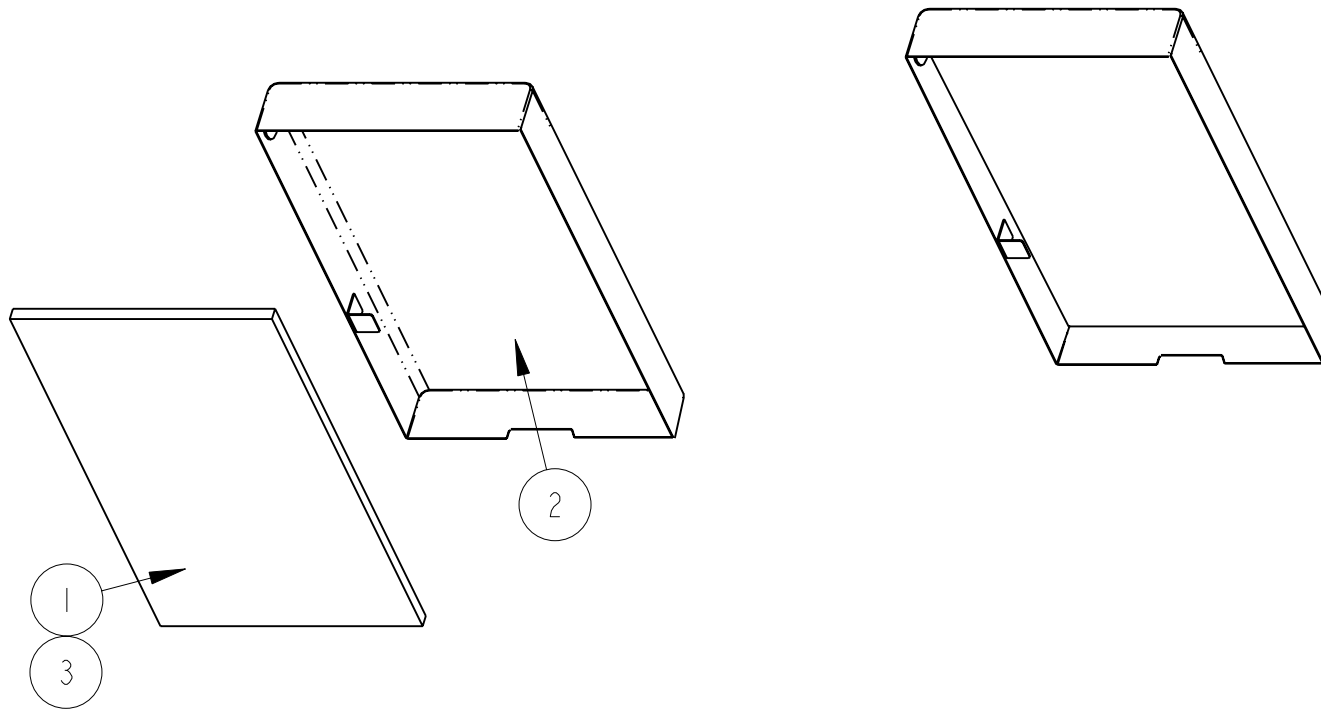
ASSEMBLY NUMBER:

268-560-00-11

REV:

SHEET **1** OF **1**

OPTIONS



252-659-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	FOAM-CUT TO SIZE, REAR DOOR .75	267-092-01-00	1
2	GUARD-SOUND COVER (T34)	247-487-01-00	1
3	ADHESIVE-FOAM (NOT SHOWN)	31102	2 OZ



BAUMFOLDER
CORPORATION

DESCRIPTION: **REAR SOUND COVER ASSEMBLY**

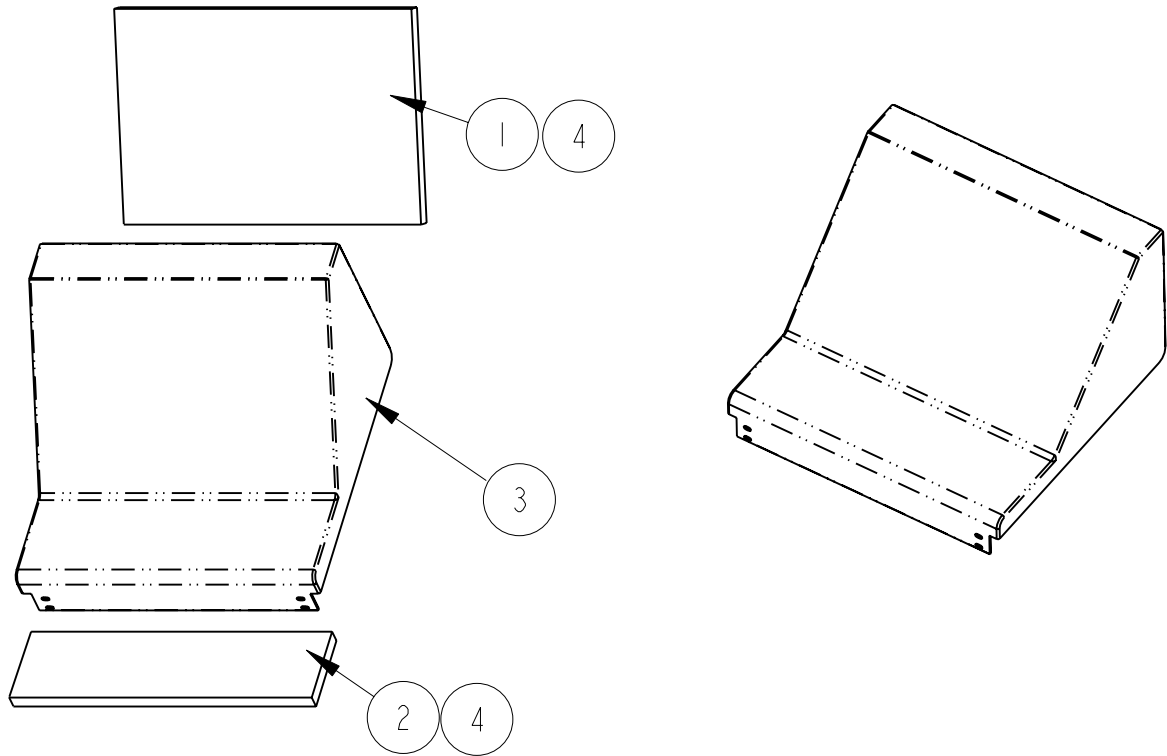
UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

252-659-BG-01

REV:

SHEET 1 OF 1



252-660-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	FOAM-CUT TO SIZE, TOP COVER.75	267-093-01-00	1
2	FOAM-CUT TO SIZE, TOP COVER.75	267-094-01-00	1
3	GUARD-SOUND COVER (T34)	247-488-01-00	1
4	ADHESIVE-FOAM (NOT SHOWN)	31102	2 OZ.



DESCRIPTION: TOP SOUND COVER ASSEMBLY

UNIT NAME: 714XLT AIR FEED FOLDER

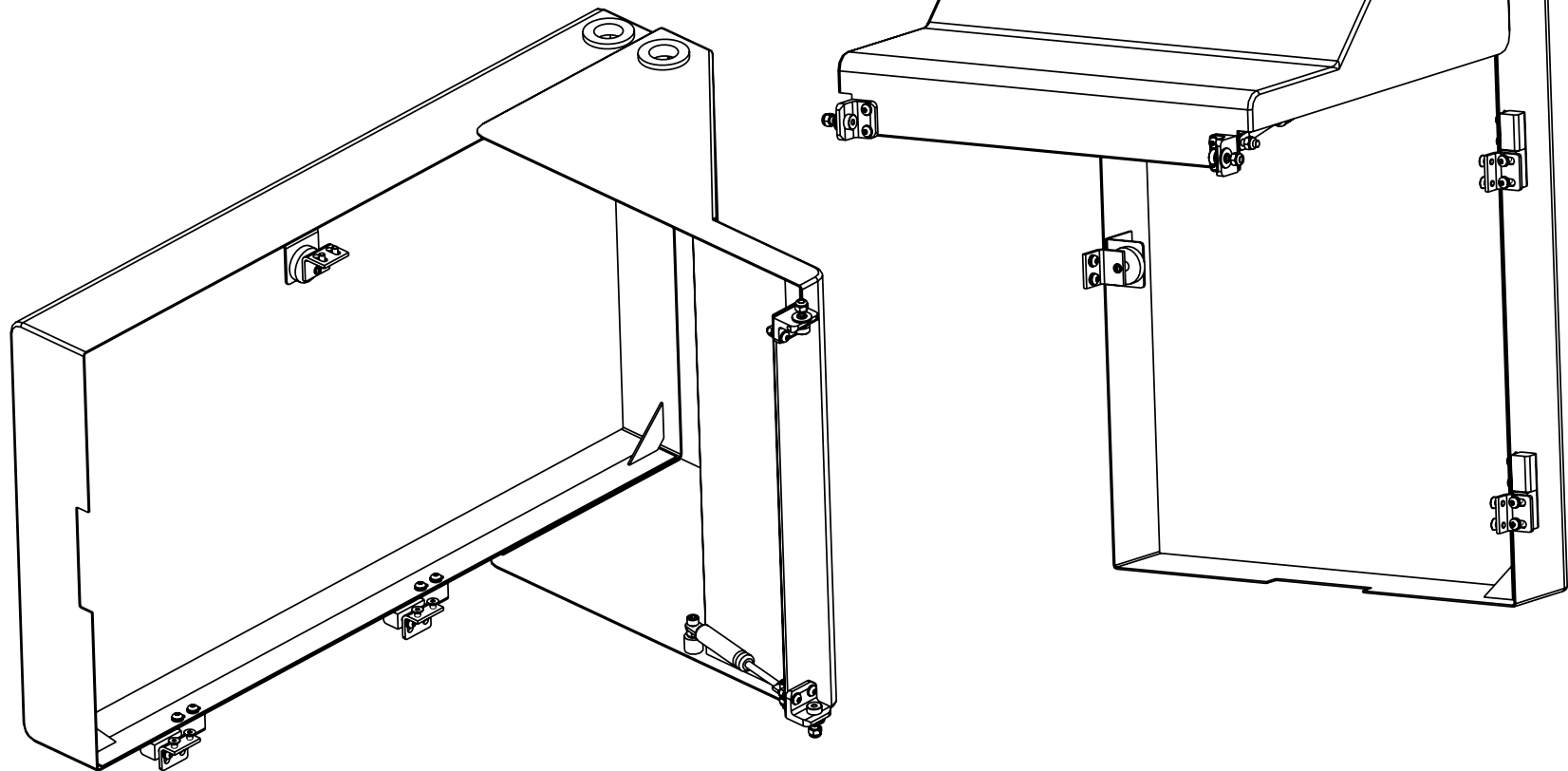
ASSEMBLY NUMBER:

252-660-BG-01

REV:

SHEET 1 OF 1

EXPORT



BAUMFOLDER
CORPORATION

DESCRIPTION: TOP SOUND COVER ASSEMBLY.
EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

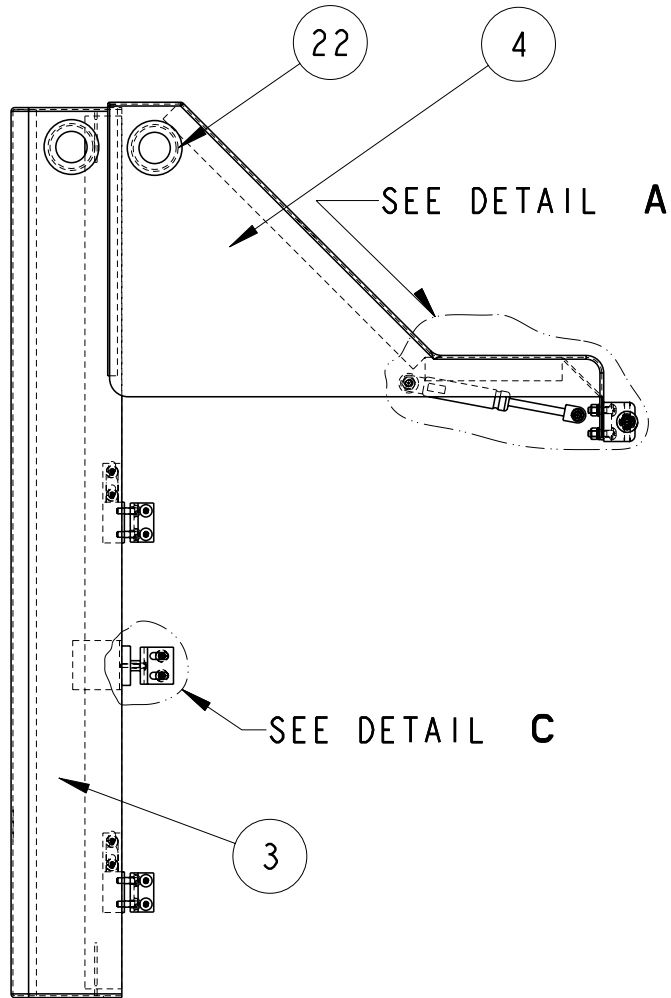
ASSEMBLY NUMBER:

267-711-BG-01

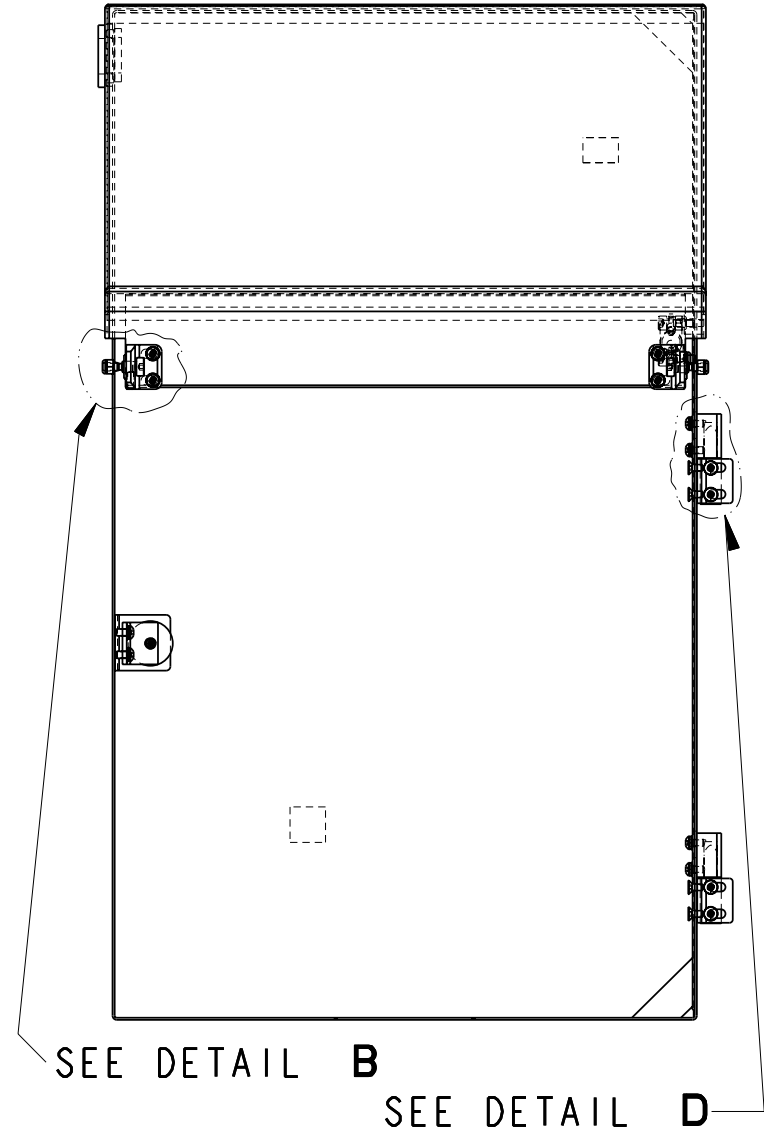
REV:

SHEET 1 OF 5

EXPORT



NOTE: SEE SHEETS 3 AND 4
FOR DETAIL VIEWS



DESCRIPTION: TOP SOUND COVER ASSEMBLY.
EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

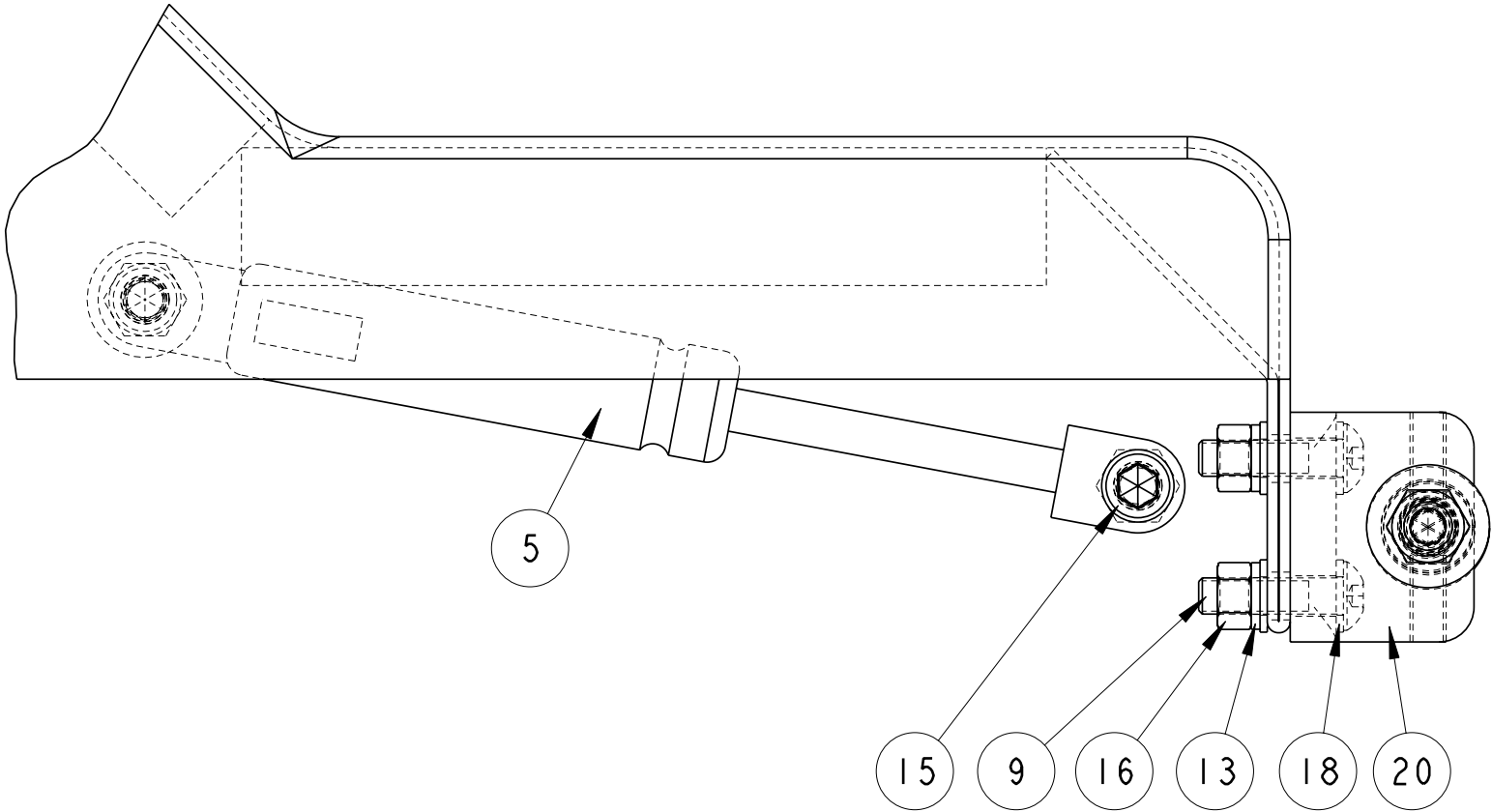
ASSEMBLY NUMBER:

267-711-BG-01

REV:

SHEET 2 OF 5

EXPORT



DETAIL A



DESCRIPTION: TOP SOUND COVER ASSEMBLY.
EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

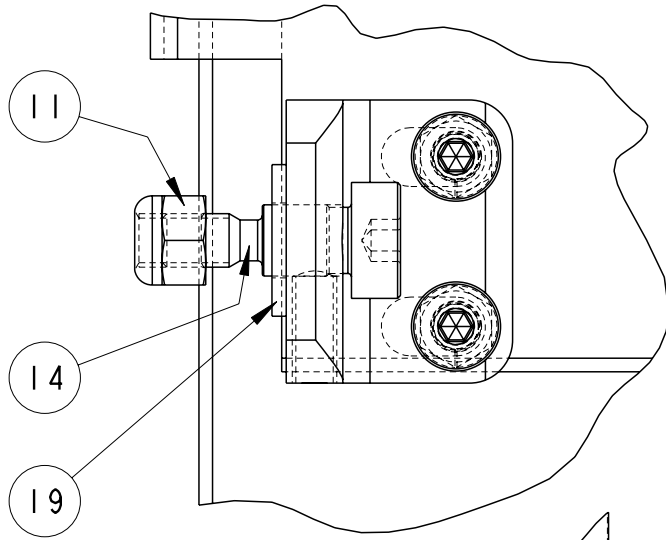
ASSEMBLY NUMBER:

267-711-BG-01

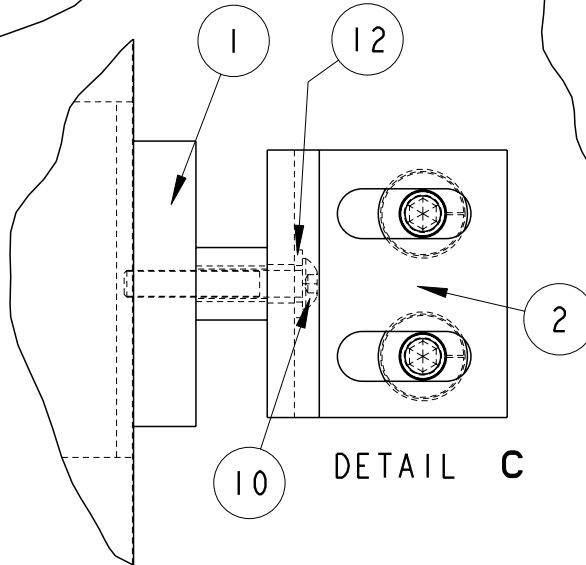
REV:

SHEET 3 OF 5

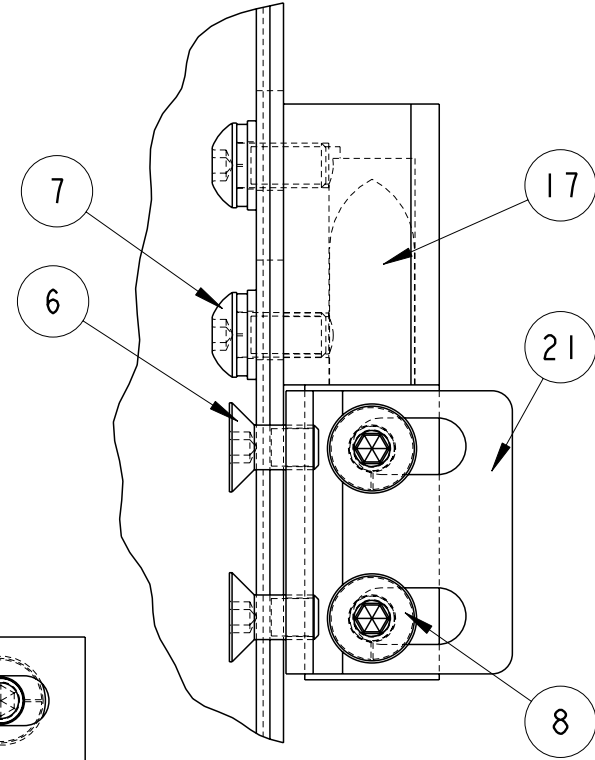
EXPORT



DETAIL B



DETAIL C



DETAIL D



DESCRIPTION: TOP SOUND COVER ASSEMBLY.
EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-711-BG-01

REV:

SHEET 4 OF 5

EXPORT

267-711-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	MAGNET- DOOR, T34 FOLDER	208-848-01-00	1
2	BRACKET- MAGNET MTG.	247-505-01-00	1
3	ASSY-COVER,REAR SOUND XLT	252-659-BG-01	1
4	ASSY-COVER, TOP SOUND XLT	252-660-BG-01	1
5	SPRING- GAS FILLED	252-673-01-00	1
6	SCREW-FLT HD SOC M5X10 BLK	260-300-03-00	4
7	SCREW-BUT HD CAP M5X10 BLK	260-301-03-00	6
8	SCREW-BUT HD CAP M5X16 BLK	260-301-06-00	4
9	SCREW-BUT HD CAP M5X20 BLK	260-301-08-00	4
10	SCREW-BUT HD CAP M4X8 BLK	260-307-02-00	1
11	NUT-LOCK,ELASTIC STOP M6 REG	260-309-07-00	4
12	WASHER-LOCK SPLIT M4	261-056-02-00	1
13	WASHER-LOCK SPLIT M5	261-056-03-00	14
14	SCREW-SHLDS SOC 8DXM6X10	261-971-01-00	2
15	SCREW-SOC HD CAP M6X20 BLK	262-320-09-00	2
16	NUT-HEX FULL M5 BLK	262-504-03-00	4
17	HINGE- ENCLOSURE MOUNTING	262-668-01-00	2
18	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	18
19	WASHER-PLAIN M8 8.4X17X1.6 BLK	262-709-05-00	2
20	HINGE- GUARD, TOP	263-545-01-00	2
21	BRACKET-HINGE SUPPORT	267-095-01-00	2
22	GROMMET 25.4 ID 44.45 OD	268-280-01-00	2
23	INSTALLATION INSTRUCTION'S	TP10302A	1

N/S

N/S=NOT SHOWN



DESCRIPTION: TOP SOUND COVER ASSEMBLY.
EXPORT

UNIT NAME: 714XLT AIR FEED FOLDER

ASSEMBLY NUMBER:

267-711-BG-01

REV:

SHEET 5 OF 5

Include machine model & serial number when ordering parts.

WARNING LABELS

WARNING

GUARD MISSING
DO NOT OPERATE

50495

CAUTION

IMPROPER PLACEMENT
OF SHEET GUIDES WILL
CAUSE ROLL DAMAGE

41404

KEEP NIP GUARDS IN PLACE

OPTIONAL

BATCH COUNTER
RECEPTACLES
CONTACT BAUMFOLDER
PARTS AT 1-800-543-6107

56377



264-888-01-00
EARTH
GROUND LABEL

50215

CAUTION - HAZARDOUS MOVING PARTS - GUARD MUST BE IN PLACE WHEN
OPERATING FOLDER - KEEP HANDS, HAIR & LOOSE ARTICLES AWAY FROM MOVING
PARTS.

CAUTION

BAUMFOLDER RECOMMENDS USE OR RBP SUREWASH
TO CLEAN FOLD ROLLS.
THE USE OF ANY OTHER CLEANING SOLVENT CAN DAM-
AGE THE ROLLS AND VOID THE WARRANTY.
CONTACT BAUM USA TO ORDER SUREWASH SOLUTION,
1-800/543-61 07.

45533



BAUMFOLDER
CORPORATION

DESCRIPTION: **WARNING LABELS**

UNIT NAME: **714XLT AIR FEED FOLDER**

ASSEMBLY NUMBER:

VARIOUS

REV:

SHEET 1 OF 1

Baumfolder has authorized dealers located throughout the United States.

Call toll free, **1-800/543-6107** for parts or the number of your nearest authorized dealer.

BAUMFOLDER

CORPORATION

Quality Bindery Equipment Since 1917

1660 Campbell Road

Sidney, Ohio 45365-0728

Phone: 937/492-1281 or 800/543-6107

Fax: 800/452-0947

Internet: www.baumfolder.com

E-mail: baum@bright.net

